

**California Mechanical Code  
(Part 4, Title 24, California Code of Regulations)**

**January 2, 2008 Errata**

It is suggested that the section number as well as the page number be checked when inserting this material and removing the superseded material. In case of doubt, rely on the section numbers rather than the page numbers since the section numbers must run consecutively.

It is further suggested that the superseded material be retained with this revision record sheet so that the prior wording of any section can be easily ascertained.

Please keep the removed page(s) with this revision for future reference.

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**TABLE 4-4 Minimum Exhaust Rates**  
[ASHRAE 62.1:Table 6-4]

Occupancy Category	Exhaust Rate cfm/unit	Exhaust Rate cfm/ft <sup>2</sup>	Exhaust Rate L/s-unit	Exhaust Rate L/s-m <sup>2</sup>
Art classrooms	-	0.70	-	3.5
Auto repair rooms <sup>1</sup>	-	1.50	-	7.5
Barber shop	-	0.50	-	2.5
Beauty and nail salons	-	0.60	-	3.0
Cell with toilet	-	1.00	-	5.0
Darkrooms	-	1.00	-	5.0
Arena <sup>2</sup>	-	0.50	-	2.5
Kitchen – commercial	-	0.70	-	3.5
Kitchenettes	-	0.30	-	1.5
Locker rooms	-	0.50	-	2.5
Locker/dressing rooms	-	0.25	-	1.25
Parking garages <sup>3</sup>	-	0.75	-	3.7
Janitor, trash, recycle	-	1.00	-	5.0
Pet shops (animal areas)	-	0.90	-	4.5
Copy, printing rooms	-	0.50	-	2.5
Science lab classrooms	-	1.00	-	5.0
Toilets – public <sup>4</sup>	50/70	-	25/35	-
Toilet – private <sup>5</sup>	25/50	-	12.5/25	-
Woodwork shop/classroom	-	0.50	-	2.5

Notes For Table 4-4

- 1 Stands where engines are run shall have exhaust systems that directly connect to the engine exhaust and prevent escape of fumes.
- 2 The rates do not include exhaust from vehicles or equipment with internal combustion engines.
- 3 Exhaust not required if two or more sides comprise walls that are at least 50% open to the outside.
- 4 Rate is per water closet or urinal. Provide the higher rate where periods of heavy use are expected to occur, e.g., toilets in theatres, schools, and sports facilities.
- 5 Rate is for a toilet room intended to be occupied by one person at a time. For continuous system operation during normal hours of use, the lower rate may be used. Otherwise use the higher rate.

**505.3 Makeup Air.** Makeup air shall be provided to replenish air exhausted by the ventilation system. Makeup-air intakes shall be located so as to avoid recirculation of contaminated air within enclosures.

**505.4 Hoods and Enclosures.** Hoods and enclosures shall be used when contaminants originate in a concentrated area. The design of the hood or enclosure shall be such that air currents created by the exhaust systems will capture the contaminants and transport them directly to the exhaust duct. The volume of air shall be sufficient to dilute explosive or flammable vapors, fumes, or dusts as set forth in Section 505.2. Hoods of steel shall have a base metal thickness not less than 0.027 inch (0.69 mm) (No. 22 gauge) for Class 1 and Class 5 metal duct systems; 0.033 inch (0.84 mm) (No. 20 gauge) for hoods serving a Class 2 duct system; 0.044 inch (1.12 mm) (No. 18 gauge) for hoods serving a Class 3 duct system; and 0.068 inch (1.73 mm) (No. 14 gauge) for hoods serving a Class 4 duct system.

Approved nonmetallic hoods and duct systems may be used for Class 5 corrosive systems when the corrosive mixture is nonflammable. Metal hoods used with Class 5 duct systems shall be protected with suitable corrosion-resistant material. Edges of hoods shall be rounded. The minimum clearance between hoods and combustible construction shall be the clearance required by the duct system.

**505.12 Pharmacies – Compounding Area of Parenteral Solutions.** *The pharmacy shall have a designated area for the preparation of sterile products for dispensing which shall:*

1. *Be ventilated in a manner not interfering with laminar air flow.*

*Note: For additional pharmacy building standard requirements, see Chapter 12, California Building Code.*

**505.12.1 Pharmacies – laminar flow biological safety cabinet.** *In all pharmacies preparing parenteral cytotoxic agents, all compounding shall be conducted within a certified Class II Type A or Class II Type B vertical laminar airflow hood with bag in – bag out design. The pharmacy must ensure that contaminated air plenums that are under positive air pressure are leak tight.*

*Note: For additional pharmacy building standard requirements, see Chapter 12, California Building Code.*

**505.12.2 Pharmacies Compounding Parenteral Solutions from One or More Nonsterile Ingredients.** *Any pharmacy that compounds sterile injectable products from one or more nonsterile ingredients must compound the medication in one of the following environments:*

- (a) *An ISO class 5 laminar airflow hood within an ISO class 7 cleanroom. The cleanroom must have a positive air pressure differential relative to adjacent areas.*

(b) *An ISO class 5 cleanroom.*

(c) *A barrier isolator that provides an ISO class 5 environment for compounding.*

## **506.0 Product-Conveying Ducts.**

**506.1 Materials.** Materials used in product-conveying duct systems shall be suitable for the intended use and shall be of metal.

### **Exceptions:**

(1) Asbestos-cement, concrete, clay, or ceramic materials may be used when it is shown that these materials will be equivalent to metal ducts installed in accordance with this chapter.

(2) Ducts serving a Class 5 system may be constructed of approved nonmetallic material when the corrosive characteristics of the material being conveyed make a metal system unsuitable and when the mixture being conveyed is nonflammable.

Approved nonmetallic material shall be either a listed product having a flame-spread index of twenty-five (25) or less and a smoke-developed rating of fifty (50) or less on both inside and outside surfaces without evidence of continued progressive combustion, or shall have a flame-spread index of twenty-five (25) or less and shall be installed with an automatic fire-sprinkler protection system inside the duct.

(3) Ducts used in central vacuum cleaning systems within a dwelling unit shall be constructed of materials in compliance with the applicable standards referenced in Chapter 17. Penetrations of fire walls or floor-ceiling or roof-ceiling assemblies shall comply with the Building Code.

Copper or ferrous pipes or conduits extending from within the separation between a garage and dwelling unit to the central vacuuming unit may be used.

Aluminum ducts shall not be used in systems conveying flammable vapors, fumes, or explosive dusts, nor in Class 2, 3, or 4 systems. Galvanized steel and aluminum ducts shall not be used when the temperature of the material being conveyed exceeds 400°F (205°C).

Metal ducts used in Class 5 systems that are not resistant to the corrosiveness of the product shall be protected with appropriate corrosion-resistant material.

**506.2 Construction.** Ducts used for conveying products shall be of substantial airtight construction

and shall not have openings other than those required for operation and maintenance of the system. Ducts constructed of steel shall comply with Table 5-5 or 5-6.

**Exceptions:**

- (1) Class 1 product-conveying ducts that operate at less than four (4) inches water column (995.6 Pa) negative pressure and convey noncorrosive, nonflammable, and nonexplosive materials at temperatures not exceeding 250°F (121°C) may be constructed in accordance with Tables 6-1, 6-2, 6-3, 6-4, 6-5, 6-7, 6-8, or, with prior approval, UMC Standard No. 6-2.
- (2) Ducts used in central vacuuming systems within a dwelling unit shall be constructed of materials in compliance with the applicable standards referenced in Chapter 17. Penetrations of fire-resistive walls, or floor-ceiling or roof-ceiling assemblies shall comply with the Building Code. Copper or ferrous pipes or conduit extending from within the separation between a garage and dwelling unit to the central vacuum unit may be used.

The use of rectangular ducts conveying particulates shall be subject to approval of the building official. The design of rectangular ducts shall consider the adhesiveness and buildup of products being conveyed within the duct.

Aluminum construction may be used in Class 1 duct systems only. The thickness of aluminum ducts shall be at least two Brown and Sharpe gauges thicker than the gauges required for steel ducts set forth in Tables 5-5 and 5-6.

**506.3 Fittings.** Fittings in Class 2, 3, and 4 systems shall be not less than two gauges thicker than the thickness required for straight runs. Flexible metallic duct may be used for connecting ductwork to vibrating equipment. Duct systems subject to wide temperature fluctuations shall be provided with expansion joints.

Branches shall connect to main ducts at the large end of transitions at an angle not exceeding forty-five (45) degrees (0.79 rad).

Except for ducts used to convey noncorrosive vapors with no particulate, accessible cleanouts shall be provided at ten (10) foot (3,048 mm) intervals and at changes in direction. Access openings shall also be provided for access to sprinklers and other equipment within the duct that require servicing.

**506.4 Explosion Venting.** Ducts conveying explosive dusts shall have explosion vents, openings protected by ant flashback swing valves, or rupture

diaphragms. Openings to relieve explosive forces shall be located outside the building. When relief devices cannot provide sufficient pressure relief, ductwork shall be designed to withstand an internal pressure of not less than 100 pounds per square inch (689 kPa).

If a room or building contains a dust explosion hazard that is external to protected equipment, as defined in 2.2.3.1 of NFPA 654, such areas shall be provided with deflagration venting to a safe outside location.

**506.5 Supports.** Spacing of supports for ducts shall not exceed twelve (12) feet (3,658 mm) for eight (8) inch (203 mm) ducts nor twenty (20) feet (6,096 mm) for larger ducts, unless justified by the design.

**506.5.1** Duct supports shall be designed to carry the weight of the duct half filled with material. Where sprinkler protection is provided in the duct, the hanger's design shall include the weight of the duct half filled with water or with the material being conveyed, whichever has the higher density. Loads shall not be placed on connecting equipment.

**Exception:** Where adequate drainage is provided, the weight of the water shall not require consideration.

**506.5.2** Hangers and supports exposed to corrosive atmospheres shall be Type 316 SS or equivalent.

**506.5.3** To avoid vibration and stress on the duct, hangers and supports shall be securely fastened to the building or structure.

**506.5.4** Hangers and supports shall be designed to allow for expansion and contraction. [NFPA 91:2.5.1 through 2.5.4]

**506.6 Fire Protection.** Sprinklers or other fire-protection devices shall be installed within ducts having a cross-sectional dimension exceeding ten (10) inches (254 mm) when the duct conveys flammable vapors or fumes. Sprinklers shall be installed at twelve (12) foot (3,658 mm) intervals in horizontal ducts and at changes in direction. In vertical runs, sprinklers shall be installed at the top and at alternate floor levels.

**506.7 Duct Clearances.**

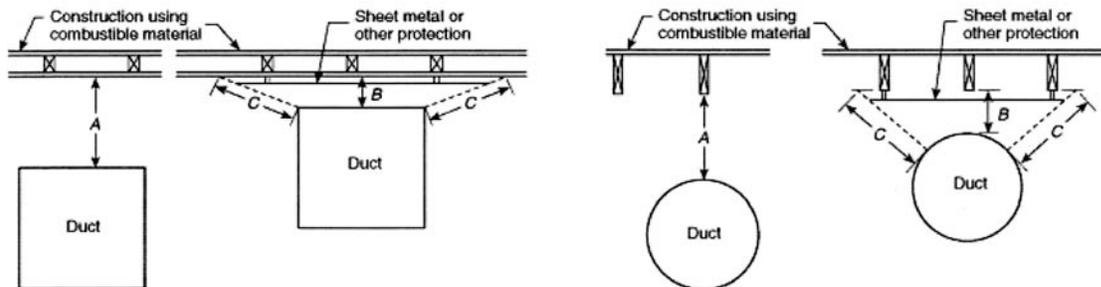
**506.7.1** All ductwork and system components handling combustible material and operating at less than 140°F (60°C) shall have a clearance of not less than 18 inches (46 cm) from combustible construction or any combustible material.

**Exception No. 1:** When the ductwork system is equipped with an approved automatic extinguishing system designed for the specific hazard, the clearance shall

**TABLE 5-2**  
**Reduction of Duct Clearance with Specified Forms of Protection**

Form of Protection	Minimum Allowable Reduction in Clearance (%)	
	As Wall Protector	As Ceiling Protector
(a) 3-1/2 in. (90 mm) thick masonry wall without ventilated airspace	33	—
(b) 1/2 in. (13 mm) thick noncombustible insulation board over 1 in. (25.4 mm) glass fiber or mineral wool batts without ventilated airspace	50	33
(c) 0.024 in. (0.61 mm) (No. 24 gauge) sheet metal over 1 in. (25.4 mm) glass fiber or mineral wool batts reinforced with wire, or equivalent, on rear face with at least a 1 in. (25.4 mm) air gap	66	66
(d) 3-1/2 in. (90 mm) thick masonry wall with at least a 1 in. (25.4 mm) air gap	66	—
(e) 0.024 in. (0.61 mm) (No. 24 gauge) sheet metal with at least a 1 in. (25.4 mm) air gap	66	50
(f) 1/2 in. (13 mm) thick noncombustible insulation board with at least a 1 in. (25.4 mm) air gap	66	50
(g) 0.024 in. (0.61mm) (No. 24 gauge) sheet metal with ventilated airspace over 0.024 in. (0.61 mm) (No. 24 gauge) sheet metal with at least a 1 in. (25.4 mm) air gap	66	50
(h) 1 in. (25.4 mm) glass fiber or mineral wool batts sandwiched between two sheets 0.024 in. (0.61 mm) (No. 24 gauge) sheet metal with at least a 1 in. (25.4 mm) air gap	66	50

**Extent of protection required to reduce clearances from ducts.**



- Notes:**  
 1. A = required clearance with no protection  
 2. B = reduced clearance permitted  
 3. The protection applied to the construction using combustible material shall extend far enough in each direction to make C = A.

be permitted to be reduced to six (6) inches (15 cm) from combustible materials and 1/2 inch (13 mm) from combustible construction.

**Exception No. 2:** When the combustible material and construction is protected by the use of materials or products listed for protection purposes or in accordance with Table 5-2.

**506.7.1.1** Spacers and ties for protection materials shall be of noncombustible material and shall not be used directly behind the duct.

**506.7.1.2** With all clearance reduction systems using a ventilated airspace, air

circulation shall be provided as described in Table 5-2. There shall be at least one (1) inch (2.5 cm) between the wall protector and combustible walls and ceilings for clearance, reduction systems using a ventilated space.

**506.7.1.3** Mineral wool batts (blanket or board) shall have a minimum density of eight (8) lb./ft.<sup>3</sup> (3.6 kq/m<sup>3</sup>) and have a minimum melting point of 1,500°F (816°C).

**506.7.1.4** Insulation board used as a part of a clearance-reduction system shall have a thermal conductivity of 1 Btu in./ft.<sup>2</sup> hr°F (0.14 W/m<sup>2</sup> hr°C) or less. Insulation board shall be formed of noncombustible material.

**TABLE 5-3  
Reduction of Clearances with Specified Forms of Protection**

Type of protection applied to and covering all surfaces of combustible material within the distance specified as the required clearance with no protection [See Figures 9-1(a) through 9-1(c)]	Where the required clearance with no protection from appliance, vent connector, or single-wall metal pipe is:									
	36 in.		18 in.		12 in.		9 in.		6 in.	
	Allowable Clearances with Specified Protection (in.)									
	Use Col. 1 for clearances above appliance or horizontal connector. Use Col. 2 for clearances from appliances, vertical connector, and single-wall metal pipe.									
	Above Col. 1	Sides and Rear Col. 2	Above Col. 1	Sides and Rear Col. 2	Above Col. 1	Sides and Rear Col. 2	Above Col. 1	Sides and Rear Col. 2	Above Col. 1	Sides and Rear Col. 2
(1) 3-1/2 in. thick masonry wall without ventilated airspace	--	24	--	12	--	9	--	6	--	5
(2) 1/2 in. insulation board over 1 in. glass fiber or mineral wool batts	24	18	12	9	9	6	6	5	4	3
(3) 0.024 sheet metal over 1 in. glass fiber or mineral wool batts reinforced with wire on rear face with ventilated airspace	18	12	9	6	6	4	5	3	3	3
(4) 3-1/2 in. thick masonry wall with ventilated airspace	--	12	--	6	--	6	--	6	--	6
(5) 0.024 sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	2
(6) 1/2 in. thick insulation board with ventilated airspace	18	12	9	6	6	4	5	3	3	3
(7) 0.024 sheet metal with ventilated airspace over 0.024 sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	3
(8) 1 in. glass fiber or mineral wool batts sandwiched between two sheets 0.024 sheet metal with ventilated airspace	18	12	9	6	6	4	5	3	3	3

For SI units, 1 in. = 25.4 mm.

Notes:

1 Reduction of clearances from combustible materials shall not interfere with combustion air, draft hood clearance and relief, and accessibility of servicing.

2 All clearances shall be measured from the outer surface of the combustible material to the nearest point on the surface of the appliance, disregarding any intervening protection applied to the combustible material.

3 Spacers and ties shall be of noncombustible material. No spacer or tie shall be used directly opposite the appliance or connector.

4 Where all clearance reduction systems use a ventilated air space, adequate provision for air circulation shall be provided as described.

[See Figures 9-1(a) through 9-1(c).]

5 There shall be at least 1 in. (25 mm) between clearance reduction systems and combustible walls and ceilings for reduction systems using a ventilated airspace.

6 Where a wall protector is mounted on a single flat wall away from corners, it shall have a minimum 1 in. (25 mm) air gap. To provide adequate air circulation, the bottom and top edges, or only the side and top edges, or all edges shall be left open.

7 Mineral wool batts (blanket or board) shall have a minimum density of 8 lb./ft.<sup>3</sup> (128 kg/m<sup>3</sup>) and a minimum melting point of 1500°F (816°C).

8 Insulation material used as part of a clearance reduction system shall have a thermal conductivity of 1.0 Btu in./ft.<sup>2</sup>/hr.-°F (0.144 W/m-K) or less.

9 There shall be at least 1 in. (25 mm) between the appliance and the protector. In no case shall the clearance between the appliance and the combustible surface be reduced below that allowed in Table 5-3.

10 All clearances and thicknesses are minimum; larger clearances and thicknesses are acceptable.

11 Listed single-wall connectors shall be installed in accordance with the terms of their listing and the manufacturer's instructions.

**506.7.1.5** There shall be at least one (1) inch (2.5 cm) between the duct and the wall protector. In no case shall the clearance between the duct and the wall surface be reduced below that shown in Table 5-2.

**506.7.2** Duct systems operating at elevated temperatures above 140°F (60°C) shall have clearances from combustible building construction or any combustible material of not less than eighteen (18) inch (46 cm).

**506.7.3** Where clearance is reduced by using an airspace between the combustible wall and the wall protector, air circulation shall be provided by one of the following methods.

**506.7.3.1** Air circulation shall be permitted to be provided by leaving all edges of the wall protector open with at least a one (1) inch (2.5 cm) air gap.

**506.7.3.2** If the wall protector is mounted on a single flat wall away from corners, air circulation shall be permitted to be provided by one of the following:

(A) Leaving top and bottom edges open to circulation by maintaining the one (1) inch (2.5 cm) air gap.

(B) Leaving top and both side edges open to circulation by maintaining the (1) inch (2.5 cm) air gap.

**506.7.3.3** Wall protectors that cover two walls in a corner shall be permitted to be open at the top and bottom edges with at least a one (1) inch (2.5 cm) air gap. [NFPA 91:2.6.1 through 2.6.3.8]

**506.8 Protection from Physical Damage.** Ducts installed in locations where they are subject to physical damage shall be protected by suitable guards.

**506.9 Exhaust Outlets.** Outlets for exhausts that exceed 600°F (315°C) shall be in accordance with Table 5-7.

The termination point for exhaust ducts discharging to the atmosphere shall be not less than the following:

**506.9.1** Ducts conveying explosive or flammable vapors, fumes, or dusts: thirty (30) feet (9,144 mm) from property line; ten (10) feet (3,048 mm) from openings into the building, six (6) feet (1,829 mm) from exterior walls or roofs; thirty (30) feet (9,144 mm) from combustible walls or openings into the building that are in the direction of the exhaust discharge; ten (10) feet (3,048 mm) above adjoining grade.

**506.9.2** Other product-conveying outlets: ten (10) feet (3,048 mm) from property line; three (3) feet (914 mm) from exterior wall or roof; ten (10) feet (3,048 mm) from openings into the building; ten (10) feet (3,048 mm) above adjoining grade.

## Part II – Commercial Hoods and Kitchen Ventilation

### 507.0 General Requirements.

**507.1** Cooking equipment used in processes producing smoke or grease-laden vapors shall be equipped with an exhaust system that complies with all the equipment and performance requirements of this standard, and all such equipment and performance shall be maintained per this standard during all periods of operation of the cooking equipment. Specifically, the following equipment shall be kept in good working condition:

(A) Cooking equipment

(B) Hoods

(C) Ducts (if applicable)

(D) Fans

(E) Fire suppression systems

(F) Special effluent or energy control equipment  
All airflows shall be maintained. Maintenance and repairs shall be performed on all components at intervals necessary to maintain these conditions.

**507.1.1** All solid-fuel cooking equipment shall comply with the requirements of Section 517.0.

**507.1.2** Multiple-tenancy applications shall require the concerted cooperation of design, installation, operation, and maintenance responsibilities by tenants and by the building owner.

**507.1.3** All interior surfaces of the exhaust system shall be reasonably accessible for cleaning and inspection purposes.

**507.1.4** Cooking equipment used in fixed, mobile, or temporary concessions, such as trucks, buses, trailers, pavilions, tents, or any form of roofed enclosure, shall comply with this standard unless all or part of the installation is exempted by the Authority Having Jurisdiction.

**507.1.5** Cooking equipment that has been listed in accordance with UL 197 or an equivalent standard for reduced emissions shall not be required to be provided with an exhaust system. [NFPA 96: 4.1.1.1]

**507.1.6** The listing evaluation of cooking equipment covered by section 507.1.5 shall demonstrate that the grease discharge at the exhaust duct of a test hood placed over the appliance shall not exceed 5 mg/m<sup>3</sup> when operated with a total airflow of 0.236 cubic meters per second (500 dm). [NFPA 96 4.1.1.2]

**507.1.7** The responsibility for inspection, maintenance, and cleanliness of the ventilation control and fire protection of the commercial cooking operations shall be the ultimate responsibility of the owner of the system provided that this responsibility has not been transferred in written form to a management company or other party. [NFPA 96 4.1.5]

### **507.2 Clearance.**

**507.2.1** Except where enclosures are required, hoods, grease removal devices, exhaust fans, and ducts shall have a clearance of at least eighteen (18) inches (457.2 mm) to combustible material, three (3) inches (76.2 mm) to limited-combustible material, and 0 inches (0 mm) to noncombustible material.

**Exception No. 1:** Where the hood, duct, or grease removal device is listed for lesser clearances.

**Exception No. 2:** Reduced clearance to combustible material if the combustible material is protected as follows:

- (a) 0.013 inch (0.33 mm) (no. 28 gauge) sheet metal spaced out one (1) inch (25.4 mm) on noncombustible spacers shall have nine (9) inch (228.6 mm) clearance to combustible material.
- (b) 0.027 inch (0.69 mm) (No. 22 gauge) sheet metal on one (1) inch (25.4 mm) mineral wool batts or ceramic fiber blanket reinforced with wire mesh or equivalent spaced out one (1) inch (25.4 mm) on noncombustible spacers shall have three (3) inch (76.2 mm) clearance to combustible material.

**Exception No. 3:** Reduced clearance to limited-combustible materials to zero clearance where protected by metal lath and plaster, ceramic tile, quarry tile, other noncombustible materials or assembly of noncombustible materials, or materials and products that are listed for the purpose of reducing clearance and are acceptable to the Authority Having Jurisdiction. The listed materials shall be installed in accordance with the conditions of the listing and the manufacturer's instructions and shall be acceptable to the Authority Having Jurisdiction.

**507.2.1.1** Measures shall be taken to prevent physical damage to any material or product used for the purpose of reducing clearances. In the event of damage, the material or product shall be repaired and restored to meet its intended listing or clearance requirements and shall be acceptable to the Authority Having Jurisdiction. In the event of a fire within a kitchen exhaust system, the duct and its enclosure (rated shaft, factory-built grease duct enclosure, or field-applied grease duct enclosure) shall be inspected by qualified personnel to determine whether the duct and protection method are structurally sound, capable of maintaining their fire-protection function, and suitable for continued operation.

**507.2.2** The protection methods for ducts to reduce clearance shall be applied to the combustible or limited-combustible construction, not to the duct itself.

**Exception:** Field-applied grease duct enclosures and factory-built grease duct enclosures.

**507.2.3 Field-Applied and Factory Built Grease Duct Enclosures.** Field-applied grease duct enclosures and factory-built grease duct enclosures shall listed in accordance with UL 2221, Standard for Tests of Fire Resistive Grease Duct Enclosure Assemblies, or equivalent standard and installed in accordance with the manufacturer's instructions and the listing requirements. [NFPA 96: 4.3.1]

**507.2.4** Field-applied grease duct enclosures and factory-built grease duct enclosures shall demonstrate that they provide sufficient mechanical and structural integrity, resiliency, and stability when subjected to expected building environmental conditions, duct movement under general operating conditions, and duct movement due to fire conditions. [NFPA 96: 4.3.2]

**507.2.4.1** Measures shall be taken to prevent physical damage to any material or product used for the purpose of reducing clearances.

**Exception:** When the duct is protected with a field-applied grease duct enclosure or factory-built grease duct enclosure.

**507.2.4.2** The specifications of material, gauge, and construction of the duct used in the testing and listing of field-applied grease duct enclosures and factory-built grease duct enclosures shall be included as minimum requirements in their listing and installation documentation. [NFPA 96: 4.3.3]

**507.2.4.3** The following clearance options for which field-applied grease duct enclosures and factory-built grease duct enclosures have been successfully evaluated shall be clearly identified in their listing and installation documentation and on their label [NFPA 96: 4.3.4]:

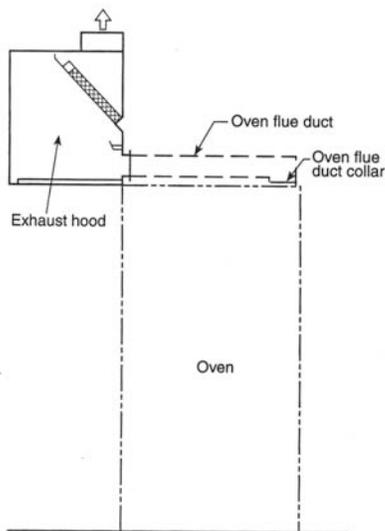
- (1) Open combustible clearance at manufacturer's requested dimensions. [NFPA 96: 4.3.4(1)]
- (2) Closed combustible clearance at manufacturer's requested dimensions, with or without specified ventilation. [NFPA 96: 4.3.4(2)]
- (3) Rated shaft clearance at manufacturer's requested dimensions, with or without specified ventilation. [NFPA 96: 4.3.4(3)]

**507.2.5** A duct shall be permitted to contact noncombustible floors, interior walls, and other noncombustible structures or supports, but it shall not be in contact for more than 50 percent of its surface area per each lineal foot of contact length. Where such direct contact is made, the duct shall be protected from corrosion due to this contact.

**Exception:** When the duct is protected with a material or product listed for the purpose of reducing clearance to zero.

**507.2.6** Clearances between the duct and interior surfaces of enclosures shall meet the requirements of Section 507.2.

**507.3** A drawing(s) of the exhaust system installation along with a copy of operating instructions for subassemblies and components used in the exhaust



**FIGURE 5-1 Typical Section of Eyebrow-Type Hood.**

system, including electrical schematics, shall be available on the premises.

**507.4** If required by the Authority Having Jurisdiction, notification in writing shall be given of any alteration, replacement, or relocation of any exhaust or extinguishing system or part thereof or cooking equipment. Satisfaction shall be provided to the Authority Having Jurisdiction that the complete exhaust system as addressed in this standard is installed and operable in accordance with the approved design and the manufacturer's instructions.

## 508.0 Hoods.

**508.1 Where Required.** Hoods shall be installed at or above all commercial-type deep fat fryers, broilers, fry grills, steam-jacketed kettles, hot-top ranges, ovens, barbecues, rotisseries, dishwashing machines, and similar equipment that produces comparable amounts of steam, smoke, grease, or heat in a food-processing establishment. For the purpose of this section, a food-processing establishment shall include any building or portion thereof used for the processing of food, but shall not include a dwelling unit.

**508.1.1 Construction.** The hood or that portion of a primary collection means designed for collecting cooking vapors and residues shall be constructed of and be supported by steel not less than 0.043 inch (1.09 mm) (No. 18 MSG) in thickness, stainless steel not less than 0.037 inch (0.94 mm) (No. 20 MSG) in thickness, or other approved material of equivalent strength and fire and corrosion resistance.

### Exceptions:

- (1) Listed exhaust hoods with or without exhaust dampers.
- (2) Type II hoods shall be constructed of at least 0.024 inch (0.61 mm) (No. 24 gauge) steel. Hoods constructed of copper shall be of copper sheets weighing at least twenty-four (24) ounces per square foot (7.32 kg/m<sup>2</sup>). Joints and seams shall be substantially tight. Solder shall not be used except for sealing a joint or seam.

All hoods shall be secured in place **[For OSHPD 1, 2 & 4]** to resist the lateral loads given in the California Building Code, Title 24, Part 2 by noncombustible supports.

**508.2** All seams, joints, and penetrations of the hood enclosure that direct and capture grease-laden vapors and exhaust gases shall have a liquidtight continuous external weld to the hood's lower outermost perimeter. Internal hood joints, seams,

input rating of all gas utilization equipment in the space, but not less than 100 in.<sup>2</sup> (0.06 m<sup>2</sup>). One opening shall commence within twelve (12) inches (300 mm) of the top, and one opening shall commence within twelve (12) in. (300 mm) of the bottom, of the enclosure. (See Figure 7-1.) The minimum dimension of air openings shall be not less than three (3) inches (80 mm). [NFPA 54: 9.3.2.3(1)]

- (2) Combining spaces in different stories. The volumes of spaces in different stories shall be considered as communicating spaces where such spaces are connected by one or more openings in doors or floors having a total minimum free area of 2 in.<sup>2</sup>/1,000 Btu/h (4,400 mm<sup>2</sup>/kW) of total input rating of all gas utilization equipment. [NFPA 54:9.3.2.3(2)]

**701.4 Outdoor Combustion Air.** Outdoor combustion air shall be provided through opening(s) to the outdoors in accordance with the methods in Section 701.4.1 or 701.4.2. The minimum dimension of air openings shall not be less than three (3) inches (80 mm). [NFPA 54:9.3.3]

**701.4.1 Two Permanent Openings Method.**

Two permanent openings, one commencing within twelve (12) inches (300 mm) of the top and one commencing within twelve (12) inches (300 mm) of the bottom of the enclosure, shall be provided. The openings shall communicate directly, or by ducts, with the outdoors or spaces that freely communicate with the outdoors, as follows [NFPA 54:9.3.3.1]:

- (1) Where directly communicating with the outdoors or where communicating to the outdoors through vertical ducts, each opening shall have a minimum free area of 1 in.<sup>2</sup>/4,000 Btu/h (550 mm<sup>2</sup>/kW) of total input rating of all equipment in the enclosure. (See Figures 7-2 and 7-3.) [NFPA 54:9.3.3.1(1)]
- (2) Where communicating with the outdoors through horizontal ducts, each opening shall have a minimum free area of 1 in.<sup>2</sup>/2,000 Btu/h (1,100 mm<sup>2</sup>/kW) of total input rating of all equipment in the enclosure. (See Figure 7-4.) [NFPA 54:9.3.3.1(2)]

**701.4.2 One Permanent Opening Method.** One permanent opening, commencing within twelve (12) inches (300 mm) of the top of the enclosure, shall be provided. The equipment shall have clearances of at least one (1) inch (25 mm) from the sides and back and six (6) inches (160 mm) from the front of the appliance. The opening shall directly communicate with the outdoors or shall

communicate through a vertical or horizontal duct to the outdoors or spaces that freely communicate with the outdoors (see Figure 7-5) and shall have a minimum free area of [NFPA 54: 9.3.3.2]:

- (1) 1 in.<sup>2</sup>/3,000 Btu/h (700 mm<sup>2</sup>/kW) of the total input rating of all equipment located in the enclosure, and
- (2) Not less than the sum of the areas of all vent connectors in the space. [NFPA 54:9.3.3.2]

**701.5 Combination Indoor and Outdoor Combustion Air.**

The use of a combination of indoor and outdoor combustion air shall be in accordance with Sections 701.5.1 through 701.5.3. [NFPA 54:9.3.4]

**701.5.1 Indoor Openings.** Where used, openings connecting the interior spaces shall comply with Section 701.3.1. [NFPA 54:9.3.4(1)]

**701.5.2** Outdoor opening(s) shall be located in accordance with Section 701.4. [NFPA 54:9.3.4(2)]

**701.5.3 Outdoor Opening(s) Size.** The outdoor opening(s) size shall be calculated in accordance with the following [NFPA 54:9.3.4(3)]:

- (1) The ratio of interior spaces shall be the available volume of all communicating spaces divided by the required volume. [NFPA 54:9.3.4(3)(a)]
- (2) The outdoor size reduction factor shall be 1 minus the ratio of interior spaces. [NFPA 54:9.3.4(3)(b)]
- (3) The minimum size of outdoor opening(s) shall be the full size of outdoor opening(s) calculated in accordance with Section 701.4, multiplied by the reduction factor. The minimum dimension of air openings shall not be less than three (3) inches (80 mm). [NFPA 54:9.3.4(3)(c)]

**701.6 Engineered Installations.** Engineered combustion air installations shall provide adequate supply of combustion, ventilation, and dilution air and shall be approved by the Authority Having Jurisdiction. [NFPA 54:9.3.5]

**701.7 Mechanical Combustion Air Supply.** Where all combustion air is provided by a mechanical air supply system, the combustion air shall be supplied from outdoors at the minimum rate of 0.35 feet<sup>3</sup>/min per 1,000 Btu/h (0.034 m<sup>3</sup>/min per kW) for all appliances located within the space. [NFPA 54:9.3.6]

**701.8 Mechanical Combustion Air Requirements.**

**701.8.1** Where exhaust fans are installed, additional air shall be provided to replace the exhausted air. [NFPA 54:9.3.6.1]

vent diameter shall be used to determine the minimum vent capacity, and the connector diameter shall be used to determine the maximum vent capacity. The flow area of the vertical vent shall not exceed seven times the flow area of the listed appliance categorized vent area, flue collar area, or draft hood outlet area unless designed in accordance with approved engineering methods.

#### **803.1.8 Connection to Chimney Liners.**

Connections between chimney liners and listed double-wall connectors shall be made with listed adapters designed for such purpose. [NFPA 54:13.1.8]

**803.1.8.1** Tables 8-5 through 8-9 shall be used for chimneys and vents not exposed to the outdoors below the roof line. A Type B vent or listed chimney lining system passing through an unused masonry chimney flue shall not be considered to be exposed to the outdoors. A Type B vent passing through an unventilated enclosure or chase insulated to a value of not less than R8 shall not be considered to be exposed to the outdoors. Table 8-7 in combination with Table 8-15 shall be used for clay-tile-lined exterior masonry chimneys, provided all of the following are met:

- (1) The vent connector is Type B double wall.
- (2) The vent connector length is limited to 1-1/2 feet for each inch (180 mm/mm) of vent connector diameter.
- (3) The appliance is draft hood equipped.
- (4) The input rating is less than the maximum capacity given in Table 8-7.
- (5) For a water heater, the outdoor design temperature shall not be less than 5°F (-15°C).
- (6) For a space-heating appliance, the input rating is greater than the minimum capacity given by Table 8-15.
- (7) Where the conditions of 803.1.8.1(1) through (6) cannot be met, an alternative venting design shall be used, such as a listed chimney lining system.

**Exception:** Vents serving listed appliances installed in accordance with the appliance manufacturer's instructions and the terms of the listing.

**803.1.9** Corrugated vent connectors shall not be smaller than the listed appliance categorized vent diameter, flue collar diameter, or draft hood outlet diameter.

#### **803.1.9.1 Vertical Vent Upsizing/7 Times**

**Rule.** Where the vertical vent has a larger diameter than the vent connector, the vertical vent diameter shall be used to determine the minimum vent capacity, and the connector diameter shall be used to determine the maximum vent capacity. The flow area of the vertical vent shall not exceed seven times the flow area of the listed appliance categorized vent area, flue collar area, or draft hood outlet area unless designed in accordance with approved engineering methods. [NFPA 54: 13.1.9]

**803.1.10** Vent connectors shall not be upsized more than two sizes greater than the listed appliance categorized vent diameter, flue collar diameter, or draft hood outlet diameter.

**803.1.11** In a single run of vent or vent connector, more than one diameter and type shall be permitted to be used, provided that all the sizes and types are permitted by the tables.

**803.1.12** Interpolation shall be permitted in calculating capacities for vent dimensions that fall between table entries. (See Example 8-1 in Section 803.2.23.)

**803.1.13** Extrapolation beyond the table entries shall not be permitted.

For SI units, 1 in. = 25.4 mm; 1 ft. = 0.305 m; 1,000 Btu/h = 0.293 kW; 1 in.<sup>2</sup> = 645 mm<sup>2</sup>.

**803.1.14** For vent heights lower than six (6) feet and higher than shown in the tables, engineering methods shall be used to calculate vent capacities. [NFPA 54:13.1]

**803.1.15 Draft Hood Conversion Accessories.** Draft hood conversion accessories for use with masonry chimneys venting listed Category I fan-assisted appliances shall be listed and installed in accordance with the listed accessory manufacturers' installation instructions. [NFPA 54:13.1.10]

### **803.2 Additional Requirements to Multiple Appliance Vent Tables 8-10 through 8-14 and Tables 8-16 through 8-19.**

**803.2.1** These venting tables shall not be used where obstructions (see Section 802.15) are installed in the venting system. The installation of vents serving listed appliances with vent dampers shall be in accordance with the appliance manufacturer's instructions or in accordance with the following:

- (1) The maximum capacity of the vent connector shall be determined using the NAT Max column.

**1314.1.5** A piping system shall be tested as a complete unit or in sections. Under no circumstances shall a valve in a line be used as a bulkhead between gas in one section of the piping system and test medium in an adjacent section unless two valves are installed in series with a valved "tell tale" located between these valves. A valve shall not be subjected to the test pressure unless it can be determined that the valve, including the valve-closing mechanism, is designed to safely withstand the pressure. [NFPA 54:8.1.1.5]

**1314.1.6** Regulator and valve assemblies fabricated independently of the piping system in which they are to be installed shall be permitted to be tested with inert gas or air at the time of fabrication. [NFPA 54:8.1.1.6]

**1314.1.7 Test Medium.** The test medium shall be air, nitrogen, carbon dioxide, or an inert gas. OXYGEN SHALL NEVER BE USED. [NFPA 54:8.1.2]

#### **1314.2 RESERVED.**

#### **1314.3 Test Preparation.**

**1314.3.1** Pipe joints, including welds, shall be left exposed for examination during the test. [NFPA 54:8.1.3.1]

**Exception:** Covered or concealed pipe end joints that have been previously tested in accordance with this code.

**1314.3.2** Expansion joints shall be provided with temporary restraints, if required, for the additional thrust load under test. [NFPA 54:8.1.3.2]

**1314.3.3** Appliances and equipment that are not to be included in the test shall be either disconnected from the piping or isolated by blanks, blind flanges, or caps. Flanged joints at which blinds are inserted to blank off other equipment during the test shall not be required to be tested. [NFPA 54:8.1.3.3]

**1314.3.4** Where the piping system is connected to appliances, equipment, or equipment components designed for operating pressures of less than the test pressure, such appliances, equipment, or equipment components shall be isolated from the piping system by disconnecting them and capping the outlet(s). [NFPA 54:8.1.3.4]

**1314.3.5** Where the piping system is connected to appliances, equipment, or equipment components designed for operating pressures equal to or greater than the test pressure, such appliances and equipment shall be isolated from the piping system by closing the individual appliance equipment shutoff valve(s). [NFPA 54:8.1.3.5]

**1314.3.6** All testing of piping systems shall be done with due regard for the safety of employees and the public during the test. Bulkheads, anchorage, and bracing suitably designed to resist test pressures shall be installed if necessary. Prior

to testing, the interior of the pipe shall be cleared of all foreign material. [NFPA 54:8.1.3.6]

#### **1314.4 Test Pressure.**

**1314.4.1** Test pressure shall be measured with a manometer or with a pressure-measuring device designed and calibrated to read, record, or indicate a pressure loss due to leakage during the pressure test period. The source of pressure shall be isolated before the pressure tests are made. Mechanical gauges used to measure test pressures shall have a range such that the highest end of the scale is not greater than five times the test pressure. [NFPA 54:8.1.4.1]

**1314.4.2** The test pressure to be used shall be no less than 1-1/2 times the proposed maximum working pressure, but not less than three (3) psi (20 kPa), irrespective of design pressure. [NFPA 54:8.1.4.2]

**1314.4.3** Test duration shall be not less than one-half (1/2) hour for each 500 ft.<sup>3</sup> (14 m<sup>3</sup>) of pipe volume or fraction thereof. When testing a system having a volume less than 10 ft.<sup>3</sup> (0.28 m<sup>3</sup>) or a system in a single-family dwelling, the test duration shall be a minimum of ten (10) minutes. The duration of the test shall not be required to exceed twenty-four (24) hours. [NFPA 54:8.1.4.3]

#### **1314.5 Detection of Leaks and Defects.**

**1314.5.1** The piping system shall withstand the test pressure specified without showing any evidence of leakage or other defects. Any reduction of test pressures, as indicated by pressure gauges, shall be deemed to indicate the presence of a leak unless such reduction can be readily attributed to some other cause. [NFPA 54:8.1.5.1]

**1314.5.2** The leakage shall be located by means of an approved gas detector, a noncorrosive leak detection fluid, or other approved leak detection methods. Matches, candles, open flames, or other methods that provide a source of ignition shall not be used. [NFPA 54:8.1.5.2]

**1314.5.3** Where leakage or other defects are located, the affected portion of the piping system shall be repaired or replaced and retested. (See Section 1314.1.3.) [NFPA 54:8.1.5.3]

#### **1314.6 System and Equipment Leakage Test.**

**1314.6.1 Test Gases.** Leak checks using fuel gas shall be permitted in piping systems that have been pressure-tested in accordance with Section 1314.0. [NFPA 54:8.2.1]

**1314.6.2 Before Turning Gas On.** Before gas is introduced into a system of new gas piping, the entire system shall be inspected to determine that there are no open fittings or ends and that all valves at unused outlets are closed and plugged or capped. [NFPA 54:8.2.2]

**1314.6.3 Test for Leakage.** Immediately after

**Table 13-7  
Schedule 40 Metallic Pipe [NFPA 54: Table 6.2(a)]**

														Gas:	Natural
														Inlet Pressure:	Less than 2 psi
														Pressure Drop:	0.3 in. w.c.
														Specific Gravity:	0.60
Pipe Size (in.)															
Nominal:	½	¾	1	1¼	1½	2	2½	3	4	5	6	8	10	12	
Actual ID:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026	5.047	6.065	7.981	10.020	11.938	
Length (ft)	Capacity in Cubic Feet of Gas per Hour														
10	131	273	514	1,060	1,580	3,050	4,860	8,580	17,500	31,700	51,300	105,000	191,000	303,000	
20	90	188	353	726	1,090	2,090	3,340	5,900	12,000	21,800	35,300	72,400	132,000	208,000	
30	72	151	284	583	873	1,680	2,680	4,740	9,660	17,500	28,300	58,200	106,000	167,000	
40	62	129	243	499	747	1,440	2,290	4,050	8,270	15,000	24,200	49,800	90,400	143,000	
50	55	114	215	442	662	1,280	2,030	3,590	7,330	13,300	21,500	44,100	80,100	127,000	
60	50	104	195	400	600	1,160	1,840	3,260	6,640	12,000	19,500	40,000	72,600	115,000	
70	46	95	179	368	552	1,060	1,690	3,000	6,110	11,100	17,900	36,800	66,800	106,000	
80	42	89	167	343	514	989	1,580	2,790	5,680	10,300	16,700	34,200	62,100	98,400	
90	40	83	157	322	482	928	1,480	2,610	5,330	9,650	15,600	32,100	58,300	92,300	
100	38	79	148	304	455	877	1,400	2,470	5,040	9,110	14,800	30,300	55,100	87,200	
125	33	70	131	269	403	777	1,240	2,190	4,460	8,080	13,100	26,900	48,800	77,300	
150	30	63	119	244	366	704	1,120	1,980	4,050	7,320	11,900	24,300	44,200	70,000	
175	28	58	109	224	336	648	1,030	1,820	3,720	6,730	10,900	22,400	40,700	64,400	
200	26	54	102	209	313	602	960	1,700	3,460	6,260	10,100	20,800	37,900	59,900	
250	23	48	90	185	277	534	851	1,500	3,070	5,550	8,990	18,500	33,500	53,100	
300	21	43	82	168	251	484	771	1,360	2,780	5,030	8,150	16,700	30,400	48,100	
350	19	40	75	154	231	445	709	1,250	2,560	4,630	7,490	15,400	28,000	44,300	
400	18	37	70	143	215	414	660	1,170	2,380	4,310	6,970	14,300	26,000	41,200	
450	17	35	66	135	202	389	619	1,090	2,230	4,040	6,540	13,400	24,400	38,600	
500	16	33	62	127	191	367	585	1,030	2,110	3,820	6,180	12,700	23,100	36,500	
550	15	31	59	121	181	349	556	982	2,000	3,620	5,870	12,100	21,900	34,700	
600	14	30	56	115	173	333	530	937	1,910	3,460	5,600	11,500	20,900	33,100	
650	14	29	54	110	165	318	508	897	1,830	3,310	5,360	11,000	20,000	31,700	
700	13	27	52	106	159	306	488	862	1,760	3,180	5,150	10,600	19,200	30,400	
750	13	26	50	102	153	295	470	830	1,690	3,060	4,960	10,200	18,500	29,300	
800	12	26	48	99	148	285	454	802	1,640	2,960	4,790	9,840	17,900	28,300	
850	12	25	46	95	143	275	439	776	1,580	2,860	4,640	9,530	17,300	27,400	
900	11	24	45	93	139	267	426	752	1,530	2,780	4,500	9,240	16,800	26,600	
950	11	23	44	90	135	259	413	731	1,490	2,700	4,370	8,970	16,300	25,800	
1,000	11	23	43	87	131	252	402	711	1,450	2,620	4,250	8,720	15,800	25,100	
1,100	10	21	40	83	124	240	382	675	1,380	2,490	4,030	8,290	15,100	23,800	
1,200	NA	20	39	79	119	229	364	644	1,310	2,380	3,850	7,910	14,400	22,700	
1,300	NA	20	37	76	114	219	349	617	1,260	2,280	3,680	7,570	13,700	21,800	
1,400	NA	19	35	73	109	210	335	592	1,210	2,190	3,540	7,270	13,200	20,900	
1,500	NA	18	34	70	105	203	323	571	1,160	2,110	3,410	7,010	12,700	20,100	
1,600	NA	18	33	68	102	196	312	551	1,120	2,030	3,290	6,770	12,300	19,500	
1,700	NA	17	32	66	98	189	302	533	1,090	1,970	3,190	6,550	11,900	18,800	
1,800	NA	16	31	64	95	184	293	517	1,050	1,910	3,090	6,350	11,500	18,300	
1,900	NA	16	30	62	93	178	284	502	1,020	1,850	3,000	6,170	11,200	17,700	
2,000	NA	16	29	60	90	173	276	488	1,000	1,800	2,920	6,000	10,900	17,200	

NA means a flow of less than 10 cfh.  
Note: All table entries are rounded to 3 significant digits.

**Table 13-8  
Schedule 40 Metallic Pipe [NFPA 54: Table 6.2(b)]**

														Gas: Natural	
														Inlet Pressure: Less than 2 psi	
														Pressure Drop: 0.5 in. w.c.	
														Specific Gravity: 0.60	
Pipe Size (in.)															
Nominal:	½	¾	1	1¼	1½	2	2½	3	4	5	6	8	10	12	
Actual ID:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026	5.047	6.065	7.981	10.020	11.938	
Length (ft)	Capacity in Cubic Feet of Gas per Hour														
10	172	360	678	1,390	2,090	4,020	6,400	11,300	23,100	41,800	67,600	139,000	252,000	399,000	
20	118	247	466	957	1,430	2,760	4,400	7,780	15,900	28,700	46,500	95,500	173,000	275,000	
30	95	199	374	768	1,150	2,220	3,530	6,250	12,700	23,000	37,300	76,700	139,000	220,000	
40	81	170	320	657	985	1,900	3,020	5,350	10,900	19,700	31,900	65,600	119,000	189,000	
50	72	151	284	583	873	1,680	2,680	4,740	9,660	17,500	28,300	58,200	106,000	167,000	
60	65	137	257	528	791	1,520	2,430	4,290	8,760	15,800	25,600	52,700	95,700	152,000	
70	60	126	237	486	728	1,400	2,230	3,950	8,050	14,600	23,600	48,500	88,100	139,000	
80	56	117	220	452	677	1,300	2,080	3,670	7,490	13,600	22,000	45,100	81,900	130,000	
90	52	110	207	424	635	1,220	1,950	3,450	7,030	12,700	20,600	42,300	76,900	122,000	
100	50	104	195	400	600	1,160	1,840	3,260	6,640	12,000	19,500	40,000	72,600	115,000	
125	44	92	173	355	532	1,020	1,630	2,890	5,890	10,600	17,200	35,400	64,300	102,000	
150	40	83	157	322	482	928	1,480	2,610	5,330	9,650	15,600	32,100	58,300	92,300	
175	37	77	144	296	443	854	1,360	2,410	4,910	8,880	14,400	29,500	53,600	84,900	
200	34	71	134	275	412	794	1,270	2,240	4,560	8,260	13,400	27,500	49,900	79,000	
250	30	63	119	244	366	704	1,120	1,980	4,050	7,320	11,900	24,300	44,200	70,000	
300	27	57	108	221	331	638	1,020	1,800	3,670	6,630	10,700	22,100	40,100	63,400	
350	25	53	99	203	305	587	935	1,650	3,370	6,100	9,880	20,300	36,900	58,400	
400	23	49	92	189	283	546	870	1,540	3,140	5,680	9,190	18,900	34,300	54,300	
450	22	46	86	177	266	512	816	1,440	2,940	5,330	8,620	17,700	32,200	50,900	
500	21	43	82	168	251	484	771	1,360	2,780	5,030	8,150	16,700	30,400	48,100	
550	20	41	78	159	239	459	732	1,290	2,640	4,780	7,740	15,900	28,900	45,700	
600	19	39	74	152	228	438	699	1,240	2,520	4,560	7,380	15,200	27,500	43,600	
650	18	38	71	145	218	420	669	1,180	2,410	4,360	7,070	14,500	26,400	41,800	
700	17	36	68	140	209	403	643	1,140	2,320	4,190	6,790	14,000	25,300	40,100	
750	17	35	66	135	202	389	619	1,090	2,230	4,040	6,540	13,400	24,400	38,600	
800	16	34	63	130	195	375	598	1,060	2,160	3,900	6,320	13,000	23,600	37,300	
850	16	33	61	126	189	363	579	1,020	2,090	3,780	6,110	12,600	22,800	36,100	
900	15	32	59	122	183	352	561	992	2,020	3,660	5,930	12,200	22,100	35,000	
950	15	31	58	118	178	342	545	963	1,960	3,550	5,760	11,800	21,500	34,000	
1,000	14	30	56	115	173	333	530	937	1,910	3,460	5,600	11,500	20,900	33,100	
1,100	14	28	53	109	164	316	503	890	1,810	3,280	5,320	10,900	19,800	31,400	
1,200	13	27	51	104	156	301	480	849	1,730	3,130	5,070	10,400	18,900	30,000	
1,300	12	26	49	100	150	289	460	813	1,660	3,000	4,860	9,980	18,100	28,700	
1,400	12	25	47	96	144	277	442	781	1,590	2,880	4,670	9,590	17,400	27,600	
1,500	11	24	45	93	139	267	426	752	1,530	2,780	4,500	9,240	16,800	26,600	
1,600	11	23	44	89	134	258	411	727	1,480	2,680	4,340	8,920	16,200	25,600	
1,700	11	22	42	86	130	250	398	703	1,430	2,590	4,200	8,630	15,700	24,800	
1,800	10	22	41	84	126	242	386	682	1,390	2,520	4,070	8,370	15,200	24,100	
1,900	10	21	40	81	122	235	375	662	1,350	2,440	3,960	8,130	14,800	23,400	
2,000	NA	20	39	79	119	229	364	644	1,310	2,380	3,850	7,910	14,400	22,700	

NA means a flow of less than 10 cfh.  
Note: All table entries are rounded to 3 significant digits.

**Table 13-9**  
**Schedule 40 Metallic Pipe [NFPA 54: Table 6.2(c)]**

										Gas:	Natural
										Inlet Pressure:	2.0 psi
										Pressure Drop:	1.0 psi
										Specific Gravity:	0.60
										Pipe Size (in.)	
Nominal:	½	¾	1	1¼	1½	2	2½	3	4		
Actual ID:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026		
Length (ft)	Capacity in Cubic Feet of Gas per Hour										
10	1,510	3,040	5,560	11,400	17,100	32,900	52,500	92,800	189,000		
20	1,070	2,150	3,930	8,070	12,100	23,300	37,100	65,600	134,000		
30	869	1,760	3,210	6,590	9,880	19,000	30,300	53,600	109,000		
40	753	1,520	2,780	5,710	8,550	16,500	26,300	46,400	94,700		
50	673	1,360	2,490	5,110	7,650	14,700	23,500	41,500	84,700		
60	615	1,240	2,270	4,660	6,980	13,500	21,400	37,900	77,300		
70	569	1,150	2,100	4,320	6,470	12,500	19,900	35,100	71,600		
80	532	1,080	1,970	4,040	6,050	11,700	18,600	32,800	67,000		
90	502	1,010	1,850	3,810	5,700	11,000	17,500	30,900	63,100		
100	462	934	1,710	3,510	5,260	10,100	16,100	28,500	58,200		
125	414	836	1,530	3,140	4,700	9,060	14,400	25,500	52,100		
150	372	751	1,370	2,820	4,220	8,130	13,000	22,900	46,700		
175	344	695	1,270	2,601	3,910	7,530	12,000	21,200	43,300		
200	318	642	1,170	2,410	3,610	6,960	11,100	19,600	40,000		
250	279	583	1,040	2,140	3,210	6,180	9,850	17,400	35,500		
300	253	528	945	1,940	2,910	5,600	8,920	15,800	32,200		
350	232	486	869	1,790	2,670	5,150	8,210	14,500	29,600		
400	216	452	809	1,660	2,490	4,790	7,640	13,500	27,500		
450	203	424	759	1,560	2,330	4,500	7,170	12,700	25,800		
500	192	401	717	1,470	2,210	4,250	6,770	12,000	24,400		
550	182	381	681	1,400	2,090	4,030	6,430	11,400	23,200		
600	174	363	650	1,330	2,000	3,850	6,130	10,800	22,100		
650	166	348	622	1,280	1,910	3,680	5,870	10,400	21,200		
700	160	334	598	1,230	1,840	3,540	5,640	9,970	20,300		
750	154	322	576	1,180	1,770	3,410	5,440	9,610	19,600		
800	149	311	556	1,140	1,710	3,290	5,250	9,280	18,900		
850	144	301	538	1,100	1,650	3,190	5,080	8,980	18,300		
900	139	292	522	1,070	1,600	3,090	4,930	8,710	17,800		
950	135	283	507	1,040	1,560	3,000	4,780	8,460	17,200		
1,000	132	275	493	1,010	1,520	2,920	4,650	8,220	16,800		
1,100	125	262	468	960	1,440	2,770	4,420	7,810	15,900		
1,200	119	250	446	917	1,370	2,640	4,220	7,450	15,200		
1,300	114	239	427	878	1,320	2,530	4,040	7,140	14,600		
1,400	110	230	411	843	1,260	2,430	3,880	6,860	14,000		
1,500	106	221	396	812	1,220	2,340	3,740	6,600	13,500		
1,600	102	214	382	784	1,180	2,260	3,610	6,380	13,000		
1,700	99	207	370	759	1,140	2,190	3,490	6,170	12,600		
1,800	96	200	358	736	1,100	2,120	3,390	5,980	12,200		
1,900	93	195	348	715	1,070	2,060	3,290	5,810	11,900		
2,000	91	189	339	695	1,040	2,010	3,200	5,650	11,500		

Note: All table entries are rounded to 3 significant digits.

**Table 13-10**  
**Schedule 40 Metallic Pipe [NFPA 54: Table 6.2(d)]**

		Gas: Natural							
		Inlet Pressure: 3.0 psi							
		Pressure Drop: 2.0 psi							
		Specific Gravity: 0.60							
		Pipe Size (in.)							
Nominal:	½	¾	1	1¼	1½	2	2½	3	4
Actual ID:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Cubic Feet of Gas per Hour								
10	2,350	4,920	9,270	19,000	28,500	54,900	87,500	155,000	316,000
20	1,620	3,380	6,370	13,100	19,600	37,700	60,100	106,000	217,000
30	1,300	2,720	5,110	10,500	15,700	30,300	48,300	85,400	174,000
40	1,110	2,320	4,380	8,990	13,500	25,900	41,300	73,100	149,000
50	985	2,060	3,880	7,970	11,900	23,000	36,600	64,800	132,000
60	892	1,870	3,520	7,220	10,800	20,800	33,200	58,700	120,000
70	821	1,720	3,230	6,640	9,950	19,200	30,500	54,000	110,000
80	764	1,600	3,010	6,180	9,260	17,800	28,400	50,200	102,000
90	717	1,500	2,820	5,800	8,680	16,700	26,700	47,100	96,100
100	677	1,420	2,670	5,470	8,200	15,800	25,200	44,500	90,800
125	600	1,250	2,360	4,850	7,270	14,000	22,300	39,500	80,500
150	544	1,140	2,140	4,400	6,590	12,700	20,200	35,700	72,900
175	500	1,050	1,970	4,040	6,060	11,700	18,600	32,900	67,100
200	465	973	1,830	3,760	5,640	10,900	17,300	30,600	62,400
250	412	862	1,620	3,330	5,000	9,620	15,300	27,100	55,300
300	374	781	1,470	3,020	4,530	8,720	13,900	24,600	50,100
350	344	719	1,350	2,780	4,170	8,020	12,800	22,600	46,100
400	320	669	1,260	2,590	3,870	7,460	11,900	21,000	42,900
450	300	627	1,180	2,430	3,640	7,000	11,200	19,700	40,200
500	283	593	1,120	2,290	3,430	6,610	10,500	18,600	38,000
550	269	563	1,060	2,180	3,260	6,280	10,000	17,700	36,100
600	257	537	1,010	2,080	3,110	5,990	9,550	16,900	34,400
650	246	514	969	1,990	2,980	5,740	9,150	16,200	33,000
700	236	494	931	1,910	2,860	5,510	8,790	15,500	31,700
750	228	476	897	1,840	2,760	5,310	8,470	15,000	30,500
800	220	460	866	1,780	2,660	5,130	8,180	14,500	29,500
850	213	445	838	1,720	2,580	4,960	7,910	14,000	28,500
900	206	431	812	1,670	2,500	4,810	7,670	13,600	27,700
950	200	419	789	1,620	2,430	4,670	7,450	13,200	26,900
1,000	195	407	767	1,580	2,360	4,550	7,240	12,800	26,100
1,100	185	387	729	1,500	2,240	4,320	6,890	12,200	24,800
1,200	177	369	695	1,430	2,140	4,120	6,570	11,600	23,700
1,300	169	353	666	1,370	2,050	3,940	6,290	11,100	22,700
1,400	162	340	640	1,310	1,970	3,790	6,040	10,700	21,800
1,500	156	327	616	1,270	1,900	3,650	5,820	10,300	21,000
1,600	151	316	595	1,220	1,830	3,530	5,620	10,000	20,300
1,700	146	306	576	1,180	1,770	3,410	5,440	9,610	19,600
1,800	142	296	558	1,150	1,720	3,310	5,270	9,320	19,000
1,900	138	288	542	1,110	1,670	3,210	5,120	9,050	18,400
2,000	134	280	527	1,080	1,620	3,120	4,980	8,800	18,000

Note: All table entries are rounded to 3 significant digits.

**Table 13-11**  
**Schedule 40 Metallic Pipe [NFPA 54: Table 6.2(e)]**

										Gas:	Natural
										Inlet Pressure:	5.0 psi
										Pressure Drop:	3.5 psi
										Specific Gravity:	0.60
Pipe Size (in.)											
Nominal:	½	¾	1	1¼	1½	2	2½	3	4		
Actual ID:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026		
Length (ft)	Capacity in Cubic Feet of Gas per Hour										
10	3,190	6,430	11,800	24,200	36,200	69,700	111,000	196,000	401,000		
20	2,250	4,550	8,320	17,100	25,600	49,300	78,600	139,000	283,000		
30	1,840	3,720	6,790	14,000	20,900	40,300	64,200	113,000	231,000		
40	1,590	3,220	5,880	12,100	18,100	34,900	55,600	98,200	200,000		
50	1,430	2,880	5,260	10,800	16,200	31,200	49,700	87,900	179,000		
60	1,300	2,630	4,800	9,860	14,800	28,500	45,400	80,200	164,000		
70	1,200	2,430	4,450	9,130	13,700	26,400	42,000	74,300	151,000		
80	1,150	2,330	4,260	8,540	12,800	24,700	39,300	69,500	142,000		
90	1,060	2,150	3,920	8,050	12,100	23,200	37,000	65,500	134,000		
100	979	1,980	3,620	7,430	11,100	21,400	34,200	60,400	123,000		
125	876	1,770	3,240	6,640	9,950	19,200	30,600	54,000	110,000		
150	786	1,590	2,910	5,960	8,940	17,200	27,400	48,500	98,900		
175	728	1,470	2,690	5,520	8,270	15,900	25,400	44,900	91,600		
200	673	1,360	2,490	5,100	7,650	14,700	23,500	41,500	84,700		
250	558	1,170	2,200	4,510	6,760	13,000	20,800	36,700	74,900		
300	506	1,060	1,990	4,090	6,130	11,800	18,800	33,300	67,800		
350	465	973	1,830	3,760	5,640	10,900	17,300	30,600	62,400		
400	433	905	1,710	3,500	5,250	10,100	16,100	28,500	58,100		
450	406	849	1,600	3,290	4,920	9,480	15,100	26,700	54,500		
500	384	802	1,510	3,100	4,650	8,950	14,300	25,200	51,500		
550	364	762	1,440	2,950	4,420	8,500	13,600	24,000	48,900		
600	348	727	1,370	2,810	4,210	8,110	12,900	22,900	46,600		
650	333	696	1,310	2,690	4,030	7,770	12,400	21,900	44,600		
700	320	669	1,260	2,590	3,880	7,460	11,900	21,000	42,900		
750	308	644	1,210	2,490	3,730	7,190	11,500	20,300	41,300		
800	298	622	1,170	2,410	3,610	6,940	11,100	19,600	39,900		
850	288	602	1,130	2,330	3,490	6,720	10,700	18,900	38,600		
900	279	584	1,100	2,260	3,380	6,520	10,400	18,400	37,400		
950	271	567	1,070	2,190	3,290	6,330	10,100	17,800	36,400		
1,000	264	551	1,040	2,130	3,200	6,150	9,810	17,300	35,400		
1,100	250	524	987	2,030	3,030	5,840	9,320	16,500	33,600		
1,200	239	500	941	1,930	2,900	5,580	8,890	15,700	32,000		
1,300	229	478	901	1,850	2,770	5,340	8,510	15,000	30,700		
1,400	220	460	866	1,780	2,660	5,130	8,180	14,500	29,500		
1,500	212	443	834	1,710	2,570	4,940	7,880	13,900	28,400		
1,600	205	428	806	1,650	2,480	4,770	7,610	13,400	27,400		
1,700	198	414	780	1,600	2,400	4,620	7,360	13,000	26,500		
1,800	192	401	756	1,550	2,330	4,480	7,140	12,600	25,700		
1,900	186	390	734	1,510	2,260	4,350	6,930	12,300	25,000		
2,000	181	379	714	1,470	2,200	4,230	6,740	11,900	24,300		

Note: All table entries are rounded to 3 significant digits.

**Table 13-12  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(f)]**

		Gas: Natural								
		Inlet Pressure: Less than 2 psi								
		Pressure Drop: 0.3 in. w.c.								
		Specific Gravity: 0.60								
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1¼	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>a</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	20	42	85	148	210	448	806	1,270	2,650	
20	14	29	58	102	144	308	554	873	1,820	
30	11	23	47	82	116	247	445	701	1,460	
40	10	20	40	70	99	211	381	600	1,250	
50	NA	17	35	62	88	187	337	532	1,110	
60	NA	16	32	56	79	170	306	482	1,000	
70	NA	14	29	52	73	156	281	443	924	
80	NA	13	27	48	68	145	262	413	859	
90	NA	13	26	45	64	136	245	387	806	
100	NA	12	24	43	60	129	232	366	761	
125	NA	11	22	38	53	114	206	324	675	
150	NA	10	20	34	48	103	186	294	612	
175	NA	NA	18	31	45	95	171	270	563	
200	NA	NA	17	29	41	89	159	251	523	
250	NA	NA	15	26	37	78	141	223	464	
300	NA	NA	13	23	33	71	128	202	420	
350	NA	NA	12	22	31	65	118	186	387	
400	NA	NA	11	20	28	61	110	173	360	
450	NA	NA	11	19	27	57	103	162	338	
500	NA	NA	10	18	25	54	97	153	319	
550	NA	NA	NA	17	24	51	92	145	303	
600	NA	NA	NA	16	23	49	88	139	289	
650	NA	NA	NA	15	22	47	84	133	277	
700	NA	NA	NA	15	21	45	81	128	266	
750	NA	NA	NA	14	20	43	78	123	256	
800	NA	NA	NA	14	20	42	75	119	247	
850	NA	NA	NA	13	19	40	73	115	239	
900	NA	NA	NA	13	18	39	71	111	232	
950	NA	NA	NA	13	18	38	69	108	225	
1,000	NA	NA	NA	12	17	37	67	105	219	
1,100	NA	NA	NA	12	16	35	63	100	208	
1,200	NA	NA	NA	11	16	34	60	95	199	
1,300	NA	NA	NA	11	15	32	58	91	190	
1,400	NA	NA	NA	10	14	31	56	88	183	
1,500	NA	NA	NA	NA	14	30	54	84	176	
1,600	NA	NA	NA	NA	13	29	52	82	170	
1,700	NA	NA	NA	NA	13	28	50	79	164	
1,800	NA	NA	NA	NA	13	27	49	77	159	
1,900	NA	NA	NA	NA	12	26	47	74	155	
2,000	NA	NA	NA	NA	12	25	46	72	151	

NA means a flow of less than 10 cfh.

Note: All table entries are rounded to 3 significant digits.

<sup>a</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-13**  
**Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(g)]**

		Gas: Natural								
		Inlet Pressure: Less than 2 psi								
		Pressure Drop: 0.5 in. w.c.								
		Specific Gravity: 0.60								
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>a</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	27	55	111	195	276	590	1,060	1,680	3,490	
20	18	38	77	134	190	406	730	1,150	2,400	
30	15	30	61	107	152	326	586	925	1,930	
40	13	26	53	92	131	279	502	791	1,650	
50	11	23	47	82	116	247	445	701	1,460	
60	10	21	42	74	105	224	403	635	1,320	
70	NA	19	39	68	96	206	371	585	1,220	
80	NA	18	36	63	90	192	345	544	1,130	
90	NA	17	34	59	84	180	324	510	1,060	
100	NA	16	32	56	79	170	306	482	1,000	
125	NA	14	28	50	70	151	271	427	890	
150	NA	13	26	45	64	136	245	387	806	
175	NA	12	24	41	59	125	226	356	742	
200	NA	11	22	39	55	117	210	331	690	
250	NA	NA	20	34	48	103	186	294	612	
300	NA	NA	18	31	44	94	169	266	554	
350	NA	NA	16	28	40	86	155	245	510	
400	NA	NA	15	26	38	80	144	228	474	
450	NA	NA	14	25	35	75	135	214	445	
500	NA	NA	13	23	33	71	128	202	420	
550	NA	NA	13	22	32	68	122	192	399	
600	NA	NA	12	21	30	64	116	183	381	
650	NA	NA	12	20	29	62	111	175	365	
700	NA	NA	11	20	28	59	107	168	350	
750	NA	NA	11	19	27	57	103	162	338	
800	NA	NA	10	18	26	55	99	156	326	
850	NA	NA	10	18	25	53	96	151	315	
900	NA	NA	NA	17	24	52	93	147	306	
950	NA	NA	NA	17	24	50	90	143	297	
1,000	NA	NA	NA	16	23	49	88	139	289	
1,100	NA	NA	NA	15	22	46	84	132	274	
1,200	NA	NA	NA	15	21	44	80	126	262	
1,300	NA	NA	NA	14	20	42	76	120	251	
1,400	NA	NA	NA	13	19	41	73	116	241	
1,500	NA	NA	NA	13	18	39	71	111	232	
1,600	NA	NA	NA	13	18	38	68	108	224	
1,700	NA	NA	NA	12	17	37	66	104	217	
1,800	NA	NA	NA	12	17	36	64	101	210	
1,900	NA	NA	NA	11	16	35	62	98	204	
2,000	NA	NA	NA	11	16	34	60	95	199	

NA means a flow of less than 10 cfh.

Note: All table entries are rounded to 3 significant digits.

<sup>a</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-14  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(h)]**

		Gas: Natural								
		Inlet Pressure: Less than 2 psi								
		Pressure Drop: 1.0 in. w.c.								
		Specific Gravity: 0.60								
SPECIAL USE: Tube Sizing Between House Line Regulator and the Appliance.										
Tube Size (in.)										
Nominal:	K & L:	¼	⅜	½	¾	¾	1	1¼	1½	2
	ACR:	⅜	½	¾	¾	¾	1¼	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>a</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	39	80	162	283	402	859	1,550	2,440	5,080	
20	27	55	111	195	276	590	1,060	1,680	3,490	
30	21	44	89	156	222	474	853	1,350	2,800	
40	18	38	77	134	190	406	730	1,150	2,400	
50	16	33	68	119	168	359	647	1,020	2,130	
60	15	30	61	107	152	326	586	925	1,930	
70	13	28	57	99	140	300	539	851	1,770	
80	13	26	53	92	131	279	502	791	1,650	
90	12	24	49	86	122	262	471	742	1,550	
100	11	23	47	82	116	247	445	701	1,460	
125	NA	20	41	72	103	219	394	622	1,290	
150	NA	18	37	65	93	198	357	563	1,170	
175	NA	17	34	60	85	183	329	518	1,080	
200	NA	16	32	56	79	170	306	482	1,000	
250	NA	14	28	50	70	151	271	427	890	
300	NA	13	26	45	64	136	245	387	806	
350	NA	12	24	41	59	125	226	356	742	
400	NA	11	22	39	55	117	210	331	690	
450	NA	10	21	36	51	110	197	311	647	
500	NA	NA	20	34	48	103	186	294	612	
550	NA	NA	19	32	46	98	177	279	581	
600	NA	NA	18	31	44	94	169	266	554	
650	NA	NA	17	30	42	90	162	255	531	
700	NA	NA	16	28	40	86	155	245	510	
750	NA	NA	16	27	39	83	150	236	491	
800	NA	NA	15	26	38	80	144	228	474	
850	NA	NA	15	26	36	78	140	220	459	
900	NA	NA	14	25	35	75	135	214	445	
950	NA	NA	14	24	34	73	132	207	432	
1,000	NA	NA	13	23	33	71	128	202	420	
1,100	NA	NA	13	22	32	68	122	192	399	
1,200	NA	NA	12	21	30	64	116	183	381	
1,300	NA	NA	12	20	29	62	111	175	365	
1,400	NA	NA	11	20	28	59	107	168	350	
1,500	NA	NA	11	19	27	57	103	162	338	
1,600	NA	NA	10	18	26	55	99	156	326	
1,700	NA	NA	10	18	25	53	96	151	315	
1,800	NA	NA	NA	17	24	52	93	147	306	
1,900	NA	NA	NA	17	24	50	90	143	297	
2,000	NA	NA	NA	16	23	49	88	139	289	

NA means a flow of less than 10 cfh.

Note: All table entries are rounded to 3 significant digits.

<sup>a</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-15  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(i)]**

		Gas: Natural								
		Inlet Pressure: Less than 2.0 psi								
		Pressure Drop: 17.0 in. w.c.								
		Specific Gravity: 0.60								
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	¾	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	¾	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: *		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	190	391	796	1,390	1,970	4,220	7,590	12,000	24,900	
20	130	269	547	956	1,360	2,900	5,220	8,230	17,100	
30	105	216	439	768	1,090	2,330	4,190	6,610	13,800	
40	90	185	376	657	932	1,990	3,590	5,650	11,800	
50	79	164	333	582	826	1,770	3,180	5,010	10,400	
60	72	148	302	528	749	1,600	2,880	4,540	9,460	
70	66	137	278	486	689	1,470	2,650	4,180	8,700	
80	62	127	258	452	641	1,370	2,460	3,890	8,090	
90	58	119	243	424	601	1,280	2,310	3,650	7,590	
100	55	113	229	400	568	1,210	2,180	3,440	7,170	
125	48	100	203	355	503	1,080	1,940	3,050	6,360	
150	44	90	184	321	456	974	1,750	2,770	5,760	
175	40	83	169	296	420	896	1,610	2,540	5,300	
200	38	77	157	275	390	834	1,500	2,370	4,930	
250	33	69	140	244	346	739	1,330	2,100	4,370	
300	30	62	126	221	313	670	1,210	1,900	3,960	
350	28	57	116	203	288	616	1,110	1,750	3,640	
400	26	53	108	189	268	573	1,030	1,630	3,390	
450	24	50	102	177	252	538	968	1,530	3,180	
500	23	47	96	168	238	508	914	1,440	3,000	
550	22	45	91	159	226	482	868	1,370	2,850	
600	21	43	87	152	215	460	829	1,310	2,720	
650	20	41	83	145	206	441	793	1,250	2,610	
700	19	39	80	140	198	423	762	1,200	2,500	
750	18	38	77	135	191	408	734	1,160	2,410	
800	18	37	74	130	184	394	709	1,120	2,330	
850	17	35	72	126	178	381	686	1,080	2,250	
900	17	34	70	122	173	370	665	1,050	2,180	
950	16	33	68	118	168	359	646	1,020	2,120	
1,000	16	32	66	115	163	349	628	991	2,060	
1,100	15	31	63	109	155	332	597	941	1,960	
1,200	14	29	60	104	148	316	569	898	1,870	
1,300	14	28	57	100	142	303	545	860	1,790	
1,400	13	27	55	96	136	291	524	826	1,720	
1,500	13	26	53	93	131	280	505	796	1,660	
1,600	12	25	51	89	127	271	487	768	1,600	
1,700	12	24	49	86	123	262	472	744	1,550	
1,800	11	24	48	84	119	254	457	721	1,500	
1,900	11	23	47	81	115	247	444	700	1,460	
2,000	11	22	45	79	112	240	432	681	1,420	

Note: All table entries are rounded to 3 significant digits.

\*Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-16  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(j)]**

		Gas: Natural								
		Inlet Pressure: 2.0 psi								
		Pressure Drop: 1.0 psi								
		Specific Gravity: 0.60								
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>a</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	245	506	1,030	1,800	2,550	5,450	9,820	15,500	32,200	
20	169	348	708	1,240	1,760	3,750	6,750	10,600	22,200	
30	135	279	568	993	1,410	3,010	5,420	8,550	17,800	
40	116	239	486	850	1,210	2,580	4,640	7,310	15,200	
50	103	212	431	754	1,070	2,280	4,110	6,480	13,500	
60	93	192	391	683	969	2,070	3,730	5,870	12,200	
70	86	177	359	628	891	1,900	3,430	5,400	11,300	
80	80	164	334	584	829	1,770	3,190	5,030	10,500	
90	75	154	314	548	778	1,660	2,990	4,720	9,820	
100	71	146	296	518	735	1,570	2,830	4,450	9,280	
125	63	129	263	459	651	1,390	2,500	3,950	8,220	
150	57	117	238	416	590	1,260	2,270	3,580	7,450	
175	52	108	219	383	543	1,160	2,090	3,290	6,850	
200	49	100	204	356	505	1,080	1,940	3,060	6,380	
250	43	89	181	315	448	956	1,720	2,710	5,650	
300	39	80	164	286	406	866	1,560	2,460	5,120	
350	36	74	150	263	373	797	1,430	2,260	4,710	
400	33	69	140	245	347	741	1,330	2,100	4,380	
450	31	65	131	230	326	696	1,250	1,970	4,110	
500	30	61	124	217	308	657	1,180	1,870	3,880	
550	28	58	118	206	292	624	1,120	1,770	3,690	
600	27	55	112	196	279	595	1,070	1,690	3,520	
650	26	53	108	188	267	570	1,030	1,620	3,370	
700	25	51	103	181	256	548	986	1,550	3,240	
750	24	49	100	174	247	528	950	1,500	3,120	
800	23	47	96	168	239	510	917	1,450	3,010	
850	22	46	93	163	231	493	888	1,400	2,920	
900	22	44	90	158	224	478	861	1,360	2,830	
950	21	43	88	153	217	464	836	1,320	2,740	
1,000	20	42	85	149	211	452	813	1,280	2,670	
1,100	19	40	81	142	201	429	772	1,220	2,540	
1,200	18	38	77	135	192	409	737	1,160	2,420	
1,300	18	36	74	129	183	392	705	1,110	2,320	
1,400	17	35	71	124	176	376	678	1,070	2,230	
1,500	16	34	68	120	170	363	653	1,030	2,140	
1,600	16	33	66	116	164	350	630	994	2,070	
1,700	15	31	64	112	159	339	610	962	2,000	
1,800	15	30	62	108	154	329	592	933	1,940	
1,900	14	30	60	105	149	319	575	906	1,890	
2,000	14	29	59	102	145	310	559	881	1,830	

Note: All table entries are rounded to 3 significant digits.

<sup>a</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-17**  
**Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(k)]**

		Gas: Natural								
		Inlet Pressure: 2.0 psi								
		Pressure Drop: 1.5 psi								
		Specific Gravity: 0.60								
<b>SPECIAL USE: Pipe Sizing Between Point of Delivery and the House Line Regulator. Total Load Supplied by a Single House Line Regulator Not Exceeding 150 Cubic Feet per Hour.<sup>†</sup></b>										
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>*</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	303	625	1,270	2,220	3,150	6,740	12,100	19,100	39,800	
20	208	430	874	1,530	2,170	4,630	8,330	13,100	27,400	
30	167	345	702	1,230	1,740	3,720	6,690	10,600	22,000	
40	143	295	601	1,050	1,490	3,180	5,730	9,030	18,800	
50	127	262	532	931	1,320	2,820	5,080	8,000	16,700	
60	115	237	482	843	1,200	2,560	4,600	7,250	15,100	
70	106	218	444	776	1,100	2,350	4,230	6,670	13,900	
80	98	203	413	722	1,020	2,190	3,940	6,210	12,900	
90	92	190	387	677	961	2,050	3,690	5,820	12,100	
100	87	180	366	640	907	1,940	3,490	5,500	11,500	
125	77	159	324	567	804	1,720	3,090	4,880	10,200	
150	70	144	294	514	729	1,560	2,800	4,420	9,200	
175	64	133	270	472	670	1,430	2,580	4,060	8,460	
200	60	124	252	440	624	1,330	2,400	3,780	7,870	
250	53	110	223	390	553	1,180	2,130	3,350	6,980	
300	48	99	202	353	501	1,070	1,930	3,040	6,320	
350	44	91	186	325	461	984	1,770	2,790	5,820	
400	41	85	173	302	429	916	1,650	2,600	5,410	
450	39	80	162	283	402	859	1,550	2,440	5,080	
500	36	75	153	268	380	811	1,460	2,300	4,800	
550	35	72	146	254	361	771	1,390	2,190	4,560	
600	33	68	139	243	344	735	1,320	2,090	4,350	
650	32	65	133	232	330	704	1,270	2,000	4,160	
700	30	63	128	223	317	676	1,220	1,920	4,000	
750	29	60	123	215	305	652	1,170	1,850	3,850	
800	28	58	119	208	295	629	1,130	1,790	3,720	
850	27	57	115	201	285	609	1,100	1,730	3,600	
900	27	55	111	195	276	590	1,060	1,680	3,490	
950	26	53	108	189	268	573	1,030	1,630	3,390	
1,000	25	52	105	184	261	558	1,000	1,580	3,300	
1,100	24	49	100	175	248	530	954	1,500	3,130	
1,200	23	47	95	167	237	505	910	1,430	2,990	
1,300	22	45	91	160	227	484	871	1,370	2,860	
1,400	21	43	88	153	218	465	837	1,320	2,750	
1,500	20	42	85	148	210	448	806	1,270	2,650	
1,600	19	40	82	143	202	432	779	1,230	2,560	
1,700	19	39	79	138	196	419	753	1,190	2,470	
1,800	18	38	77	134	190	406	731	1,150	2,400	
1,900	18	37	74	130	184	394	709	1,120	2,330	
2,000	17	36	72	126	179	383	690	1,090	2,270	

Note: All table entries are rounded to 3 significant digits.

<sup>\*</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

<sup>†</sup>When this table is used to size the tubing upstream of a line pressure regulator, the pipe or tubing downstream of the line pressure regulator shall be sized using a pressure drop no greater than 1 in. w.c.

**Table 13-18  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.2(I)]**

		Gas: Natural								
		Inlet Pressure: 5.0 psi								
		Pressure Drop: 3.5 psi								
		Specific Gravity: 0.60								
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>a</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Cubic Feet of Gas per Hour								
10	511	1,050	2,140	3,750	5,320	11,400	20,400	32,200	67,100	
20	351	724	1,470	2,580	3,650	7,800	14,000	22,200	46,100	
30	282	582	1,180	2,070	2,930	6,270	11,300	17,800	37,000	
40	241	498	1,010	1,770	2,510	5,360	9,660	15,200	31,700	
50	214	441	898	1,570	2,230	4,750	8,560	13,500	28,100	
60	194	400	813	1,420	2,020	4,310	7,750	12,200	25,500	
70	178	368	748	1,310	1,860	3,960	7,130	11,200	23,400	
80	166	342	696	1,220	1,730	3,690	6,640	10,500	21,800	
90	156	321	653	1,140	1,620	3,460	6,230	9,820	20,400	
100	147	303	617	1,080	1,530	3,270	5,880	9,270	19,300	
125	130	269	547	955	1,360	2,900	5,210	8,220	17,100	
150	118	243	495	866	1,230	2,620	4,720	7,450	15,500	
175	109	224	456	796	1,130	2,410	4,350	6,850	14,300	
200	101	208	424	741	1,050	2,250	4,040	6,370	13,300	
250	90	185	376	657	932	1,990	3,580	5,650	11,800	
300	81	167	340	595	844	1,800	3,250	5,120	10,700	
350	75	154	313	547	777	1,660	2,990	4,710	9,810	
400	69	143	291	509	722	1,540	2,780	4,380	9,120	
450	65	134	273	478	678	1,450	2,610	4,110	8,560	
500	62	127	258	451	640	1,370	2,460	3,880	8,090	
550	58	121	245	429	608	1,300	2,340	3,690	7,680	
600	56	115	234	409	580	1,240	2,230	3,520	7,330	
650	53	110	224	392	556	1,190	2,140	3,370	7,020	
700	51	106	215	376	534	1,140	2,050	3,240	6,740	
750	49	102	207	362	514	1,100	1,980	3,120	6,490	
800	48	98	200	350	497	1,060	1,910	3,010	6,270	
850	46	95	194	339	481	1,030	1,850	2,910	6,070	
900	45	92	188	328	466	1,000	1,790	2,820	5,880	
950	43	90	182	319	452	967	1,740	2,740	5,710	
1,000	42	87	177	310	440	940	1,690	2,670	5,560	
1,100	40	83	169	295	418	893	1,610	2,530	5,280	
1,200	38	79	161	281	399	852	1,530	2,420	5,040	
1,300	37	76	154	269	382	816	1,470	2,320	4,820	
1,400	35	73	148	259	367	784	1,410	2,220	4,630	
1,500	34	70	143	249	353	755	1,360	2,140	4,460	
1,600	33	68	138	241	341	729	1,310	2,070	4,310	
1,700	32	65	133	233	330	705	1,270	2,000	4,170	
1,800	31	63	129	226	320	684	1,230	1,940	4,040	
1,900	30	62	125	219	311	664	1,200	1,890	3,930	
2,000	29	60	122	213	302	646	1,160	1,830	3,820	

Note: All table entries are rounded to 3 significant digits.

<sup>a</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-19  
Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.2(m)]**

													Gas:	Natural
													Inlet Pressure:	Less than 2 psi
													Pressure Drop:	0.5 in. w.c.
													Specific Gravity:	0.60
Tube Size (EHD)*														
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62	
Length (ft)	Capacity in Cubic Feet of Gas per Hour													
5	46	63	115	134	225	270	471	546	895	1,790	2,070	3,660	4,140	
10	32	44	82	95	161	192	330	383	639	1,260	1,470	2,600	2,930	
15	25	35	66	77	132	157	267	310	524	1,030	1,200	2,140	2,400	
20	22	31	58	67	116	137	231	269	456	888	1,050	1,850	2,080	
25	19	27	52	60	104	122	206	240	409	793	936	1,660	1,860	
30	18	25	47	55	96	112	188	218	374	723	856	1,520	1,700	
40	15	21	41	47	83	97	162	188	325	625	742	1,320	1,470	
50	13	19	37	42	75	87	144	168	292	559	665	1,180	1,320	
60	12	17	34	38	68	80	131	153	267	509	608	1,080	1,200	
70	11	16	31	36	63	74	121	141	248	471	563	1,000	1,110	
80	10	15	29	33	60	69	113	132	232	440	527	940	1,040	
90	10	14	28	32	57	65	107	125	219	415	498	887	983	
100	9	13	26	30	54	62	101	118	208	393	472	843	933	
150	7	10	20	23	42	48	78	91	171	320	387	691	762	
200	6	9	18	21	38	44	71	82	148	277	336	600	661	
250	5	8	16	19	34	39	63	74	133	247	301	538	591	
300	5	7	15	17	32	36	57	67	95	226	275	492	540	

\*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

(1) Table includes losses for four 90 degree bends and two end fittings. Tubing runs with larger numbers of bends and/or fittings shall be increased by an equivalent length of tubing to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.

(2) All table entries are rounded to 3 significant digits.

**Table 13-20  
Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.2(n)]**

													Gas:	Natural
													Inlet Pressure:	Less than 2 psi
													Pressure Drop:	3.0 in. w.c.
													Specific Gravity:	0.60
Tube Size (EHD)*														
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62	
Length (ft)	Capacity in Cubic Feet of Gas per Hour													
5	120	160	277	327	529	649	1,180	1,370	2,140	4,430	5,010	8,800	10,100	
10	83	112	197	231	380	462	828	958	1,530	3,200	3,560	6,270	7,160	
15	67	90	161	189	313	379	673	778	1,250	2,540	2,910	5,140	5,850	
20	57	78	140	164	273	329	580	672	1,090	2,200	2,530	4,460	5,070	
25	51	69	125	147	245	295	518	599	978	1,960	2,270	4,000	4,540	
30	46	63	115	134	225	270	471	546	895	1,790	2,070	3,660	4,140	
40	39	54	100	116	196	234	407	471	778	1,550	1,800	3,180	3,590	
50	35	48	89	104	176	210	363	421	698	1,380	1,610	2,850	3,210	
60	32	44	82	95	161	192	330	383	639	1,260	1,470	2,600	2,930	
70	29	41	76	88	150	178	306	355	593	1,170	1,360	2,420	2,720	
80	27	38	71	82	141	167	285	331	555	1,090	1,280	2,260	2,540	
90	26	36	67	77	133	157	268	311	524	1,030	1,200	2,140	2,400	
100	24	34	63	73	126	149	254	295	498	974	1,140	2,030	2,280	
150	19	27	52	60	104	122	206	240	409	793	936	1,660	1,860	
200	17	23	45	52	91	106	178	207	355	686	812	1,440	1,610	
250	15	21	40	46	82	95	159	184	319	613	728	1,290	1,440	
300	13	19	37	42	75	87	144	168	234	559	665	1,180	1,320	

\*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

(1) Table includes losses for four 90 degree bends and two end fittings. Tubing runs with larger numbers of bends and/or fittings shall be increased by an equivalent length of tubing to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.

(2) All table entries are rounded to 3 significant digits.

**Table 13-21  
Corrugated Stainless Steel Tubing (CSST ) [NFPA 54: Table 6.2(o)]**

												Gas:	Natural										
												Inlet Pressure:	Less than 2 psi										
												Pressure Drop:	6.0 in. w.c.										
												Specific Gravity:	0.60										
												Tube Size (EHD) <sup>a</sup>											
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62										
Length (ft)	Capacity in Cubic Feet of Gas per Hour																						
5	173	229	389	461	737	911	1,690	1,950	3,000	6,280	7,050	12,400	14,260										
10	120	160	277	327	529	649	1,180	1,370	2,140	4,430	5,010	8,800	10,100										
15	96	130	227	267	436	532	960	1,110	1,760	3,610	4,100	7,210	8,260										
20	83	112	197	231	380	462	828	958	1,530	3,120	3,560	6,270	7,160										
25	74	99	176	207	342	414	739	855	1,370	2,790	3,190	5,620	6,400										
30	67	90	161	189	313	379	673	778	1,250	2,540	2,910	5,140	5,850										
40	57	78	140	164	273	329	580	672	1,090	2,200	2,530	4,460	5,070										
50	51	69	125	147	245	295	518	599	978	1,960	2,270	4,000	4,540										
60	46	63	115	134	225	270	471	546	895	1,790	2,070	3,660	4,140										
70	42	58	106	124	209	250	435	505	830	1,660	1,920	3,390	3,840										
80	39	54	100	116	196	234	407	471	778	1,550	1,800	3,180	3,590										
90	37	51	94	109	185	221	383	444	735	1,460	1,700	3,000	3,390										
100	35	48	89	104	176	210	363	421	698	1,380	1,610	2,850	3,210										
150	28	39	73	85	145	172	294	342	573	1,130	1,320	2,340	2,630										
200	24	34	63	73	126	149	254	295	498	974	1,140	2,030	2,280										
250	21	30	57	66	114	134	226	263	447	870	1,020	1,820	2,040										
300	19	27	52	60	104	122	206	240	409	793	936	1,660	1,860										

<sup>a</sup>EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

(1) Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends and/or fittings shall be increased by an equivalent length of tubing to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.

(2) All table entries are rounded to 3 significant digits.

**Table 13-22  
Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.2(p)]**

													Gas:	Natural
													Inlet Pressure:	2.0 psi
													Pressure Drop:	1.0 psi
													Specific Gravity:	0.60
Tube Size (EHD)*														
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62	
Length (ft)	Capacity in Cubic Feet of Gas per Hour													
10	270	353	587	700	1,100	1,370	2,590	2,990	4,510	9,600	10,700	18,600	21,600	
25	166	220	374	444	709	876	1,620	1,870	2,890	6,040	6,780	11,900	13,700	
30	151	200	342	405	650	801	1,480	1,700	2,640	5,510	6,200	10,900	12,500	
40	129	172	297	351	567	696	1,270	1,470	2,300	4,760	5,380	9,440	10,900	
50	115	154	266	314	510	624	1,140	1,310	2,060	4,260	4,820	8,470	9,720	
75	93	124	218	257	420	512	922	1,070	1,690	3,470	3,950	6,940	7,940	
80	89	120	211	249	407	496	892	1,030	1,640	3,360	3,820	6,730	7,690	
100	79	107	189	222	366	445	795	920	1,470	3,000	3,420	6,030	6,880	
150	64	87	155	182	302	364	646	748	1,210	2,440	2,800	4,940	5,620	
200	55	75	135	157	263	317	557	645	1,050	2,110	2,430	4,290	4,870	
250	49	67	121	141	236	284	497	576	941	1,890	2,180	3,850	4,360	
300	44	61	110	129	217	260	453	525	862	1,720	1,990	3,520	3,980	
400	38	52	96	111	189	225	390	453	749	1,490	1,730	3,060	3,450	
500	34	46	86	100	170	202	348	404	552	1,330	1,550	2,740	3,090	

\*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

- (1) Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds 3/4 psi, do not use this table. Consult with regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
- (2) CAUTION: Capacities shown in table may exceed maximum capacity for a selected regulator. Consult with regulator or tubing manufacturer for guidance.
- (3) Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger number of bends and/or fittings shall be increased by an equivalent length of tubing according to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.
- (4) All table entries are rounded to 3 significant digits.

**Table 13-23**  
**Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.2(q)]**

													Gas:	Natural
													Inlet Pressure:	5.0 psi
													Pressure Drop:	3.5 psi
													Specific Gravity:	0.60
Tube Size (EHD)*														
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62	
Length (ft)	Capacity in Cubic Feet of Gas per Hour													
10	523	674	1,080	1,300	2,000	2,530	4,920	5,660	8,300	18,100	19,800	34,400	40,400	
25	322	420	691	827	1,290	1,620	3,080	3,540	5,310	11,400	12,600	22,000	25,600	
30	292	382	632	755	1,180	1,480	2,800	3,230	4,860	10,400	11,500	20,100	23,400	
40	251	329	549	654	1,030	1,280	2,420	2,790	4,230	8,970	10,000	17,400	20,200	
50	223	293	492	586	926	1,150	2,160	2,490	3,790	8,020	8,930	15,600	18,100	
75	180	238	403	479	763	944	1,750	2,020	3,110	6,530	7,320	12,800	14,800	
80	174	230	391	463	740	915	1,690	1,960	3,020	6,320	7,090	12,400	14,300	
100	154	205	350	415	665	820	1,510	1,740	2,710	5,650	6,350	11,100	12,800	
150	124	166	287	339	548	672	1,230	1,420	2,220	4,600	5,200	9,130	10,500	
200	107	143	249	294	478	584	1,060	1,220	1,930	3,980	4,510	7,930	9,090	
250	95	128	223	263	430	524	945	1,090	1,730	3,550	4,040	7,110	8,140	
300	86	116	204	240	394	479	860	995	1,590	3,240	3,690	6,500	7,430	
400	74	100	177	208	343	416	742	858	1,380	2,800	3,210	5,650	6,440	
500	66	89	159	186	309	373	662	766	1,040	2,500	2,870	5,060	5,760	

\*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

- (1) Table does not include effect of pressure drop across line regulator. Where regulator loss exceeds 1 psi, do not use this table. Consult with regulator manufacturer for pressure drops and capacity factors. Pressure drop across regulator may vary with the flow rate.
- (2) CAUTION: Capacities shown in table may exceed maximum capacity of selected regulator. Consult with tubing manufacturer for guidance.
- (3) Table includes losses for four 90-degree bends and two end fittings. Tubing runs with larger numbers of bends and/or fittings shall be increased by an equivalent length of tubing to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.
- (4) All table entries are rounded to 3 significant digits.

**Table 13-24  
Polyethylene Plastic Pipe [NFPA 54: Table 6.2(r)]**

		Gas: Natural				
		Inlet Pressure: Less than 2 psi				
		Pressure Drop: 0.3 in. w.c.				
		Specific Gravity: 0.60				
		Pipe Size (in.)				
Nominal OD:	½	¾	1	1¼	1½	2
Designation:	SDR 9.33	SDR 11.0	SDR 11.00	SDR 10.00	SDR 11.00	SDR 11.00
Actual ID:	0.660	0.860	1.077	1.328	1.554	1.943
Length (ft)	Capacity in Cubic Feet of Gas per Hour					
10	153	305	551	955	1,440	2,590
20	105	210	379	656	991	1,780
30	84	169	304	527	796	1,430
40	72	144	260	451	681	1,220
50	64	128	231	400	604	1,080
60	58	116	209	362	547	983
70	53	107	192	333	503	904
80	50	99	179	310	468	841
90	46	93	168	291	439	789
100	44	88	159	275	415	745
125	39	78	141	243	368	661
150	35	71	127	221	333	598
175	32	65	117	203	306	551
200	30	60	109	189	285	512
250	27	54	97	167	253	454
300	24	48	88	152	229	411
350	22	45	81	139	211	378
400	21	42	75	130	196	352
450	19	39	70	122	184	330
500	18	37	66	115	174	312

Note: All table entries are rounded to 3 significant digits.

**Table 13-25  
Polyethylene Plastic Pipe [NFPA 54: Table 6.2(s)]**

		Gas: Natural				
		Inlet Pressure: Less than 2 psi				
		Pressure Drop: 0.5 in. w.c.				
		Specific Gravity: 0.60				
		Pipe Size (in.)				
Nominal OD:	½	¾	1	1¼	1½	2
Designation:	SDR 9.33	SDR 11.0	SDR 11.00	SDR 10.00	SDR 11.00	SDR 11.00
Actual ID:	0.660	0.860	1.077	1.328	1.554	1.943
Length (ft)	Capacity in Cubic Feet of Gas per Hour					
10	201	403	726	1,260	1,900	3,410
20	138	277	499	865	1,310	2,350
30	111	222	401	695	1,050	1,880
40	95	190	343	594	898	1,610
50	84	169	304	527	796	1,430
60	76	153	276	477	721	1,300
70	70	140	254	439	663	1,190
80	65	131	236	409	617	1,110
90	61	123	221	383	579	1,040
100	58	116	209	362	547	983
125	51	103	185	321	485	871
150	46	93	168	291	439	789
175	43	86	154	268	404	726
200	40	80	144	249	376	675
250	35	71	127	221	333	598
300	32	64	115	200	302	542
350	29	59	106	184	278	499
400	27	55	99	171	258	464
450	26	51	93	160	242	435
500	24	48	88	152	229	411

Note: All table entries are rounded to 3 significant digits.

**Table 13-26  
Polyethylene Plastic Pipe [NFPA 54: Table 6.2(t)]**

		Gas: Natural				
		Inlet Pressure: 2.0 psi				
		Pressure Drop: 1.0 psi				
		Specific Gravity: 0.60				
		Pipe Size (in.)				
Nominal OD:	½	¾	1	1¼	1½	2
Designation:	SDR 9.33	SDR 11.0	SDR 11.00	SDR 10.00	SDR 11.00	SDR 11.00
Actual ID:	0.660	0.860	1.077	1.328	1.554	1.943
Length (ft)	Capacity in Cubic Feet of Gas per Hour					
10	1,860	3,720	6,710	11,600	17,600	31,600
20	1,280	2,560	4,610	7,990	12,100	21,700
30	1,030	2,050	3,710	6,420	9,690	17,400
40	878	1,760	3,170	5,490	8,300	14,900
50	778	1,560	2,810	4,870	7,350	13,200
60	705	1,410	2,550	4,410	6,660	12,000
70	649	1,300	2,340	4,060	6,130	11,000
80	603	1,210	2,180	3,780	5,700	10,200
90	566	1,130	2,050	3,540	5,350	9,610
100	535	1,070	1,930	3,350	5,050	9,080
125	474	949	1,710	2,970	4,480	8,050
150	429	860	1,550	2,690	4,060	7,290
175	395	791	1,430	2,470	3,730	6,710
200	368	736	1,330	2,300	3,470	6,240
250	326	652	1,180	2,040	3,080	5,530
300	295	591	1,070	1,850	2,790	5,010
350	272	544	981	1,700	2,570	4,610
400	253	506	913	1,580	2,390	4,290
450	237	475	856	1,480	2,240	4,020
500	224	448	809	1,400	2,120	3,800
550	213	426	768	1,330	2,010	3,610
600	203	406	733	1,270	1,920	3,440
650	194	389	702	1,220	1,840	3,300
700	187	374	674	1,170	1,760	3,170
750	180	360	649	1,130	1,700	3,050
800	174	348	627	1,090	1,640	2,950
850	168	336	607	1,050	1,590	2,850
900	163	326	588	1,020	1,540	2,770
950	158	317	572	990	1,500	2,690
1,000	154	308	556	963	1,450	2,610
1,100	146	293	528	915	1,380	2,480
1,200	139	279	504	873	1,320	2,370
1,300	134	267	482	836	1,260	2,270
1,400	128	257	463	803	1,210	2,180
1,500	124	247	446	773	1,170	2,100
1,600	119	239	431	747	1,130	2,030
1,700	115	231	417	723	1,090	1,960
1,800	112	224	404	701	1,060	1,900
1,900	109	218	393	680	1,030	1,850
2,000	106	212	382	662	1,000	1,800

Note: All table entries are rounded to 3 significant digits.

**Table 13-27  
Polyethylene Plastic Tubing [NFPA 54: Table 6.2(u)]**

	Gas: Natural	
	Inlet Pressure:	Less than 2.0 psi
	Pressure Drop:	0.3 in. w.c.
	Specific Gravity:	0.60
	Plastic Tubing Size (CTS)* (in.)	
<b>Nominal OD:</b>	½	¾
<b>Designation:</b>	SDR 7.00	SDR 11.00
<b>Actual ID:</b>	0.445	0.927
Length (ft)	Capacity in Cubic Feet of Gas per Hour	
10	54	372
20	37	256
30	30	205
40	26	176
50	23	156
60	21	141
70	19	130
80	18	121
90	17	113
100	16	107
125	14	95
150	13	86
175	12	79
200	11	74
225	10	69
250	NA	65
275	NA	62
300	NA	59
350	NA	54
400	NA	51
450	NA	47
500	NA	45

\*CTS = Copper tube size.  
 NA means a flow of less than 10 cfh.  
 Note: All table entries are rounded to 3 significant digits.

**Table 13-28  
Polyethylene Plastic Tubing [NFPA 54: Table 6.2(v)]**

	Gas: Natural	
	Inlet Pressure:	Less than 2.0 psi
	Pressure Drop:	0.5 in. w.c.
	Specific Gravity:	0.60
	Plastic Tubing Size (CTS)* (in.)	
<b>Nominal OD:</b>	½	¾
<b>Designation:</b>	SDR 7.00	SDR 11.00
<b>Actual ID:</b>	0.445	0.927
Length (ft)	Capacity in Cubic Feet of Gas per Hour	
10	72	490
20	49	337
30	39	271
40	34	232
50	30	205
60	27	186
70	25	171
80	23	159
90	22	149
100	21	141
125	18	125
150	17	113
175	15	104
200	14	97
225	13	91
250	12	86
275	11	82
300	11	78
350	10	72
400	NA	67
450	NA	63
500	NA	59

\*CTS = Copper tube size.  
 NA means a flow of less than 10 cfh.  
 Note: All table entries are rounded to 3 significant digits.

**Table 13-29**  
**Schedule 40 Metallic Pipe [NFPA 54: Table 6.3(a)]**

										Gas: Undiluted Propane	
										Inlet Pressure: 10.0 psi	
										Pressure Drop: 1.0 psi	
										Specific Gravity: 1.50	
SPECIAL USE: Pipe Sizing Between First Stage (High Pressure Regulator) and Second Stage (Low Pressure Regulator)											
Pipe Size (in.)											
Nominal Inside:	½	¾	1	1¼	1½	2	2½	3	4		
Actual:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026		
Length (ft)	Capacity in Thousands of Btu per Hour										
10	3,320	6,950	13,100	26,900	40,300	77,600	124,000	219,000	446,000		
20	2,280	4,780	9,000	18,500	27,700	53,300	85,000	150,000	306,000		
30	1,830	3,840	7,220	14,800	22,200	42,800	68,200	121,000	246,000		
40	1,570	3,280	6,180	12,700	19,000	36,600	58,400	103,000	211,000		
50	1,390	2,910	5,480	11,300	16,900	32,500	51,700	91,500	187,000		
60	1,260	2,640	4,970	10,200	15,300	29,400	46,900	82,900	169,000		
70	1,160	2,430	4,570	9,380	14,100	27,100	43,100	76,300	156,000		
80	1,080	2,260	4,250	8,730	13,100	25,200	40,100	70,900	145,000		
90	1,010	2,120	3,990	8,190	12,300	23,600	37,700	66,600	136,000		
100	956	2,000	3,770	7,730	11,600	22,300	35,600	62,900	128,000		
125	848	1,770	3,340	6,850	10,300	19,800	31,500	55,700	114,000		
150	768	1,610	3,020	6,210	9,300	17,900	28,600	50,500	103,000		
175	706	1,480	2,780	5,710	8,560	16,500	26,300	46,500	94,700		
200	657	1,370	2,590	5,320	7,960	15,300	24,400	43,200	88,100		
250	582	1,220	2,290	4,710	7,060	13,600	21,700	38,300	78,100		
300	528	1,100	2,080	4,270	6,400	12,300	19,600	34,700	70,800		
350	486	1,020	1,910	3,930	5,880	11,300	18,100	31,900	65,100		
400	452	945	1,780	3,650	5,470	10,500	16,800	29,700	60,600		
450	424	886	1,670	3,430	5,140	9,890	15,800	27,900	56,800		
500	400	837	1,580	3,240	4,850	9,340	14,900	26,300	53,700		
550	380	795	1,500	3,070	4,610	8,870	14,100	25,000	51,000		
600	363	759	1,430	2,930	4,400	8,460	13,500	23,900	48,600		
650	347	726	1,370	2,810	4,210	8,110	12,900	22,800	46,600		
700	334	698	1,310	2,700	4,040	7,790	12,400	21,900	44,800		
750	321	672	1,270	2,600	3,900	7,500	12,000	21,100	43,100		
800	310	649	1,220	2,510	3,760	7,240	11,500	20,400	41,600		
850	300	628	1,180	2,430	3,640	7,010	11,200	19,800	40,300		
900	291	609	1,150	2,360	3,530	6,800	10,800	19,200	39,100		
950	283	592	1,110	2,290	3,430	6,600	10,500	18,600	37,900		
1,000	275	575	1,080	2,230	3,330	6,420	10,200	18,100	36,900		
1,100	261	546	1,030	2,110	3,170	6,100	9,720	17,200	35,000		
1,200	249	521	982	2,020	3,020	5,820	9,270	16,400	33,400		
1,300	239	499	940	1,930	2,890	5,570	8,880	15,700	32,000		
1,400	229	480	903	1,850	2,780	5,350	8,530	15,100	30,800		
1,500	221	462	870	1,790	2,680	5,160	8,220	14,500	29,600		
1,600	213	446	840	1,730	2,590	4,980	7,940	14,000	28,600		
1,700	206	432	813	1,670	2,500	4,820	7,680	13,600	27,700		
1,800	200	419	789	1,620	2,430	4,670	7,450	13,200	26,900		
1,900	194	407	766	1,570	2,360	4,540	7,230	12,800	26,100		
2,000	189	395	745	1,530	2,290	4,410	7,030	12,400	25,400		

Note: All table entries are rounded to 3 significant digits.

**Table 13-30**  
**Schedule 40 Metallic Pipe [NFPA 54: Table 6.3(b)]**

		Gas: Undiluted Propane							
		Inlet Pressure: 10.0 psi							
		Pressure Drop: 3.0 psi							
		Specific Gravity: 1.50							
SPECIAL USE: Pipe Sizing Between First Stage (High Pressure Regulator) and Second Stage (Low Pressure Regulator)									
Pipe Size (in.)									
Nominal Inside:	½	¾	1	1¼	1½	2	2½	3	4
Actual:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	5,890	12,300	23,200	47,600	71,300	137,000	219,000	387,000	789,000
20	4,050	8,460	15,900	32,700	49,000	94,400	150,000	266,000	543,000
30	3,250	6,790	12,800	26,300	39,400	75,800	121,000	214,000	436,000
40	2,780	5,810	11,000	22,500	33,700	64,900	103,000	183,000	373,000
50	2,460	5,150	9,710	19,900	29,900	57,500	91,600	162,000	330,000
60	2,230	4,670	8,790	18,100	27,100	52,100	83,000	147,000	299,000
70	2,050	4,300	8,090	16,600	24,900	47,900	76,400	135,000	275,000
80	1,910	4,000	7,530	15,500	23,200	44,600	71,100	126,000	256,000
90	1,790	3,750	7,060	14,500	21,700	41,800	66,700	118,000	240,000
100	1,690	3,540	6,670	13,700	20,500	39,500	63,000	111,000	227,000
125	1,500	3,140	5,910	12,100	18,200	35,000	55,800	98,700	201,000
150	1,360	2,840	5,360	11,000	16,500	31,700	50,600	89,400	182,000
175	1,250	2,620	4,930	10,100	15,200	29,200	46,500	82,300	167,800
200	1,160	2,430	4,580	9,410	14,100	27,200	43,300	76,500	156,100
250	1,030	2,160	4,060	8,340	12,500	24,100	38,400	67,800	138,400
300	935	1,950	3,680	7,560	11,300	21,800	34,800	61,500	125,400
350	860	1,800	3,390	6,950	10,400	20,100	32,000	56,500	115,300
400	800	1,670	3,150	6,470	9,690	18,700	29,800	52,600	107,300
450	751	1,570	2,960	6,070	9,090	17,500	27,900	49,400	100,700
500	709	1,480	2,790	5,730	8,590	16,500	26,400	46,600	95,100
550	673	1,410	2,650	5,450	8,160	15,700	25,000	44,300	90,300
600	642	1,340	2,530	5,200	7,780	15,000	23,900	42,200	86,200
650	615	1,290	2,420	4,980	7,450	14,400	22,900	40,500	82,500
700	591	1,240	2,330	4,780	7,160	13,800	22,000	38,900	79,300
750	569	1,190	2,240	4,600	6,900	13,300	21,200	37,400	76,400
800	550	1,150	2,170	4,450	6,660	12,800	20,500	36,200	73,700
850	532	1,110	2,100	4,300	6,450	12,400	19,800	35,000	71,400
900	516	1,080	2,030	4,170	6,250	12,000	19,200	33,900	69,200
950	501	1,050	1,970	4,050	6,070	11,700	18,600	32,900	67,200
1,000	487	1,020	1,920	3,940	5,900	11,400	18,100	32,000	65,400
1,100	463	968	1,820	3,740	5,610	10,800	17,200	30,400	62,100
1,200	442	923	1,740	3,570	5,350	10,300	16,400	29,000	59,200
1,300	423	884	1,670	3,420	5,120	9,870	15,700	27,800	56,700
1,400	406	849	1,600	3,280	4,920	9,480	15,100	26,700	54,500
1,500	391	818	1,540	3,160	4,740	9,130	14,600	25,700	52,500
1,600	378	790	1,490	3,060	4,580	8,820	14,100	24,800	50,700
1,700	366	765	1,440	2,960	4,430	8,530	13,600	24,000	49,000
1,800	355	741	1,400	2,870	4,300	8,270	13,200	23,300	47,600
1,900	344	720	1,360	2,780	4,170	8,040	12,800	22,600	46,200
2,000	335	700	1,320	2,710	4,060	7,820	12,500	22,000	44,900

Note: All table entries are rounded to 3 significant digits.

**Table 13-31  
Schedule 40 Metallic Pipe [NFPA 54: Table 6.3(c)]**

		Gas: Undiluted Propane							
		Inlet Pressure: 2.0 psi							
		Pressure Drop: 1.0 psi							
		Specific Gravity: 1.50							
		Pipe Size (in.)							
Nominal:	½	¾	1	1¼	1½	2	2½	3	4
Actual ID:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	2,680	5,590	10,500	21,600	32,400	62,400	99,500	176,000	359,000
20	1,840	3,850	7,240	14,900	22,300	42,900	68,400	121,000	247,000
30	1,480	3,090	5,820	11,900	17,900	34,500	54,900	97,100	198,000
40	1,260	2,640	4,980	10,200	15,300	29,500	47,000	83,100	170,000
50	1,120	2,340	4,410	9,060	13,600	26,100	41,700	73,700	150,000
60	1,010	2,120	4,000	8,210	12,300	23,700	37,700	66,700	136,000
70	934	1,950	3,680	7,550	11,300	21,800	34,700	61,400	125,000
80	869	1,820	3,420	7,020	10,500	20,300	32,300	57,100	116,000
90	815	1,700	3,210	6,590	9,880	19,000	30,300	53,600	109,000
100	770	1,610	3,030	6,230	9,330	18,000	28,600	50,600	103,000
125	682	1,430	2,690	5,520	8,270	15,900	25,400	44,900	91,500
150	618	1,290	2,440	5,000	7,490	14,400	23,000	40,700	82,900
175	569	1,190	2,240	4,600	6,890	13,300	21,200	37,400	76,300
200	529	1,110	2,080	4,280	6,410	12,300	19,700	34,800	71,000
250	469	981	1,850	3,790	5,680	10,900	17,400	30,800	62,900
300	425	889	1,670	3,440	5,150	9,920	15,800	27,900	57,000
350	391	817	1,540	3,160	4,740	9,120	14,500	25,700	52,400
400	364	760	1,430	2,940	4,410	8,490	13,500	23,900	48,800
450	341	714	1,340	2,760	4,130	7,960	12,700	22,400	45,800
500	322	674	1,270	2,610	3,910	7,520	12,000	21,200	43,200
550	306	640	1,210	2,480	3,710	7,140	11,400	20,100	41,100
600	292	611	1,150	2,360	3,540	6,820	10,900	19,200	39,200
650	280	585	1,100	2,260	3,390	6,530	10,400	18,400	37,500
700	269	562	1,060	2,170	3,260	6,270	9,990	17,700	36,000
750	259	541	1,020	2,090	3,140	6,040	9,630	17,000	34,700
800	250	523	985	2,020	3,030	5,830	9,300	16,400	33,500
850	242	506	953	1,960	2,930	5,640	9,000	15,900	32,400
900	235	490	924	1,900	2,840	5,470	8,720	15,400	31,500
950	228	476	897	1,840	2,760	5,310	8,470	15,000	30,500
1,000	222	463	873	1,790	2,680	5,170	8,240	14,600	29,700
1,100	210	440	829	1,700	2,550	4,910	7,830	13,800	28,200
1,200	201	420	791	1,620	2,430	4,680	7,470	13,200	26,900
1,300	192	402	757	1,550	2,330	4,490	7,150	12,600	25,800
1,400	185	386	727	1,490	2,240	4,310	6,870	12,100	24,800
1,500	178	372	701	1,440	2,160	4,150	6,620	11,700	23,900
1,600	172	359	677	1,390	2,080	4,010	6,390	11,300	23,000
1,700	166	348	655	1,340	2,010	3,880	6,180	10,900	22,300
1,800	161	337	635	1,300	1,950	3,760	6,000	10,600	21,600
1,900	157	327	617	1,270	1,900	3,650	5,820	10,300	21,000
2,000	152	318	600	1,230	1,840	3,550	5,660	10,000	20,400

Note: All table entries are rounded to 3 significant digits.

**Table 13-32**  
**Schedule 40 Metallic Pipe [NFPA 54: Table 6.3(d)]**

		Gas: Undiluted Propane							
		Inlet Pressure: 11.0 in. w.c.							
		Pressure Drop: 0.5 in. w.c.							
		Specific Gravity: 1.50							
SPECIAL USE: Pipe Sizing Between Single or Second Stage (Low Pressure Regulator) and Appliance									
Pipe Size (in.)									
Nominal Inside:	½	¾	1	1¼	1½	2	2½	3	4
Actual:	0.622	0.824	1.049	1.380	1.610	2.067	2.469	3.068	4.026
Length (ft)	Capacity in Thousands of Btu per Hour								
10	291	608	1,150	2,350	3,520	6,790	10,800	19,100	39,000
20	200	418	787	1,620	2,420	4,660	7,430	13,100	26,800
30	160	336	632	1,300	1,940	3,750	5,970	10,600	21,500
40	137	287	541	1,110	1,660	3,210	5,110	9,030	18,400
50	122	255	480	985	1,480	2,840	4,530	8,000	16,300
60	110	231	434	892	1,340	2,570	4,100	7,250	14,800
80	101	212	400	821	1,230	2,370	3,770	6,670	13,600
100	94	197	372	763	1,140	2,200	3,510	6,210	12,700
125	89	185	349	716	1,070	2,070	3,290	5,820	11,900
150	84	175	330	677	1,010	1,950	3,110	5,500	11,200
175	74	155	292	600	899	1,730	2,760	4,880	9,950
200	67	140	265	543	814	1,570	2,500	4,420	9,010
250	62	129	243	500	749	1,440	2,300	4,060	8,290
300	58	120	227	465	697	1,340	2,140	3,780	7,710
350	51	107	201	412	618	1,190	1,900	3,350	6,840
400	46	97	182	373	560	1,080	1,720	3,040	6,190
450	42	89	167	344	515	991	1,580	2,790	5,700
500	40	83	156	320	479	922	1,470	2,600	5,300
550	37	78	146	300	449	865	1,380	2,440	4,970
600	35	73	138	283	424	817	1,300	2,300	4,700
650	33	70	131	269	403	776	1,240	2,190	4,460
700	32	66	125	257	385	741	1,180	2,090	4,260
750	30	64	120	246	368	709	1,130	2,000	4,080
800	29	61	115	236	354	681	1,090	1,920	3,920
850	28	59	111	227	341	656	1,050	1,850	3,770
900	27	57	107	220	329	634	1,010	1,790	3,640
950	26	55	104	213	319	613	978	1,730	3,530
1,000	25	53	100	206	309	595	948	1,680	3,420
1,100	25	52	97	200	300	578	921	1,630	3,320
1,200	24	50	95	195	292	562	895	1,580	3,230
1,300	23	48	90	185	277	534	850	1,500	3,070
1,400	22	46	86	176	264	509	811	1,430	2,930
1,500	21	44	82	169	253	487	777	1,370	2,800
1,600	20	42	79	162	243	468	746	1,320	2,690
1,700	19	40	76	156	234	451	719	1,270	2,590
1,800	19	39	74	151	226	436	694	1,230	2,500
1,900	18	38	71	146	219	422	672	1,190	2,420
2,000	18	37	69	142	212	409	652	1,150	2,350

Note: All table entries are rounded to 3 significant digits.

**Table 13-33  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.3(e)]**

		Gas: Undiluted Propane								
		Inlet Pressure: 10.0 psi								
		Pressure Drop: 1.0 psi								
		Specific Gravity: 1.50								
<b>SPECIAL USE: Tube Sizing Between First Stage (High Pressure Regulator) and Second Stage (Low Pressure Regulator)</b>										
<b>Tube Size (in.)</b>										
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: †		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Thousands of Btu per Hour								
10	513	1,060	2,150	3,760	5,330	11,400	20,500	32,300	67,400	
20	352	727	1,480	2,580	3,670	7,830	14,100	22,200	46,300	
30	283	584	1,190	2,080	2,940	6,290	11,300	17,900	37,200	
40	242	500	1,020	1,780	2,520	5,380	9,690	15,300	31,800	
50	215	443	901	1,570	2,230	4,770	8,590	13,500	28,200	
60	194	401	816	1,430	2,020	4,320	7,780	12,300	25,600	
70	179	369	751	1,310	1,860	3,980	7,160	11,300	23,500	
80	166	343	699	1,220	1,730	3,700	6,660	10,500	21,900	
90	156	322	655	1,150	1,630	3,470	6,250	9,850	20,500	
100	147	304	619	1,080	1,540	3,280	5,900	9,310	19,400	
125	131	270	549	959	1,360	2,910	5,230	8,250	17,200	
150	118	244	497	869	1,230	2,630	4,740	7,470	15,600	
175	109	225	457	799	1,130	2,420	4,360	6,880	14,300	
200	101	209	426	744	1,060	2,250	4,060	6,400	13,300	
250	90	185	377	659	935	2,000	3,600	5,670	11,800	
300	81	168	342	597	847	1,810	3,260	5,140	10,700	
350	75	155	314	549	779	1,660	3,000	4,730	9,840	
400	70	144	292	511	725	1,550	2,790	4,400	9,160	
450	65	135	274	480	680	1,450	2,620	4,130	8,590	
500	62	127	259	453	643	1,370	2,470	3,900	8,120	
550	59	121	246	430	610	1,300	2,350	3,700	7,710	
600	56	115	235	410	582	1,240	2,240	3,530	7,350	
650	54	111	225	393	558	1,190	2,140	3,380	7,040	
700	51	106	216	378	536	1,140	2,060	3,250	6,770	
750	50	102	208	364	516	1,100	1,980	3,130	6,520	
800	48	99	201	351	498	1,060	1,920	3,020	6,290	
850	46	96	195	340	482	1,030	1,850	2,920	6,090	
900	45	93	189	330	468	1,000	1,800	2,840	5,910	
950	44	90	183	320	454	970	1,750	2,750	5,730	
1,000	42	88	178	311	442	944	1,700	2,680	5,580	
1,100	40	83	169	296	420	896	1,610	2,540	5,300	
1,200	38	79	161	282	400	855	1,540	2,430	5,050	
1,300	37	76	155	270	383	819	1,470	2,320	4,840	
1,400	35	73	148	260	368	787	1,420	2,230	4,650	
1,500	34	70	143	250	355	758	1,360	2,150	4,480	
1,600	33	68	138	241	343	732	1,320	2,080	4,330	
1,700	32	66	134	234	331	708	1,270	2,010	4,190	
1,800	31	64	130	227	321	687	1,240	1,950	4,060	
1,900	30	62	126	220	312	667	1,200	1,890	3,940	
2,000	29	60	122	214	304	648	1,170	1,840	3,830	

Note: All table entries are rounded to 3 significant digits.

†Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-34  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.3(f)]**

		Gas: Undiluted Propane								
		Inlet Pressure: 11.0 in. w.c.								
		Pressure Drop: 0.5 in. w.c.								
		Specific Gravity: 1.50								
SPECIAL USE: Tube Sizing Between Single or Second Stage (Low Pressure Regulator) and Appliance										
Tube Size (in.)										
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1⅛	1⅜	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside: <sup>a</sup>		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Thousands of Btu per Hour								
10	45	93	188	329	467	997	1,800	2,830	5,890	
20	31	64	129	226	321	685	1,230	1,950	4,050	
30	25	51	104	182	258	550	991	1,560	3,250	
40	21	44	89	155	220	471	848	1,340	2,780	
50	19	39	79	138	195	417	752	1,180	2,470	
60	17	35	71	125	177	378	681	1,070	2,240	
70	16	32	66	115	163	348	626	988	2,060	
80	15	30	61	107	152	324	583	919	1,910	
90	14	28	57	100	142	304	547	862	1,800	
100	13	27	54	95	134	287	517	814	1,700	
125	11	24	48	84	119	254	458	722	1,500	
150	10	21	44	76	108	230	415	654	1,360	
175	NA	20	40	70	99	212	382	602	1,250	
200	NA	18	37	65	92	197	355	560	1,170	
250	NA	16	33	58	82	175	315	496	1,030	
300	NA	15	30	52	74	158	285	449	936	
350	NA	14	28	48	68	146	262	414	861	
400	NA	13	26	45	63	136	244	385	801	
450	NA	12	24	42	60	127	229	361	752	
500	NA	11	23	40	56	120	216	341	710	
550	NA	11	22	38	53	114	205	324	674	
600	NA	10	21	36	51	109	196	309	643	
650	NA	NA	20	34	49	104	188	296	616	
700	NA	NA	19	33	47	100	180	284	592	
750	NA	NA	18	32	45	96	174	274	570	
800	NA	NA	18	31	44	93	168	264	551	
850	NA	NA	17	30	42	90	162	256	533	
900	NA	NA	17	29	41	87	157	248	517	
950	NA	NA	16	28	40	85	153	241	502	
1,000	NA	NA	16	27	39	83	149	234	488	
1,100	NA	NA	15	26	37	78	141	223	464	
1,200	NA	NA	14	25	35	75	135	212	442	
1,300	NA	NA	14	24	34	72	129	203	423	
1,400	NA	NA	13	23	32	69	124	195	407	
1,500	NA	NA	13	22	31	66	119	188	392	
1,600	NA	NA	12	21	30	64	115	182	378	
1,700	NA	NA	12	20	29	62	112	176	366	
1,800	NA	NA	11	20	28	60	108	170	355	
1,900	NA	NA	11	19	27	58	105	166	345	
2,000	NA	NA	11	19	27	57	102	161	335	

NA means a flow of less than 10,000 Btu/hr.

Note: All table entries are rounded to 3 significant digits.

<sup>a</sup>Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-35  
Semi-Rigid Copper Tubing [NFPA 54: Table 6.3(g)]**

		Gas: Undiluted Propane								
		Inlet Pressure: 2.0 psi								
		Pressure Drop: 1.0 psi								
		Specific Gravity: 1.50								
		Tube Size (in.)								
Nominal:	K & L:	¼	⅜	½	⅝	¾	1	1¼	1½	2
	ACR:	⅜	½	⅝	¾	⅞	1½	1¾	—	—
Outside:		0.375	0.500	0.625	0.750	0.875	1.125	1.375	1.625	2.125
Inside:*		0.305	0.402	0.527	0.652	0.745	0.995	1.245	1.481	1.959
Length (ft)		Capacity in Thousands of Btu per Hour								
10	413	852	1,730	3,030	4,300	9,170	16,500	26,000	54,200	
20	284	585	1,190	2,080	2,950	6,310	11,400	17,900	37,300	
30	228	470	956	1,670	2,370	5,060	9,120	14,400	29,900	
40	195	402	818	1,430	2,030	4,330	7,800	12,300	25,600	
50	173	356	725	1,270	1,800	3,840	6,920	10,900	22,700	
60	157	323	657	1,150	1,630	3,480	6,270	9,880	20,600	
70	144	297	605	1,060	1,500	3,200	5,760	9,090	18,900	
80	134	276	562	983	1,390	2,980	5,360	8,450	17,600	
90	126	259	528	922	1,310	2,790	5,030	7,930	16,500	
100	119	245	498	871	1,240	2,640	4,750	7,490	15,600	
125	105	217	442	772	1,100	2,340	4,210	6,640	13,800	
150	95	197	400	700	992	2,120	3,820	6,020	12,500	
175	88	181	368	644	913	1,950	3,510	5,540	11,500	
200	82	168	343	599	849	1,810	3,270	5,150	10,700	
250	72	149	304	531	753	1,610	2,900	4,560	9,510	
300	66	135	275	481	682	1,460	2,620	4,140	8,610	
350	60	124	253	442	628	1,340	2,410	3,800	7,920	
400	56	116	235	411	584	1,250	2,250	3,540	7,370	
450	53	109	221	386	548	1,170	2,110	3,320	6,920	
500	50	103	209	365	517	1,110	1,990	3,140	6,530	
550	47	97	198	346	491	1,050	1,890	2,980	6,210	
600	45	93	189	330	469	1,000	1,800	2,840	5,920	
650	43	89	181	316	449	959	1,730	2,720	5,670	
700	41	86	174	304	431	921	1,660	2,620	5,450	
750	40	82	168	293	415	888	1,600	2,520	5,250	
800	39	80	162	283	401	857	1,540	2,430	5,070	
850	37	77	157	274	388	829	1,490	2,350	4,900	
900	36	75	152	265	376	804	1,450	2,280	4,750	
950	35	72	147	258	366	781	1,410	2,220	4,620	
1,000	34	71	143	251	356	760	1,370	2,160	4,490	
1,100	32	67	136	238	338	721	1,300	2,050	4,270	
1,200	31	64	130	227	322	688	1,240	1,950	4,070	
1,300	30	61	124	217	309	659	1,190	1,870	3,900	
1,400	28	59	120	209	296	633	1,140	1,800	3,740	
1,500	27	57	115	201	286	610	1,100	1,730	3,610	
1,600	26	55	111	194	276	589	1,060	1,670	3,480	
1,700	26	53	108	188	267	570	1,030	1,620	3,370	
1,800	25	51	104	182	259	553	1,000	1,570	3,270	
1,900	24	50	101	177	251	537	966	1,520	3,170	
2,000	23	48	99	172	244	522	940	1,480	3,090	

Note: All table entries are rounded to 3 significant digits.

\*Table capacities are based on Type K copper tubing inside diameter (shown), which has the smallest inside diameter of the copper tubing products.

**Table 13-36  
Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.3(h)]**

													Gas: Undiluted Propane	
													Inlet Pressure: 11.0 in. w.c.	
													Pressure Drop: 0.5 in. w.c.	
													Specific Gravity: 1.50	
Tube Size (EHD) <sup>a</sup>														
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62	
Length (ft)	Capacity in Thousands of Btu per Hour													
5	72	99	181	211	355	426	744	863	1,420	2,830	3,270	5,780	6,550	
10	50	69	129	150	254	303	521	605	971	1,990	2,320	4,110	4,640	
15	39	55	104	121	208	248	422	490	775	1,620	1,900	3,370	3,790	
20	34	49	91	106	183	216	365	425	661	1,400	1,650	2,930	3,290	
25	30	42	82	94	164	192	325	379	583	1,250	1,480	2,630	2,940	
30	28	39	74	87	151	177	297	344	528	1,140	1,350	2,400	2,680	
40	23	33	64	74	131	153	256	297	449	988	1,170	2,090	2,330	
50	20	30	58	66	118	137	227	265	397	884	1,050	1,870	2,080	
60	19	26	53	60	107	126	207	241	359	805	961	1,710	1,900	
70	17	25	49	57	99	117	191	222	330	745	890	1,590	1,760	
80	15	23	45	52	94	109	178	208	307	696	833	1,490	1,650	
90	15	22	44	50	90	102	169	197	286	656	787	1,400	1,550	
100	14	20	41	47	85	98	159	186	270	621	746	1,330	1,480	
150	11	15	31	36	66	75	123	143	217	506	611	1,090	1,210	
200	9	14	28	33	60	69	112	129	183	438	531	948	1,050	
250	8	12	25	30	53	61	99	117	163	390	476	850	934	
300	8	11	23	26	50	57	90	107	147	357	434	777	854	

<sup>a</sup>EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

- (1) Table includes losses for four 90 degree bends and two end fittings. Tubing runs with larger numbers of bends and/or fittings shall be increased by an equivalent length of tubing to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.
- (2) All table entries are rounded to 3 significant digits.

**Table 13-37  
Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.3(i)]**

														Gas:	Undiluted Propane												
														Inlet Pressure:	2.0 psi												
														Pressure Drop:	1.0 psi												
														Specific Gravity:	1.50												
														Tube Size (EHD)*													
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62														
Length (ft)	Capacity in Thousands of Btu per Hour																										
10	426	558	927	1,110	1,740	2,170	4,100	4,720	7,130	15,200	16,800	29,400	34,200														
25	262	347	591	701	1,120	1,380	2,560	2,950	4,560	9,550	10,700	18,800	21,700														
30	238	316	540	640	1,030	1,270	2,330	2,690	4,180	8,710	9,790	17,200	19,800														
40	203	271	469	554	896	1,100	2,010	2,320	3,630	7,530	8,500	14,900	17,200														
50	181	243	420	496	806	986	1,790	2,070	3,260	6,730	7,610	13,400	15,400														
75	147	196	344	406	663	809	1,460	1,690	2,680	5,480	6,230	11,000	12,600														
80	140	189	333	393	643	768	1,410	1,630	2,590	5,300	6,040	10,600	12,200														
100	124	169	298	350	578	703	1,260	1,450	2,330	4,740	5,410	9,530	10,900														
150	101	137	245	287	477	575	1,020	1,180	1,910	3,860	4,430	7,810	8,890														
200	86	118	213	248	415	501	880	1,020	1,660	3,340	3,840	6,780	7,710														
250	77	105	191	222	373	448	785	910	1,490	2,980	3,440	6,080	6,900														
300	69	96	173	203	343	411	716	829	1,360	2,720	3,150	5,560	6,300														
400	60	82	151	175	298	355	616	716	1,160	2,350	2,730	4,830	5,460														
500	53	72	135	158	268	319	550	638	1,030	2,100	2,450	4,330	4,880														

\*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

(1) Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds 1/2 psi (based on 13 in. w.c. outlet pressure), do not use this table. Consult with regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.

(2) CAUTION: Capacities shown in table may exceed maximum capacity for a selected regulator. Consult with regulator or tubing manufacturer for guidance.

(3) Table includes losses for four 90 degree bends and two end fittings. Tubing runs with larger number of bends and/or fittings shall be increased by an equivalent length of tubing according to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.

(4) All table entries are rounded to 3 significant digits.

**Table 13-38  
Corrugated Stainless Steel Tubing (CSST) [NFPA 54: Table 6.3(j)]**

		Gas: Undiluted Propane											
		Inlet Pressure: 5.0 psi											
		Pressure Drop: 3.5 psi											
		Specific Gravity: 1.50											
		Tube Size (EHD)*											
Flow Designation:	13	15	18	19	23	25	30	31	37	46	48	60	62
Length (ft)	Capacity in Thousands of Btu per Hour												
10	826	1,070	1,710	2,060	3,150	4,000	7,830	8,950	13,100	28,600	31,200	54,400	63,800
25	509	664	1,090	1,310	2,040	2,550	4,860	5,600	8,400	18,000	19,900	34,700	40,400
30	461	603	999	1,190	1,870	2,340	4,430	5,100	7,680	16,400	18,200	31,700	36,900
40	396	520	867	1,030	1,630	2,030	3,820	4,400	6,680	14,200	15,800	27,600	32,000
50	352	463	777	926	1,460	1,820	3,410	3,930	5,990	12,700	14,100	24,700	28,600
75	284	376	637	757	1,210	1,490	2,770	3,190	4,920	10,300	11,600	20,300	23,400
80	275	363	618	731	1,170	1,450	2,680	3,090	4,770	9,990	11,200	19,600	22,700
100	243	324	553	656	1,050	1,300	2,390	2,760	4,280	8,930	10,000	17,600	20,300
150	196	262	453	535	866	1,060	1,940	2,240	3,510	7,270	8,210	14,400	16,600
200	169	226	393	464	755	923	1,680	1,930	3,050	6,290	7,130	12,500	14,400
250	150	202	352	415	679	828	1,490	1,730	2,740	5,620	6,390	11,200	12,900
300	136	183	322	379	622	757	1,360	1,570	2,510	5,120	5,840	10,300	11,700
400	117	158	279	328	542	657	1,170	1,360	2,180	4,430	5,070	8,920	10,200
500	104	140	251	294	488	589	1,050	1,210	1,950	3,960	4,540	8,000	9,110

\*EHD = Equivalent Hydraulic Diameter, which is a measure of the relative hydraulic efficiency between different tubing sizes. The greater the value of EHD, the greater the gas capacity of the tubing.

Notes:

- (1) Table does not include effect of pressure drop across the line regulator. Where regulator loss exceeds ½ psi (based on 13 in. w.c. outlet pressure), do not use this table. Consult with regulator manufacturer for pressure drops and capacity factors. Pressure drops across a regulator may vary with flow rate.
- (2) CAUTION: Capacities shown in table may exceed maximum capacity for a selected regulator. Consult with regulator or tubing manufacturer for guidance.
- (3) Table includes losses for four 90 degree bends and two end fittings. Tubing runs with larger number of bends and/or fittings shall be increased by an equivalent length of tubing according to the following equation:  $L = 1.3n$ , where  $L$  is additional length (ft) of tubing and  $n$  is the number of additional fittings and/or bends.
- (4) All table entries are rounded to 3 significant digits.

**Table 13-39  
Polyethylene Plastic Pipe [NFPA 54: Table 6.3(k)]**

							Gas:	Undiluted Propane	
							Inlet Pressure:	11.0 in. w.c.	
							Pressure Drop:	0.5 in. w.c.	
							Specific Gravity:	1.50	
Pipe Size (in.)									
Nominal OD:	½	¾	1	1¼	1½	2			
Designation:	SDR 9.33	SDR 11.0	SDR 11.00	SDR 10.00	SDR 11.00	SDR 11.00			
Actual ID:	0.660	0.860	1.077	1.328	1.554	1.943			
Length (ft)	Capacity in Thousands of Btu per Hour								
10	340	680	1,230	2,130	3,210	5,770			
20	233	468	844	1,460	2,210	3,970			
30	187	373	677	1,170	1,770	3,180			
40	160	321	580	1,000	1,520	2,730			
50	142	285	514	890	1,340	2,420			
60	129	258	466	807	1,220	2,190			
70	119	237	428	742	1,120	2,010			
80	110	221	398	690	1,040	1,870			
90	103	207	374	648	978	1,760			
100	98	196	353	612	924	1,660			
125	87	173	313	542	819	1,470			
150	78	157	284	491	742	1,330			
175	72	145	261	452	683	1,230			
200	67	135	243	420	635	1,140			
250	60	119	215	373	563	1,010			
300	54	108	195	338	510	916			
350	50	99	179	311	469	843			
400	46	92	167	289	436	784			
450	43	87	157	271	409	736			
500	41	82	148	256	387	695			

Note: All table entries are rounded to 3 significant digits.

**Table 13-40  
Polyethylene Plastic Pipe [NFPA 54: Table 6.3(I)]**

							Gas:	Undiluted Propane
							Inlet Pressure:	2.0 psi
							Pressure Drop:	1.0 psi
							Specific Gravity:	1.50
							Pipe Size (in.)	
Nominal OD:	½	¾	1	1¼	1½	2		
Designation:	SDR 9.33	SDR 11.0	SDR 11.00	SDR 10.00	SDR 11.00	SDR 11.00		
Actual ID:	0.660	0.860	1.077	1.328	1.554	1.943		
Length (ft)	Capacity in Thousands of Btu per Hour							
10	3,130	6,260	11,300	19,600	29,500	53,100		
20	2,150	4,300	7,760	13,400	20,300	36,500		
30	1,730	3,450	6,230	10,800	16,300	29,300		
40	1,480	2,960	5,330	9,240	14,000	25,100		
50	1,310	2,620	4,730	8,190	12,400	22,200		
60	1,190	2,370	4,280	7,420	11,200	20,100		
70	1,090	2,180	3,940	6,830	10,300	18,500		
80	1,010	2,030	3,670	6,350	9,590	17,200		
90	952	1,910	3,440	5,960	9,000	16,200		
100	899	1,800	3,250	5,630	8,500	15,300		
125	797	1,600	2,880	4,990	7,530	13,500		
150	722	1,450	2,610	4,520	6,830	12,300		
175	664	1,330	2,400	4,160	6,280	11,300		
200	618	1,240	2,230	3,870	5,840	10,500		
250	548	1,100	1,980	3,430	5,180	9,300		
300	496	994	1,790	3,110	4,690	8,430		
350	457	914	1,650	2,860	4,320	7,760		
400	425	851	1,530	2,660	4,020	7,220		
450	399	798	1,440	2,500	3,770	6,770		
500	377	754	1,360	2,360	3,560	6,390		
550	358	716	1,290	2,240	3,380	6,070		
600	341	683	1,230	2,140	3,220	5,790		
650	327	654	1,180	2,040	3,090	5,550		
700	314	628	1,130	1,960	2,970	5,330		
750	302	605	1,090	1,890	2,860	5,140		
800	292	585	1,050	1,830	2,760	4,960		
850	283	566	1,020	1,770	2,670	4,800		
900	274	549	990	1,710	2,590	4,650		
950	266	533	961	1,670	2,520	4,520		
1,000	259	518	935	1,620	2,450	4,400		
1,100	246	492	888	1,540	2,320	4,170		
1,200	234	470	847	1,470	2,220	3,980		
1,300	225	450	811	1,410	2,120	3,810		
1,400	216	432	779	1,350	2,040	3,660		
1,500	208	416	751	1,300	1,960	3,530		
1,600	201	402	725	1,260	1,900	3,410		
1,700	194	389	702	1,220	1,840	3,300		
1,800	188	377	680	1,180	1,780	3,200		
1,900	183	366	661	1,140	1,730	3,110		
2,000	178	356	643	1,110	1,680	3,020		

Note: All table entries are rounded to 3 significant digits.

**Table 13-41**  
**Polyethylene Plastic Tubing [NFPA 54: Table 6.3(m)]**

	Gas: Undiluted Propane	
	Inlet Pressure: 11.0 in. w.c.	
	Pressure Drop: 0.5 in. w.c.	
	Specific Gravity: 1.50	
	Plastic Tubing Size (CTS) (in.)	
<b>Nominal OD:</b>	½	¾
<b>Designation:</b>	<b>SDR 7.00</b>	<b>SDR 11.00</b>
<b>Actual ID:</b>	<b>0.445</b>	<b>0.927</b>
<b>Length (ft)</b>	<b>Capacity in Thousands of Btu per Hour</b>	
10	121	828
20	83	569
30	67	457
40	57	391
50	51	347
60	46	314
70	42	289
80	39	269
90	37	252
100	35	238
125	31	211
150	28	191
175	26	176
200	24	164
225	22	154
250	21	145
275	20	138
300	19	132
350	18	121
400	16	113
450	15	106
500	15	100

Note: All table entries are rounded to 3 significant digits.

Standard Number	Standard Title [UMC References]
NFPA 54-2002/ANSI Z223.1	National Fuel Gas Code [UMC 303.3(D), 516.2.1, 1309.7.5(D), 1311.4, 1311.4.1]
NFPA 58-2004	Liquefied Petroleum Gas Code [UMC 516.2.1, 1309.5.4.3, 1309.5.9(D), 1313.0]
NFPA 69-2002	Explosion Prevention Systems
NFPA 70-2005	National Electrical Code [UMC 511.1.6, 512.2.5, 516.2.5, 516.2.7(D), 602.2(5), 1311.12.5(B)]
NFPA 85-2004	Boiler and Combustion Systems Hazard Code [UMC 1002.0(9), 1020.0]
NFPA 96-2004	Ventilation Control and Fire Protection of Commercial Cooking Operations
NFPA 211-2003	Chimneys, Fireplaces, Vents, and Solid Fuel Burning Appliances [UMC 517.7.1, 517.7.2, 517.7.3, 801.1, 801.2, 802.5.1.2, 802.5.1.3, 802.5.4]
NFPA 255-2005	Method of Test of Burning Characteristics of Building Materials [UMC 602.2, 605.0, 1201.4.1.3]
NFPA 262-2006	Flame Travel and Smoke of Wires and Cables for Use in Air-Handling Spaces [UMC 602.2(5)]
NFPA 654-2005	Prevention of Fire and Dust Explosion from the Manufacturing, Processing, and Handling of Combustible Particulate Solids [UMC 506.4]
NFPA 853-2006	Installation of Stationary Fuel Cell Power Plants [UMC 1601.0]
PPI TR-4, 2004	Recommended Hydrostatic Strengths and Design Stresses for Thermoplastic Pipe and Fittings Compounds
SAE J512-97	Automotive Tube Fittings
SMACNA, 1995 Addendum 1, 11/97	HVAC Duct Construction Standards - Metal and Flexible
SMACNA 1884, 2003	Fibrous Glass Duct Construction Standard
UL 17, 1994 edition 3	Vent or Chimney Connector Dampers for Oil-Fired Appliances
UL 21, 1995 edition 9	LP-Gas Hose
UL 33, 2003 edition 7	Heat Responsive Links for Fire Protection Service
UL 51, 2002 edition 9	Power-Operated Pumps for Anhydrous Ammonia and LP-Gas
UL 80, 2004 edition 11	Steel Tanks for Oil-Burner Fuel
UL 103, 2001 edition 10	Factory-Built Chimneys for Residential Type and Building Heating Appliances
UL 125-1997 edition 6	Valves for Anhydrous Ammonia and LP-Gas (Other than Safety Relief)
UL 127-1996 edition 7	Factory-Built Fireplaces
UL 132, 1997 edition 6	Safety Relief Valves for Anhydrous Ammonia and LP-Gas
UL 144, 1999 edition 7	LP-Gas Regulators
UL 174, 2004 edition 11	Household Electric Storage Tank Water Heaters
UL 180-2003 edition 7	Liquid Level Indicating Gauges for Oil Burner Fuels
UL 181, 1996 edition 10	Factory-Made Air Ducts and Air Connectors
UL 181A, 1994 edition 3	Closure Systems for Use with Rigid Air Ducts and Air Connectors
UL 181B, 1995 edition 2	Closure Systems for Use with Flexible Air Ducts and Air Connectors
UL 197, 2003 edition 9	Commercial Electric Cooking Appliances [UMC 513.2.2]
UL 207, 2001 edition 7	Non-Electrical Refrigerant-Containing Components and Accessories
UL 252, 2003 edition 8	Compressed Gas Regulators
UL 268A, 1998 edition 3	Smoke Detectors for Duct Application
UL 296, 2003 edition 10	Oil Burners

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