



Form GSOP 1-PIN (04/98)

STATE OF CALIFORNIA
 Department of General Services - Office of Procurement
PURCHASE ORDER

Purchase Order No. Rev. Date
62168 6/30/2008

Supplier No.	Solicitation No.	Delivery Date	FOB Point	Invoice Terms
278639	57086	365 Days ARC	Destination	

MOTOR COACH INDUSTRIES INC
 1700 E GOLF ROAD, STE 300
 SCHAUMBURG, IL 60173
 Attn: TOM WAGNER

S DEPT CORRECTIONS & REHAB
h T TRANSPORTATION UNIT
i o 1515 S STREET, RM 310-N
P SACRAMENTO, CA 95814
 Attn: MIKE SCOBEE (916)322-8722

C CORRECTIONS B-23
h a T ADMINISTRATION ACCTING
r o PO BOX 187018
e SACRAMENTO, CA 95818-7018

Agency Billing	Agency Purchase Estimate	Purchase Estimate	Revision
16836	01792370	67076	0
Agency Contact		Phone	Date Received
NINA A. MARTINEZ		916-445-3404	

Phone: 847-285-2107

Item No.	Quantity	Unit	Commodity Code	Description	Unit Price	Extension
<p>This purchase order is being awarded on SEPTEMBER 19, 2008 pursuant to Government Code Section 13332.17. Any encumbrances made pursuant to this purchase order shall be construed to have been made on the last day of the preceding fiscal year.</p> <p>The general provisions for Non-IT commodities are hereby incorporated by reference. These General Provisions can be obtained by phoning (916) 375-4400 or by accessing our website at:</p> <p>www.documents.dgs.ca.gov/pd/modellang/GPnonIT0407.pdf</p> <p>THE FOLLOWING INFORMATION IS PROVIDED FOR AGENCY USE ONLY:</p> <p>Prime Contractor: NS</p>						
1	2	EA	2310-999-0005-0	BUS (AS DESCRIBED) Inmate Security Bus, Inercity, Motor-Coach, meeting the requirements of the attached specification 9838-0328 of twelve (12) pages and include the following equipment: Cell Partition, Cell partitions shall be installed to isolate inmates from officers as illustrated in the drawing. Front partition shall be 49-inches from datum. Partitions shall reach from the floor to just below the ceiling, and shall have a lockable 22-inch wide door in the aisle and a smaller access door at eye level. Cell partitions shall be provided to isolate three (3) cells on the roadside of the coach. Each cell shall include a lockable door with a smaller access door at eye level; Third partition to separate additional seats in the main seating area, location to be determined at pre-construction conference Standard gun port at rear vestibule area Weapons locker Roof mounted cellular phone antenna and an appropriate cell phone adaptor shall be provided upon delivery of the vehicle Roof mounted front exterior strobe light	441,872.0000	883,744.00

Sales and/or use tax to be extra unless noted above

Buyer SHANNON KELLER	Phone 916-375-4606	BOC Number 14398
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STATE OF CALIFORNIA

Department of General Services - Office of Procurement

PURCHASE ORDER CONTINUATION

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<i>Purchase Order No.</i>	<i>Revision</i>	<i>Date</i>	<i>Supplier No.</i>	<i>Supplier Name</i>
62168		6/30/2008	278639	MOTOR COACH INDUSTRIES INC

<i>Item No.</i>	<i>Quantity</i>	<i>Unit</i>	<i>Commodity Code</i>	<i>Description</i>	<i>Unit Price</i>	<i>Extension</i>
				Two (2) camera video system with sixty (60) GB hard drive, event marker viewing station		
				Two (2) additional camera's with location to be determined at preconstruction conference		
				Brand: SAFETY VISION		
				<u>PO Miscellaneous Charges and Discounts</u>		<u>Dollar Value</u>
				BATCH ADJUSTMENT (CHARGE)		31.50
				Total Value:		883,775.50
				<u>CHANGES AND OR MODIFICATIONS TO ORIGINAL SPECIFICATIONS</u>		
				The following changes or modifications were made via addendum to the solicitation 57086 and are incorporated into this purchase order.		
				Section 28.0 Officers and Drivers Seats All officer seats shall be equipped with a minimum 2 point seat belts.		
				Section 31.0 Lavatory A stainless steel bowl and tamper resistant seat are required as well as other exposed parts which are prone to being broken, dismantled or otherwise present a security risk when tampered with.		
				Exceptions document attached to this purchase order provides additional information and clarification that has been accepted by the State.		
				<u>MULTI YEAR PRODUCTION AND DELIVERY</u>		
				The purchase order has the option of purchasing a total of six (6) buses delivered over the next three (3) years. Schedule would be as follows:		
				2007/2008	2 buses	
				2008/2009	2 buses	
				2009/2010	2 buses	
				This is an option that must be authorized via a formal purchase order change (POC) document. No production may begin on any additional buses without written authorization from the State. A pre-production meeting will take place for each optional year. This option can be cancelled by the State at any time.		
				<u>FOR THE PURPOSE OF THIS AWARD</u>		
				Only Free On Board (F.O.B.) Destination shall be accepted.		
				<u>FEDERAL EXCISE TAX EXEMPTION CERTIFICATE</u>		
				Federal Excise Tax Exemption Certificate attached.		

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<i>Item No.</i>	<i>Quantity</i>	<i>Unit</i>	<i>Commodity Code</i>	<i>Description</i>	<i>Unit Price</i>	<i>Extension</i>
<p><u>CALIFORNIA TIRE RECYCLE FEE</u></p> <p>A one-time recycle fee of \$1.75 per tire, for eighteen (18) tires, totaling \$31.50, is included in this purchase order.</p> <p><u>SALES TAX</u></p> <p>Sales tax was not included in the bid pricing and is not part of this award. Sales tax should be added at time of invoicing. The sales tax rate applied should be based on the rate of the area the product is to be delivered to.</p> <p><u>CHANGE ORDERS</u></p> <p>This Purchase Order may be amended, modified, or terminated at any time by mutual agreement of the parties, in writing. Change orders amending, modifying or terminating the Purchase Order, including any modifications of the compensation payable, may be issued only by the State Procurement Officer. All such change orders shall be in writing and issued only upon written concurrence of the supplier. Termination, as that term is used in this section, does not include termination for default of the supplier.</p> <p><u>SCPRS</u></p> <p>This Purchase Order has been registered into the State Contract and Procurement Registration System (https://www.scprs.dgs.ca.gov/). The registration number is 52400908333369.</p>						



STATE OF CALIFORNIA

Bid Specification

Inmate Security Bus Intercity, Motor-coach

California Department of Corrections and Rehabilitation

1.0 SCOPE OF WORK

This specification describes the requirements for a current model year inmate security transport bus with at least a 38-inmate, 3-officers and one (1) driver for a total of 42 passenger seating capacity. Bus shall be a front entrance, rear engine diesel design. This vehicle shall be built to comply with all laws, rules and regulations of the State of California, Motor Vehicle Code and all Federal Vehicle Safety Standards, and State and Federal Noise Regulations in effect at the time of award of contract.

The bus will be used by the California Department of Corrections and Rehabilitation (CDCR) to provide daily transport service for (CDCR) inmates. CDCR expects the vehicle to be able to withstand the rigors of daily trips of five hundred (500) miles, up and down the State of California, including mountain and desert terrain. Ambient temperatures to which the vehicle will be exposed will range from approximately -10°F to 120°F.

2.0 GENERAL VEHICLE DIMENSIONS

Gross Vehicle Weight Rating:	46,000 lbs, minimum
Overall Length:	40 feet, maximum, plus or minus 6 inches
Overall Height:	137 inches, maximum
Interior Headroom:	75 inches, minimum
Overall Width:	102 inches, maximum
Interior Center Aisle Width:	14 inches, minimum
Turning Radius:	44.5 feet, maximum

3.0 ENGINE

The engine shall be a diesel powered engine that meets all California Air Resources Board (CARB) emissions requirements for the State of California. Upon request the bidder shall supply copies of an Allison (SCAN) Performance Prediction for the bus configuration proposed.

Minimum engine specifications are as follows:

Displacement (Cu. in.):	12.7 Liter
Horsepower:	410 HP
Torque:	1450 lb.-ft.

Bus shall be equipped with a engine block heater to ensure engine start-up prior to operation in cold climates (-10 degrees).

Engine bulkhead shall be insulated to minimize heat and noise transfer to the coach interior.

Engine compartment shall be lighted for night time maintenance or repair.

Oil pressure gauge, water temperature gauge, engine run switch, starter cut-out switch, starter switch and lamp switch are required in the engine compartment.

Engine shall be governed to maintain a top speed of 70 MPH with proper horsepower and gear ratio to pass other slow moving traffic.

Fuel, oil and air lines in the engine compartment shall be stainless steel clad Teflon.

Engine shall be mounted on a cradle (or comparable device) to facilitate power plant removal. Engine shall be readily removable from the bus (with the use of a forklift or other load carrying device) for engine replacement and repair. The engine shall also be easily accessible for servicing and complete in-frame overhauls.

- 4.0 **AUXILIARY BRAKING:** An auxiliary braking device that supplements the vehicle wheel braking system and provides the maximum vehicle retardation available for the specified engine/transmission combination shall be provided.

(Ref. Jake Brake or O.E.M. installed hydraulic output retarder with controller for the Allison World Transmission.

5.0 **TRANSMISSION**

Bus shall be equipped with manufacturer's standard automatic, electronically controlled transmission. Reference Brand: Allison B500 6-Speed

6.0 **ELECTRICAL SYSTEM**

Excluding the battery wiring, all wiring between major electrical components and terminations shall meet the requirements of SAE Standards and recommended practices for electrical wires and low voltage battery cables. At points where wiring penetrates metal structures, rubber grommets, cushions, or electrometric material shall be provided. All wiring supports shall be non-conductive. The electrical system components shall be protected from damage due to heat, water solvents and/or chafing.

All terminals and splices shall be soldered or appropriately crimped together. Scotch-lock connectors are not acceptable.

Sliding trays shall be provided for batteries to allow access for battery maintenance.

7.0 **SUSPENSION**

Shock absorbers shall be provided on each of the front and rear trailing axles. Rear drive axle shall have two shock absorbers on each side. All drive axle shocks shall be interchangeable on each axle, side to side.

Front and rear axles shall include a leveling type mechanism to ensure proper coach height and level position regardless of the load.

A sway bar shall be provided to prevent the bus from swaying when turning and moving in and out of traffic. A front independent suspension may be provided in lieu of the specified sway bar.

8.0 WHEELS AND TIRES

Nine (9) wheels and rims shall be provided, hub mounted tubeless type. Wheels shall be fully interchangeable with single front, single trailing, and tandem rear drive axle.

Bus shall be equipped with the OEM's standard tubeless type radial tires mounted on OEM approved wheels as recommended by the Tire and Rim Association, Inc. and the tire manufacturer for the GVWR specified. All wheels and tires shall be dynamically spin balanced.

9.0 BRAKES

Bus shall be equipped with disc air brakes having ABS (anti-lock braking system) capability in compliance with current federal regulations. The brakes and the parking brake must be capable of stopping the vehicle in accordance with the performance requirements of FMVSS 121 in effect at the time of manufacture. For towing service: The emergency air tank shall be piped to service area in order to be able to supply air to release the brakes while vehicle is in tow.

10.0 STEERING

Integral hydraulic power-assisted tilt and telescopic steering shall be provided.

11.0 AIR SYSTEM

The air system shall be equipped with manufacturer's standard components and shall have the capacity to assure sufficient air supply to all air-operated systems and components. The air reservoir shall be located underneath the coach so as to be easily accessible for inspection and maintenance. Air tank sizing and plumbing shall be in accordance with the FMVSS 121 requirements.

Provisions shall be made to apply shop air to the coach system using a Schrader type valve located in the engine compartment. All air tanks shall be equipped with drain valves.

Grommets shall protect the air lines at all points where they pass through under-structure components. All air lines shall be supported at appropriate intervals for maximum protection from flexing, vibration, tension, strain, chafing of air lines and road hazards.

12.0 COOLING SYSTEM

The manufacturer's cooling system of sufficient size and capacity to cool the specified power train shall be provided. Cooling system must be capable of maintaining operating temperatures in 112 degree ambient environment with the vehicle operating at highway speeds or ascending maximum grades.

13.0 EXHAUST SYSTEM

A single, heavy duty engine exhaust muffler shall be provided on the engine. Engine exhaust shall comply with applicable California Air Resources Board emission standards effective as of the date the vehicle is manufactured.

Tail pipe shall exhaust the gases from the muffler to an outlet with stainless steel deflector to the rear of the passenger compartment. Note: Required modifications to the vehicle manufacturer's standard exhaust system shall in no way void any vehicle component warranties (e.g. engine warranty).

14.0 HEATING, AIR CONDITIONING, AND VENTILATION SYSTEMS

Main heating, air conditioning and air circulating system shall be integrated to the maximum extent possible. The system shall be capable of automatically maintaining all parts of the passenger compartment at temperatures between 60 degrees and 80 degrees Fahrenheit with ambient temperatures from 10 degrees to 95 degrees Fahrenheit.

With ambient temperatures between 95 degrees Fahrenheit and 110 degrees Fahrenheit, the system shall maintain an average temperature differential of 25 degrees.

With ambient temperatures between -10 degrees Fahrenheit and +10 degrees Fahrenheit, the interior temperature shall not fall below 60 degrees Fahrenheit with no passenger load, other than the driver.

The main heating system shall have a capacity of minimum 150,000 B.T.U./Hour at 180 degrees Fahrenheit water temperature.

The heater water lines shall be copper tubing. All hoses used for the cooling/heating system shall be Teflon type with stainless steel braid or comparable.

A dash heater and defroster system shall be provided in the front dash compartment. A heater unit of at least 34,000 B.T.U. output at 180 degrees Fahrenheit water temperature is required. This system shall be adequate to provide 65 degrees Fahrenheit temperature in the driver's area with an outside temperature of 0 degrees Fahrenheit.

An interior ventilation system shall be provided to introduce fresh outside air into the prisoner seating area. The air ventilation system will be utilized during emergency breakdowns to circulate air from the front of the coach through the coach and out the coach rear sections for appropriate air circulation. The system must incorporate a power ventilation feature using the vehicle battery as the power source. Air flow shall be sufficient to ventilate the bus interior with zero forward speed and only a single hatch open. The battery shall be sized to allow for a minimum of 20 minutes of operation at full fan speed.

A defrost fan shall be provided in the security officer's seating area in the rear of the bus to provide additional ventilation. The fan shall be mounted near the top rail of the officer's exit door.

15.0 WINDSHIELD WIPERS

Two windshield wipers of self parking type with at least three speeds and an intermittent wiper control feature shall be provided.

Windshield washers shall be provided with a minimum five gallon reservoir.

16.0 FUEL TANK

The fuel tank shall have a minimum 150 gallon capacity. The tank shall be equipped with an anti-spill device complying with Motor Carrier Safety regulations.

17.0 INSTRUMENTS

Instrument panel directly in front of the driver shall be clearly marked and include:

- Air pressure gauge

- Water temperature gauge
- Stop engine and check engine indicators
- Low oil pressure indicator
- Hot engine gauge
- Oil pressure gauge
- Fuel level gauge
- Voltmeter

A key type master/starter switch shall be provided.

Indicator lights shall be an integral part of the front dash panel and shall indicate:

- Stop lights on
- Headlight high/low beams
- Low air pressure
- Hazard warning lights
- Back up light
- Directional signal action

In addition to the indicator light, a buzzer shall sound for low oil pressure, hot engine, low coolant level, and low air pressure.

An engine oil pressure gauge, water temperature gauge, starter button, safety switch, and generator not charging indicator light and a service light shall be provided in the engine compartment.

Control switches shall be clearly marked and located to allow the seated driver access to the switches controlling the heat and air conditioning, exterior lighting, stepwell lights, fast idle, and interior lighting. A separate switch shall control the driver's heater and defroster motor.

Manufacturer's standard dual air horns shall be provided and installed with protection from wheel wash.

18.0 BODY - EXTERIOR

The body and understructure of the bus shall be built as an integral unit adequately reinforced at all joints where stress concentration may occur. The body structure shall be constructed with steel framing above and below the floor as a true monocoque design. All components in the frame are to be joined by welding or riveting. Alternate designs will be considered. A minimum of three (3) customer references shall be provided. Customer references shall have operated individual bus units for at least 1,000,000 miles of routine daily commercial service. The bus used to demonstrate this design life shall be of comparable design to that offered for this solicitation.

All fasteners exposed to the elements and like parts shall be zinc, cadmium plated, phosphate coated, black oxide coated, stainless steel or nylon to prevent corrosion.

Rear engine compartment doors shall be secured by a key or spike type door lock for added security. The locking device shall be flush with the coach exterior. The manufacturer shall provide a minimum of 6 spare spikes if a spike lock is provided. If a key lock is provided, the lock shall be keyed alike with the passenger door.

Any exterior doors providing access to fuel or electrical panel shall be lockable and keyed alike.

The lower portion of the bus' entire body (i.e., front, sides and rear) shall incorporate a stainless steel skin or comparable metal skin of similar strength and finished to ensure material is non-corroding. The body shall be thoroughly water tested to prevent moisture from penetrating the coach.

Wheel-wells and wheelhouse skirts shall be stainless steel and shall not protrude through the passenger floor.

The entire underside of the coach shall be sprayed with an application of undercoating material.

The roof of the bus shall be equipped with black decals. The format and size will be determined at the preconstruction conference.

19.0 WINDOWS

Windshield shall be two-piece laminated safety glass, allowing a nominal 70 percent light transmission. The windshield divider panel and "A" posts shall be covered with a durable material that will not hold dirt and that shall permit use of standard industry cleaning chemicals.

The driver's side window shall have a visor installed at the top of the sash. The window directly above the side window will be masked with the same material used to mask the windshield.

Six large rectangular passenger side windows shall be provided on each side of the coach.

The windows on both sides of the coach shall be ½ -inch thick Almacoat acrylic or comparable material, permanently fixed type and sash mounted in black anodized extruded aluminum frame. Glazing shall be bronze or gray in color, sufficiently dark to prevent viewing the interior of the coach from outside in daylight situations. The glazing shall allow a maximum of 12 percent light transmittance (+/- 5%). All inmate side window rubber shall be secured with a steel bracket except at rounded corners fastened with tamper proof screws.

The #1 left-hand and right-hand officer windows shall be tinted to match the six remaining windows on both sides of the coach.

The rear officer window and the officer exit door window shall be tinted to match the tint of the forward/side coach windows.

Horizontal security bars, six minimum, shall be located on the interior of each inmate seat window. No security bars shall be located on the interior of the driver and officer seat windows. Steel bars shall cover the portion of the #1 roadside and curbside window sash located to the rear of the #1 front partition.

20.0 MIRRORS

Two large fully adjustable, heated, remote exterior rear view mirrors shall be provided. Exterior rear view mirrors shall be provided with plate glass 80 square inches or larger and a convex mirror (located above or below) sized 20 square inches or larger. Mirror arms shall be designed to fold out of the way to preclude damage by automatic bus washing equipment.

An interior rear view mirror (sized 5" x 25" or larger) shall be installed on the center post of the windshield. An additional interior rear view mirror (5" x 25" or larger) shall be installed over the right hand windshield.

No destination sign or sign housing structure shall be provided.

A rear mounted back-up camera with LCD screen visible by driver shall be provided that operates automatically when vehicle transmission is in "reverse" or "park" position.

21.0 LIGHTS

The following light components shall be provided:

- (a) Six LED type marker lights, four amber and two red.
- (b) Six directional signals: front, rear and side. Rear directional signals shall be amber color.
- (c) Eight reflectors or as required by the California Vehicle Code.
- (d) Two back up lights.
- (e) Two halogen headlights.
- (f) Two rear brake lights.
- (g) Two tail lights.
- (h) Two clear fog lights installed into or near the lower front bumper.
- (i) Six side directional spot lights, amber in color; three located on each side of the bus. One located above either side of the front tire molding, one located above the number 2 baggage compartment, and one located in the rear above the dual wheels.
- (j) Red flashing warning lights on the front and rear roof corners; flashing lights shall be activated by a toggle switch in the driver's compartment.

22.0 BAGGAGE CAPACITY

No overhead parcel rack compartments shall be provided.

Three full width under-floor baggage compartments shall be provided between the front and rear drive axle. Total baggage compartment volume shall be a minimum of 300 cubic feet. Each compartment shall be separated by a solid aluminum or stainless steel bulkhead. The compartment doors shall be one piece, fully sealed vertical lift type. Each door shall be constructed of corrosion resistant stainless steel or comparable metal skin of similar strength and finished to ensure material is non-corroding. Door shall be spring counter balanced for ease of operation. Each door shall be equipped with a flush mounted handle in an appropriate area for ease of use. The door locks shall be air locks; manual locks will not be accepted. Each baggage compartment shall be illuminated automatically when the doors are opened.

23.0 ENTRANCE DOOR

An air operated type control shall be provided for the entrance door with positive automatic air lock and overrule. Air lock shall be automatically actuated by a micro-switch at the over-center position when the door is closed or may be controlled by a separate switch accessible to the seated driver in lieu of a fully automatic locking system. The entrance door lock shall be a cylinder-type lock and a dead bolt-type lock shall be provided that shall be locked/unlocked from the outside (exterior) only. The lock shall be keyed to match the ignition switch and bin doors.

The entrance door shall be located ahead of the right front wheel and shall include a stainless steel panel riveted on the outside. A fiberglass panel shall be used on the inside of the door with a stainless steel kick panel on the lower portion. The lower portion of the door shall have a window to allow driver visibility and shall meet Federal Motor Vehicle Safety Standards (FMVSS).

A minimum 50-watt flood light shall be mounted above the door top illuminate the exterior entrance to the bus. The light shall be controlled by the driver.

The floor covering in the step well shall be manufacturer's standard, non-slip flooring.

24.0 EMERGENCY EXITS

One rear officer exit door complete with locks shall be provided. The rear officer exit door must be on the road side at the rear of the vehicle. The rear officer exit door shall include a paddle type handle for slam closing of the door prior to lock engagement and a standard automotive type locking mechanism with a Schlage dead bolt assembly accessible by key from both inside and outside the vehicle. A safety latch to hold the door open under windy conditions shall also be included.

A safety latch to hold the door open under windy conditions shall also be included. Grab handle(s) extending a minimum of 3 feet and a maximum of 4 feet in length shall be provided on the exterior of the bus near the exterior door. Two "steps" of equal distance shall be provided to allow access to the rear officer exit door. One additional "step" shall be provided directly below the rear officer exit door. A grab handle, two feet (\pm 2 inches) in length shall be installed vertical to the hinges on the interior side of the officer exit door.

Grab handle(s) extending three to four feet in length shall be provided on the exterior of the bus near the exterior door. Two "steps" of equal distance shall be provided to allow access to the rear officer exit door. One additional "step" shall be provided directly below the rear officer exit door. A grab handle approximately two feet in length shall be installed vertical to the hinges on the interior side of the officer exit door.

Two roof hatches shall be provided for emergency exit and ventilation purposes. The front hatch shall be located forward of the CDCR mounted wall-to-wall partition. The rear roof hatch shall be located in the rear officer vestibule area. No hatch shall be mounted within the prisoner cell areas. Hatches shall be rigid, metal frame construction, lockable from the coach interior.

All dead-bolt assemblies shall be keyed to match the Department of Corrections and Rehabilitation Transportation Unit key code (925). The key code is confidential. The contractor shall keep no record of the key code once the buses have been delivered to the State. The key code will be provided to the contractor by the CDCR Transportation Unit Fleet Coordinator prior to construction.

25.0 INTERIOR CONSTRUCTION

All interior ceiling panels and side-walls shall be constructed of durable vinyl clad aluminum, stainless steel, or material of comparable strength, riveted in place.

The contractor shall insure that the bus body provides for "hard points" especially in the areas separating the side windows. Upon request, the manufacturer shall provide technical assistance to the State as to how to best mount the security features both inside and / or outside of the coach.

26.0 INTERIOR LIGHTING

At least 14 ceiling lights shall be provided with locations staggered on each side of the bus. The main passenger compartment lights shall be controlled through a 3-position toggle switch to control the level of illumination (off / half-on / full-on).

The light above the right hand front officer position shall be on a separate switch from the other lights. A similar light shall be provided above the rear officer's position, complete with toggle switch.

The interior lighting shall be sufficient candle power to brightly light all areas of the bus interior. All lenses in the prisoner area shall be shielded by a stainless steel mesh guard (or a comparable material subject to buyer's approval) mounted with tamper proof screws. (Note: The bidder shall provide one (1) tool required to remove the tamper proof screws and allow access to the ceiling lights).

27.0 FLOOR

The floor shall be constructed of no less than ½", 5-ply fir plywood or material of comparable strength. The floor shall be insulated the full length of the body to reduce noise and vibration.

Floor covering shall be black or gray ribbed non-slip, or comparable material, and glued to the floor with waterproof cement.

All stainless steel floor tracks shall be welded to the vehicle frame, shall include tamper proof filler, and shall be installed flush to the floor. The fasteners used for this installation shall be tamper proof and the color of the floor track filler shall match the color of the floor covering.

28.0 OFFICERS AND DRIVER'S SEATS

A high back, air ride seat with adjustable lumbar/lower back support and adjustable arm rests shall be provided for the driver. Driver's seat shall be equipped with a 2-point seat belt. The seat shall be covered with cloth fabric. Final Color to be determined at preconstruction conference. Reference Brands: Recaro, ISRI.

One single seat with adjustable lumbar/lower back support and adjustable arm rests shall be mounted on a pedestal in the front officer's compartment at the #1 curbside position facing forward.

One single seat, with adjustable lumbar/lower back support and adjustable arm rests shall be mounted on a pedestal in the officer's compartment at the #1 roadside position facing forward.

The road-side rear officer seat with adjustable lumbar support and adjustable arm rests shall be mounted in the left/rear of the coach and facing forward. An elevated platform shall be provided at the base of this rear seat to allow the officer a 'bird's eye' view (e.g. elevated forward and peripheral view) of the coach interior. This rear platform shall include a concealed, hinged, storage compartment.

All officer seats shall be equipped with 3-point seat belts. The seats shall be upholstered in cloth fabric. Final Color to be determined at preconstruction conference. The armrests and the seat back panel shall be upholstered in black vinyl material if available from the manufacturer. All seatbelt material and mounting shall meet Federal Motor Vehicle Safety Standards (FMVSS) standards 208, 209, and 210.

29.0 INMATE SEATING

Inmate seats shall be plastic or fiberglass seats. Seats shall be resistant to vandalism, scrapes, scratches, stains and graffiti and shall meet all federal structural, smoke and flammability standards. Reference Brand: American Seating or equivalent. All inmate seating shall not include grab rails or side handles.

Inmate seat configuration shall be as follows:

Final seat configuration to be determined at the preconstruction conference.

Seats shall be securely mounted to the stainless steel track in the floor as described in section 27.0, Floor. Seats may also be attached to stainless steel wall tracks that are securely attached to the walls of the vehicle. All wall mounted stainless steel tracks shall be securely attached or welded to the vehicle "hard points", shall include tamper proof filler, and shall be installed flush to the wall (similar to floor tracks). The fasteners used for this installation shall be tamper proof and the color of the wall track filler shall match the color of the wall covering.

30.0 COMMUNICATION SYSTEM / OFFICER POWER SOURCE REQUIREMENTS

Bus shall be equipped with three antennas with pull wires installed that shall be designed for use in buses. Provisions for the installation of one antenna in the front of the vehicle shall include a 12-volt protected source J-box and conduit with fish wire.

One 12-volt power source accessory shall be located / accessible in the driver's compartment.

The #1 curbside officer's position shall be equipped with a small box mounted on the curbside sidewall that is accessible to the seated officer. This box shall contain a 12-volt power source, a 110-volt power source, a control switch for the overhead light, an inverter plug (which will be used for operating lap top computers and cell phone chargers) and a microphone jack.

The #1 roadside officer's position shall be equipped with a small box mounted on the roadside sidewall that is accessible to the seated officer.

This box shall contain a 12-volt power source, a 110-volt power source, a control switch for the overhead light, an inverter plug (which will be used for operating lap top computers and cell phone chargers) and a microphone jack.

The rear security officer compartment shall be equipped with a small box mounted on the sidewall that is accessible to the seated officer. This box shall contain a 12-volt power source, a 110-volt power source, an inverter plug (which will be used for operating lap top computers and cell phone chargers) and a microphone jack.

Intercom/PA system shall be provided to permit communication from the driver to the passenger area and from each officer station to the passenger area. System shall be wired "hot" all the time (shall not turn on/off with ignition). Location of on/off switch(s) shall be determined prior to construction.

Private communication between the forward officer positions and the rear officer shall also be provided. The private communications system shall be wired "hot" all the time (shall not turn on/off with ignition).

Radios shall be supplied by the State and installed by the supplier. Location of radios and on/off switch(s) shall be determined prior to construction.

An AM/FM stereo with CD player shall be provided. A minimum of twelve (12) full range single speakers, shielded by a heavy gauge aluminum mesh guard mounted with tamper proof screws shall be included. The bidder shall provide one (1 for each coach delivered) matching/corresponding tool to remove the tamper proof screws for the purpose of accessing speakers. A separate speaker system shall be mounted in the driver compartment area.

The AM/FM stereo with CD player and P/A systems shall be separate components (e.g. not part of the same component housing). These separate components shall operate off of separate electrical circuits.

31.0 LAVATORY

Lavatory shall include a chemical-type, flush toilet with a minimum four (4) gallon water supply tank and a separate waste/collection tank. A hose (at least 10 ft. length) for use when dumping the waste/collection tank shall be provided. The lavatory shall be equipped with a powered vacuum exhaust system.

The lavatory shall be equipped with a drinking water spigot that is easily accessible at waist height with a water supply tank located behind the lavatory wall. The drinking water spigot shall be plumbed to drain excess water to a waste/collection tank.

The fill position for the toilet and drinking water tanks shall be from the outside of the vehicle and shall be protected by an access door. One connector shall be provided for the toilet and one connector for the drinking water.

The lavatory shall be located at the right-rear of the vehicle. Interior panels shall be stainless steel or powder coated perforated steel. Lavatory door shall be deleted and replaced with a vertical post reinforced with a stainless steel trim. Large portholes shall be cut in both lavatory walls to permit easy visibility in both directions by the rear officer.

Components used in the construction of the lavatory shall be suitable for their intended application in an inmate security bus. A stainless steel bowl and seat are required as well as other exposed parts which are prone to being broken, dismantled or other wise present a security risk when tampered with. It is suggested that details be discussed during any pre-bid or pre-construction meetings.

Tamper proof screws/fasteners shall be used throughout the lavatory. For lavatory maintenance purposes, the supplier shall provide one (1 for each coach delivered) matching/corresponding tool to remove/tighten these tamper proof screws. All signs, dispensers, mirror, grab handles or other manufacturer's standard lavatory accessories shall be deleted.

32.0 PAINT

The exterior of the coach shall be painted to match the existing CDCR Transportation Unit Fleet. Manufacturer's standard paint type comparable to Sherwin Williams or Imron 6000 shall be provided.

Roof to Bottom of Windows: White

Coach Main Body: Green, Custom Mix

Trim & Upper Engine Area: Black

Coach Coating: Clear

Stainless steel exterior paneling shall not be painted. Final paint color selection shall be determined prior to construction.

33.0 SAFETY EQUIPMENT

- (a) Two 5 lb. ABC type fire extinguishers with mounting hardware.
- (b) One 17-lb. fire extinguisher supplied and mounted in the number 1 baggage compartment.
- (c) One first aid standard emergency kit approved and as required by law.
- (d) One approved set of reflectors as required by the California Vehicle Code.
- (e) One set of snow chains with corresponding tensioners. Bus must be able to operate fully loaded with snow chains installed.
- (f) Front and rear tow eye attachments.
- (g) One set of wheel blocks for securing the bus when needed.
- (h) One 12-ton hydraulic jack.

DEPARTMENT OF CORRECTIONS & REHABILITATION
INMATE SECURITY TRANSPORTATION VEHICLE
SPECIAL PROVISIONS

DESCRIPTIVE LITERATURE

Vendor is requested to forward complete descriptive literature with the bid and to note their brand name and catalog or model number. Descriptive literature shall be annotated to specify the applicable page brand, model and item number.

The vehicles shall be new, current production and shall be supplied with all equipment and accessories indicated as standard equipment in the manufacturer's published literature. Optional equipment necessary to meet the requirements of this specification shall also be installed.

PARTS AND SERVICE

Supplier shall be the manufacturer/factory or factory authorized distributor/representative and offer factory authorized service and parts for the products they are offering.

TRAINING

After delivery, the supplier shall provide hands on training for State personnel. Training shall consist of proper use and maintenance of the entire unit and all its components and shall be performed by a qualified instructor on all systems of the unit.

MANUALS

At the time of delivery, the following manuals shall be provided with each vehicle:

- A minimum of one (1) vehicle maintenance and parts manual
- A minimum of six (6) vehicle operator's manuals
- A minimum of one (1) engine and transmission manual

WARRANTY

Manufacturer's standard vehicle warranty starting from the date the vehicle is delivered and accepted shall be provided. Engine and transmission warranties shall be provided by their respective manufacturers. All warranty certificates and/or cards shall be supplied with each vehicle delivered.

Extended Warranty: Yes

DEPARTMENT OF CORRECTIONS & REHABILITATION
INMATE SECURITY TRANSPORTATION VEHICLE
SPECIAL PROVISIONS

REQUIRED SPARE PARTS FOR EACH BUS

- Two (2) of each type of fuses
- Two (2) A/C belts
- Two (2) Fan blower belts
- One (1) Alternator with corresponding voltage regulator
- One (1) set of tire chains
- Twenty-four (24) bulbs for bus clearance marker lights
- Two (2) high beam headlights
- Two (2) low beam headlights

MINIMUM BIDDER QUALIFICATIONS

The supplier shall provide the following documentation with the bid or within five days of request by the State to demonstrate that they meet or exceed the requirements in this section.

The supplier shall provide evidence of compliance and possess a current final stage vehicle manufacturer's license and have two (2) previous consecutive years of documented experience in the fabrication of a bus shell as described in this specification. A minimum of three (3) customer references shall be provided. Customer references shall have operated individual bus units for at least 1,000,000 miles of routine daily commercial service. The bus used to demonstrate this design life shall be of comparable design to that offered for this solicitation.

The supplier shall provide evidence that they currently employ personnel who are skilled in the construction of this type of vehicle, and that they have the ability to manufacturer the completed units to the finish quality, critical tolerances and the delivery requirements that are proposed in this bid solicitation.

DRAWINGS

The supplier must provide a set of scaled sales drawings with the bid or within five days of request by the State. The drawings shall show the proposed interior configuration including inmate seating, lavatory, officer/driver seating and location of emergency exits. Generic drawings are not acceptable.

DEPARTMENT OF CORRECTIONS & REHABILITATION
INMATE SECURITY TRANSPORTATION VEHICLE
SPECIAL PROVISIONS

PRECONSTRUCTION CONFERENCE

Each year, a preconstruction conference shall be held at the Department of General Services, Procurement Division, 707 3rd Street, West Sacramento, CA between the body builder's representatives, construction Supervisor, at least one DGS Fleet Representative, at least one (1) Department of General Services (DGS) Procurement engineer and a minimum of (one) 1 Agency representative within 30 calendar days after formal award of the purchase order.

This conference shall be held prior to the start of any construction. The purpose of this meeting is to review the specifications and to resolve any questions concerning the specifications.

PRE-DELIVERY CHECK LIST

Prior to delivery, each vehicle shall be completely inspected and serviced by the delivering dealer and/or the manufacturer's pre-delivery service center. A copy of the pre-delivery service checklist shall be completed for each vehicle, signed by a representative of the organization performing the inspection/service and delivered with the vehicle.

DOCUMENTS

The following documents shall be delivered to the consignee (receiving agency) with the vehicle:

- Completed and Signed Pre-Delivery Inspection Checklist, including the P.O. Number and Vehicle I.D.
- "Line Set Tickets" or "Window Sticker" showing all options installed.
- "Manufacturer's Certificate of Origin"
- Upon delivery of each bus, (for registration purposes) the supplier must provide a "Certified Weight Certificate" showing total "Tare" weight for each bus that is delivered.
- Registration for each completed bus with the California Department of Motor Vehicles (DMV) shall be completed by the California Department of Corrections and Rehabilitation (CDCR) after the final bus acceptance.

RECEIVING INSPECTION

Vehicles ordered for State use will be inspected by State inspector(s) at the State's facility. Inspection will commence within five (5) working days of delivery to the State's facility. Inspection will include: specification compliance, workmanship, appearance and proper operation of all equipment and systems and that all documents are present. In the event deficiencies are detected, the vehicle will be rejected and the delivering dealer will be required to make the necessary repairs, adjustments or replacements. Payment will not be made until the defects are corrected and the vehicle is re-inspected and accepted. The contractor shall

DEPARTMENT OF CORRECTIONS & REHABILITATION
INMATE SECURITY TRANSPORTATION VEHICLE
SPECIAL PROVISIONS

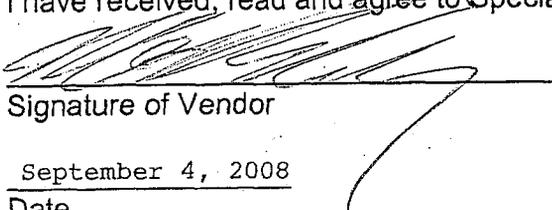
be responsible for any and all costs associated with returning a rejected unit to their designated repair center and return to the State's facility.

Completion of inspection or acceptance by the State inspector shall in no way release the dealer from satisfying the requirements of the contract, specifications, and warranty. Deviations from the specified requirements that are detected by the owning agency shall be corrected by the dealer in an expeditious manner at no expense to the owning agency.

Preparation for Delivery: The completed bus as presented for the "final" acceptance shall be cleaned, internally and externally and delivered full of fuel and with a full charge to the battery system.

The Contractor shall contact the CDCR Transportation Unit (TU) for delivery location instructions. All vehicles shall be delivered clean, free of road grime and dirt and will include a full tank of fuel at final destination. Delivery coordination is to be made at least two weeks in advance by contacting the TU fleet coordinator at (916) 445-2813.

I have received, read and agree to Special Provisions for Solicitation 57086, of four (4) pages.



Signature of Vendor

Michael P. Melaniphy

Printed Name

September 4, 2008

Date

EXCEPTIONS

THE FOLLOWING IS TO PROVIDE ADDITIONAL INFORMATION AND CLARIFICATION OF OUR PROPOSAL

Technical Specifications

Page 2 of 7 Deliver:

MCI'S proposal does not include a long rifle gun rack at rear vestibule and front of bus. Also the Weapons locker, if required, can be shipped loose in baggage bay. **Yes we will accept the items in the baggage bay and can install them once we receive the bus.**
See addendum Language

Page 1 of 12 Section 3.0 Engine

MCI'S proposal is based on providing a Detroit Diesel 14.0 liter engine with 425 H.P. in lieu of the 12.7 liter engine with 410 H.P. Per supplied information, Detroit Diesel engines will not be available after 2009. **As long as the engine meets specs of at least 12.7 liters and will meet California Emissions. The 14.0 liter engine would be a better power plant as long as parts are available for the next 15 years.**

No change needed.

Page 6 of 12 Section 19.0 Windows

MCI wishes to clarify the #1 left-hand and right-hand officer windows shall be tinted to match the five remaining windows on both sides of the coach, and the rear officer window is the rear exit door window and is tinted to match the other windows. **All window tint, shall match the coach. The #1 position seats are directly behind the driver, with one on the curb side and the other on the roadside of the bus.**

No change needed

Page 7 of 12 Section 23.0 Entrance Door

MCI'S proposal is based on providing Altro Chroma TFCR 2703 Mineral per the last State of California order in lieu of the RCA TR-766 black. **As long as this meets California regulations, were ok with the Altro Chroma TFCR 2703 Mineral.**

No change needed

Page 9 of 12 Section 28.0 Officer and Driver's Seats

MCI'S proposal is based on providing a Recaro driver's seat as specified with adjustable armrests. The aisle facing officer's seat on the #1 left-hand side will be a National model

NSIII-B seat with a 2 point seat belt. The rear roadside officer seat will be a National companion seat. As long as the seats match in color with adjustable arm rest and lumbar support. The 2 point seat belts will be accepted.
See addendum language

Page 11 of 12 Section 31.0 Lavatory

MCI'S proposal is based on providing our standard flush lavatory as previously provided on the California DOC coaches as follows:

NOTE: Requires option 1.1.8.

The lavatory will be installed in the rear curbside corner of the coach. The lavatory area will measure approximately 38 x 42 inches (965 x 1,067 mm). It will feature a flush-type toilet and a motorized fan.

Construction Materials

To make the lavatory easier to clean and harder to damage, the following materials will be used in its construction:

- Stainless steel toilet bowl, chemical tank, and main dump tube
- Dimpled stainless steel floor with drain
- Satin finish stainless steel paneling on rear and curbside walls
- Perforated steel walls on front and roadside of lavatory

No door or window will be provided for this lavatory. The rear officer and inmates will need access to the lavatory. The last coach came with a door on the inside.

No change needed

Plumbing

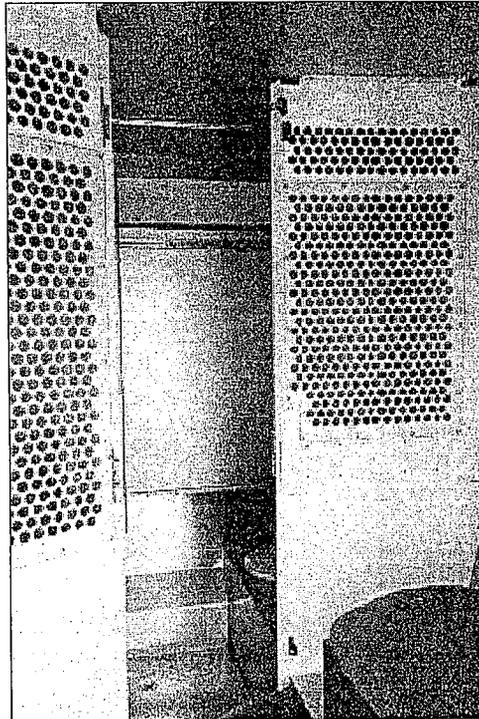
The flush-type toilet will use a special stainless steel bowl to provide a swirling flush action. The flushing mechanism will consist of an air-actuated diaphragm operated by a manual air valve with a flush time of approximately 14 seconds and a recovery time of approximately 10 seconds. The air-flush unit may be removed from the bottom of the chemical tank to facilitate repairs while the tank is in the coach.

A coupling for flushing and filling the chemical tank along with the actuating valve for the chemical tank dump will be on a panel accessible through the rear curbside engine service door. An externally operated lavatory flush button will be mounted to the service panel inside the engine compartment above the rear curbside service door to permit flushing and filling the lavatory without having to enter the coach.

The 18.5 US gallon (70 L) waste tank will be located in the engine compartment.

Lighting

The lavatory will be lit by a dome light containing a 3-candlepower bulb controlled by the



1.1.1.3 – 1.1.2.3 - Lavatory

driver.

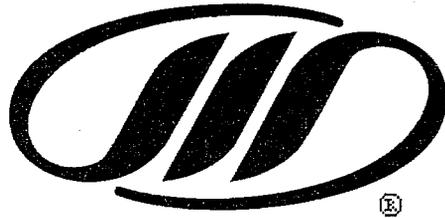
A stainless steel seat is not available. **The toilet seat will need to be made of a quality material in-order to prevent tampering and pose a security risk. An industry standard toilet seat that is used on an inmate transport bus will be accepted.**

See addendum language

Page 11 of 12 Section 32.0 Paint

MCI'S proposal is based on providing Dupont Imron Elite Paint in lieu of Dupont Imron 6000. **This will be acceptable.**

No change needed. Imron Elite is a higher grade paint.



MOTOR COACH
INDUSTRIES

**OWNER
LIMITED
WARRANTY
MANUAL**

D Series

Effective February 2008

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OWNER LIMITED WARRANTY MANUAL

Motor Coach Industries, Inc.
Motor Coach Industries Limited
Effective February, 2008
with Unit No. 58464



INTRODUCTION

The information set forth in this manual has been prepared for you by the Warranty Department of Motor Coach Industries to assist you with any warranty questions or problems that may arise. We encourage owners and operators to review this manual carefully. Owners submitting warranty claims to MCI should have a clear knowledge of the coverage and terms and conditions of MCI's Limited Warranty before submitting claims. While we believe that this manual will answer many if not all of your questions, we encourage you to contact the MCI Fleet Support Technical Center at 1-800-241-2947, or your regional Fleet Support Manager, should you have any problems or further questions concerning MCI's Limited Warranty.

YOUR ACTION REQUIRED PLEASE

WARRANTY REIMBURSEMENT LABOR RATE

MCI requires that you submit your current base rate for mechanical labor (and any changes in such rates that may occur in the future) for MCI's approval before they will be considered for use on your warranty account. You should also submit your MCI Service Parts account number to which credits are to be applied. Please provide documentation to support your requested labor rate. Proof shall consist of pay stubs, payroll statements, direct deposit statements, or any other legal proof of your company's labor cost for that category of employee. While MCI will use reasonable efforts to assure that all information you send us will remain confidential and will not be used in any other manner except for approval of labor reimbursement, to protect the privacy of your employees, you should redact names, social security numbers or other personal information that should not be disclosed, leaving the job titles and base pay rates visible on the form submitted. Once approved by MCI, the rate information will be kept on file and will assist MCI in the expeditious handling of your warranty claims. We request that you send this information, accompanied by the form provided on page 12 of this manual, at your earliest convenience to:

Motor Coach Industries, Inc.
7001 Universal Coach Drive
Louisville, KY 40258
ATTN: Warranty Department
Fax: 502/318-8180

Labor Rate is effective from the Date of Approval by MCI

As noted in the full text of MCI's Limited Warranty that follows, MCI will credit Buyer's MCI Service Parts account for the labor cost incurred in the removal and replacement of any defective part(s) covered by the Limited Warranty based on (i) the number of hours designated by MCI to be required for such work, times (ii) 125% of the base rate for mechanical labor prevailing at Buyer's garage locale at the time of replacement, such base rate to have been previously approved by MCI.

The term "base rate for mechanic labor" means the average base rate of labor paid to your top mechanics, excluding any fringe benefit costs or the addition of any type of overhead costs.

Example:

Top mechanic's rate:	\$ 30.00
Times 125%:	x 1.25
Warranty reimbursement labor rate:	<u>\$ 37.50</u>

Third Party Repairs:

Buyer is solely responsible for paying any third party repair facilities used by buyer, and submitting the applicable invoice(s) and any other required documentation to MCI for review and approval. Upon approval, MCI will credit Buyer's MCI Service Parts account.

Limited Warranty
Applicable to New MCI® D Series Model Coaches
Manufactured by Motor Coach Industries, Inc. or Motor Coach Industries Limited
Effective February 2008 with Unit No. 58464

This Limited Warranty applies only to new coaches (together with all accessories and equipment comprising such coach, collectively the "Coach") manufactured and sold by MCI for use in the territorial limits of Canada and the United States, including Hawaii and Alaska, excluding Puerto Rico, Guam and the Virgin Islands. This Limited Warranty is not assignable or otherwise transferable to subsequent owners of the Coach unless MCI receives either a properly completed Sale Notification form (a copy of which is in the Owner Limited Warranty Manual), or other documentation acceptable to MCI.

Seller warrants for the Warranty Term herein specified that each new Coach, subject to certain exceptions, exclusions, and conditions noted below, will be free from defects in material and workmanship. This Limited Warranty applies only to defects discovered during the Warranty Term, which shall be twenty-four (24) months, unlimited mileage, from the date of delivery of the new Coach to Buyer.

Buyer shall give Seller written notice of any defect occurring during the Warranty Term to which Buyer claims this Limited Warranty applies within thirty (30) days from the date such defect becomes apparent, specifying the nature of the claimed defect and the date it became apparent.

Seller's obligation under this Limited Warranty is limited to (A) repairing or, at Seller's option, replacing free of charge any parts that, in Seller's reasonable opinion, have failed as a result of a defect in material or workmanship occurring during the Warranty Term under normal service conditions, provided that Buyer (i) has given Seller timely written notice of the defect and (ii) upon Seller's request, has returned the defective part(s) to Seller, transportation charges collect; and (B) crediting Buyer for the labor cost incurred in the removal and replacement of any such defective part(s) based on (i) the number of hours designated by Seller to be required for such work, times (ii) 125% of the base rate for mechanical labor prevailing at Buyer's garage locale at the time of replacement, such base rate to have been previously approved by Seller.

This Limited Warranty shall not apply to (A) any parts, components, materials, goods or services furnished or provided after Seller has completed its manufacturing processes with respect to the Coach, or (B) any routine maintenance, repairs, or replacements, or (C) normal wear and tear of the Coach, or (D) any other repairs or replacements that, in the Seller's reasonable opinion, are required because the Coach:

- i) has been altered, modified, changed, reworked, or replaced in a manner that would likely affect serviceability in any respect; or
- (ii) has been subject to abuse, neglect, or damage from an accident, or from intentional acts; or
- (iii) has not been serviced and maintained at reasonable intervals according to Seller's recommendations; or
- (iv) has been operated at speeds in excess of Seller's and/or any component supplier's recommended maximum speed; or
- (v) has had installed replacement parts not recommended by Seller and which have been substituted in such a way as to affect serviceability.

ENFORCEMENT OF THE FOREGOING OBLIGATIONS OF SELLER SHALL BE THE SOLE AND EXCLUSIVE REMEDY OF BUYER AGAINST SELLER WITH RESPECT TO THE COACH. THIS LIMITED WARRANTY AND SELLER'S OBLIGATIONS HEREUNDER ARE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT WILL SELLER BE LIABLE FOR ANY OTHER OBLIGATIONS OR LIABILITIES, INCLUDING LIABILITY FOR ANY GENERAL, SPECIAL, DIRECT, INDIRECT, INCIDENTAL, PUNITIVE, ENHANCED, RELIANCE, OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER (INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS AND LOSS OF USE) WITH RESPECT TO THE SALE OR USE OF THE COACH. NO PERSON IS AUTHORIZED TO CHANGE OR OTHERWISE MODIFY THIS LIMITED WARRANTY OR ASSUME ANY OTHER LIABILITY ON BEHALF OF SELLER UNLESS SUCH CHANGE, MODIFICATION OR ASSUMPTION IS MADE IN WRITING AND SIGNED BY AN OFFICER OF THE SELLER.

ADDITIONAL EXCLUSIONS/LIMITATIONS OF SELLER'S LIMITED WARRANTY

Antennae	Not covered for breakage
Batteries	24 months, pro-rated only
Belts	50,000 miles (80,467 km) or 6 months (whichever comes first)
Brake Drums & Shoes	Not covered as a primary failure
Brake Rotors & Pads	Not covered as a primary failure
Coach Conversion	Parts, components, and services by third party not covered
Corrosion / Paint	Pictures and quote required for review prior to approval
Electrical Motors	Failure only; not brush replacement
Engine	Covered only by engine manufacturer, 24 months
Engine Accessories	Covered only by engine manufacturer (incl. alternator/belt tensioner, Bendix air compressor, etc.), 24 months
Entertainment Systems	Parts covered only by system manufacturer. Labor reimbursed by MCI.
Exterior Glass	Not covered for breakage due to stone chips or other road hazards
Exterior Mirrors	Covered for loss of function only, not breakage
King Pins	Bushings and seals not covered
Light Bulbs	Incandescent - none; LED - per terms of standard warranty
Luminator Destination signs	Covered only by Luminator
Pinion Seals	50,000 miles (80,467 km) or 1 year (whichever comes first)
Radius Rod Bushings	50,000 miles (80,467 km) or 1 year (whichever comes first)
Refrigerant	Not covered as a primary failure
Passenger Seats	Covered only by seat manufacturer
Shocks & Bushings	50,000 miles (80,467 km) or 1 year (whichever comes first)
Sway Bar Links	50,000 miles (80,467 km) or 1 year (whichever comes first)
Tires	Covered only by tire manufacturer
Towing/Roadside Service Calls*	50,000 miles (80,467 km) or 6 months (whichever comes first), reimbursement limited to \$750.00/per occurrence and subject to additional conditions further explained below
Transmission	Covered only by transmission manufacturer, 24 months
Wheel Alignment	25,000 miles (40,234 km) (Not covered as a primary failure)
Wheel Bearings & Seals	To first brake reline or 50,000 miles (80,467 km), whichever comes first
Wheel Studs	Not covered
Window Shades/Blinds	Broken due to customer abuse
Windows/ Sash Assembly	May require part return and, or pictures. Provide date code (located at bottom of window frame assembly, visible when opened or removed), window location (roadside or curbside of vehicle) and window position on vehicle.
Wiper Blades	Not covered

***Towing/Roadside Service Calls.** The towing/roadside service call must have been necessary due to a failure covered by the MCI Limited Warranty, and Buyer must have used good faith efforts to return the

coach to service without using a towing service before requesting that the coach be towed. The costs of any towing/roadside repairs, and road service calls are not included within the scope of the Limited Warranty unless the failure requiring the roadside service/towing is covered by the Limited Warranty.

Please consult the manufacturer of the engine, transmission, or other component not covered by MCI's Limited Warranty for any towing/roadside reimbursement such manufacturer may provide.

EXAMPLES OF ITEMS NOT COVERED BY THE MCI LIMITED WARRANTY

- Engine
- Transmission
- Tires
- Parts or equipment that failed as the result of normal wear and tear, or damage due to accident, standard maintenance, or service adjustment.
- Road Service Calls and/or Towing charges (beyond 50,000 miles or 6 months and/or above \$750.00 per occurrence). Any assistance initiated by MCI (roadside or otherwise) does not constitute MCI's approval of, or agreement to pay, such charges.
- Down time, rental of automobiles or other equipment, lodging, telephone, telegraph messages or other intangibles
- Lost profits or revenues
- Overtime, premium labor, or labor hours in excess of Standard Repair Time ("SRT"). SRT must be used where applicable or labor breakdown must be provided to properly process the request for warranty credits.
- Failures due to improper installation or careless or negligent workmanship
- Troubleshooting or diagnostic inspections (in excess of half an hour), phone calls for technical support, or no trouble found / no repairs made.
- Service items or routine maintenance items including, but not limited to: oil, oil filters, fuel filter, air filter, transmission fluid, anti-freeze, Freon, belts, hoses, light bulbs, wiper blades, tune-ups, fuel, windshields, brake and clutch linings, exterior mirror glass, wheel studs, radius rod or king pin bushings, wheel balancing, wheel seals and bearings after the first brake job, and drive axle pinion seals
- Shop supplies (shop rags, drill bits, solvents and other miscellaneous items)
- Tools purchased to repair or replace parts
- Failures resulting from or due to the lack of required preventive maintenance, improper repair procedures, or otherwise not complying with MCI Maintenance manuals and service bulletins.
- Claims filed more than 30 days after the date such defect becomes apparent.

ENGINE AND TRANSMISSION

The engine and transmission are warranted directly and solely by their respective manufacturers and not by MCI. Since MCI does not warrant the engine or transmission, the preferred and suggested method for you to obtain engine or transmission service under any such manufacturer's warranty is to request assistance from your local authorized engine or transmission dealer, as applicable.

If requested by the Buyer, MCI will as a courtesy reasonably assist the Buyer in obtaining warranty service and/or reimbursement from the applicable engine or transmission manufacturer or supplier. In such event, the Buyer must comply with MCI's reasonable requests relating to the filing of a warranty claim and return of defective parts.

In no event will MCI's assistance to the Buyer be deemed or construed as creating any obligations on MCI's part, whether under warranty or otherwise, with respect to the engine or transmission included as part of the Coach sold by MCI.

In some instances a Buyer may have purchased an extended warranty offered by the manufacturer of the engine, transmission, or other component. In such instances, Buyer shall report such warranty claims directly to the component manufacturer that offered the extended warranty. In no event will MCI have any liability for any warranties offered, directly or indirectly, by any component manufacturer or supplier, regardless of whether MCI assisted the Buyer in purchasing any such extended warranty from the component manufacturer or supplier.

SALES NOTIFICATION

Please contact the MCI Warranty Department if the Coach is sold or no longer being operated. MCI will require a Sales Notification Form to be completed in order to transfer the Coach from/to your company records. A copy of the Sales Notification Form is included at the back of this manual.

SUSPENSION OF MCI's LIMITED WARRANTY OBLIGATION

MCI reserves the right to audit Buyer's MCI new coach warranty related records, including, but not limited to those regarding claims filed, maintenance records, and parts returned as requested. MCI also reserves the right, in its sole discretion, to suspend its Limited Warranty obligations during and so long as Buyer is not in compliance with its obligations under this Limited Warranty, including, but not limited to, putting the Buyer's warranty account "on hold" (as described in the WARRANTY REPLACEMENT PARTS section on page 8), and suspending or revoking Buyer's access to CCS.

CONTACTING MCI FOR ASSISTANCE OR REPORTING A FAILURE

When assistance is required concerning a warranty claim or problem, please contact the MCI Fleet Support Technical Center:

Motor Coach Industries, Inc.
7001 Universal Coach Drive
Louisville, KY 40258
ATTN: Warranty Department
TEL: 1-800-241-2947
FAX: 1-800-360-8886

Information Required to Report a Failure

- Operator or Buyer's name
- Coach VIN Number (last five digits)
- Coach Delivery Date
- Operator's Fleet Number
- Mileage at Failure
- MCI Causal Part Number -- (required or claim may be denied) -- If problems locating part# , please contact MCI Tech line at above phone number
- Detailed Description of Failure (Complaint, Cause, and Correction Needed)
- Date Failed
- MCI Part Numbers (if parts required)
- Contact Person, Address, Phone and Fax Numbers, E-mail (if applicable)

Once a failure has been reported, a warranty claim must be filed within 30 days of the failure and should be processed through our Customer Care System (CCS), located at our web site:

<http://iwarranty.mccicoach.com/iwarranty/signon>. A user id and password are required prior to entering or viewing claims. If you do not already have a CCS warranty account, call MCI Fleet Support Technical Center at 1-800-241-2947 and request to be transferred to the Warranty Department, who will set you up with a CCS Warranty Account. Warranty claims can also be phoned or faxed to the contact numbers listed above. All claims submitted beyond 30 days of the failure date will be denied.

Once a warranty claim is filed via the CCS, or reported to a MCI Fleet Support Technical Center Representative, you will be given an MCI claim number. IT IS VERY IMPORTANT THAT YOU RECORD AND RETAIN THIS CLAIM NUMBER AS IT IS THE SOLE TRACKING NUMBER USED BY MCI IN ADMINISTERING YOUR WARRANTY CLAIM.

PERFORMING REPAIRS

As noted above, MCI's sole obligation under this Limited Warranty is limited to (A) repairing or, at MCI's option, replacing free of charge any parts that, in MCI's reasonable opinion, have failed as a result of a defect in material or workmanship occurring during the Warranty Term under normal service conditions, provided that Buyer has given MCI timely written notice of the defect and, upon MCI's request, Buyer has returned the defective part(s) to MCI, transportation charges collect; and (B) crediting Buyer for the labor cost incurred in the removal and replacement of any such defective part(s) based on (i) the number of hours designated by MCI to be required for such work, times (ii) 125% of the base rate for mechanical labor prevailing at Buyer's garage locale at the time of replacement, such base rate to have been previously approved by MCI.

WARRANTY REPLACEMENT PARTS

Replacement part requests for covered warranty claims should be directed to the MCI Customer Care System (CCS) located on our web site at <http://iwarranty.mcicoach.com/iwarranty/signon>. (which provides information on returning parts) or to the MCI Fleet Support Technical Center. Subject to the terms and conditions of MCI's Limited Warranty, MCI will provide a replacement part for a covered warranty claim at "no charge" to Buyer, provided that the Buyer returns the defective part to MCI's Warranty Department within thirty (30) days from the date of MCI's request. Should Buyer not return the defective part(s) within such time, MCI will deny the warranty claim and debit the Buyer's MCI Service Parts account for the price of the replacement part(s), plus freight, and, in its discretion, may put the Buyer's warranty account 'on hold'. 'On hold' means that as long as the Buyer's warranty account shows a balance due MCI, warranty parts need not be shipped until they are first paid for by the Buyer. Credits for parts paid in advance will be issued to such account provided that Buyer complies with the parts return policy with respect to those parts and the returned part otherwise qualifies for warranty coverage. If a part is returned to MCI and: (i) is found not to be defective; or (ii) the Buyer's warranty claim with respect to the returned part is not otherwise in accordance with the terms and conditions of MCI's Limited Warranty; or (iii) the part was damaged during shipping, MCI will return the part to Buyer and debit Buyer's MCI Service Parts account for any parts that MCI provided at no charge to Buyer, plus freight, and the claim will be denied.

Materials being returned to MCI must be well packaged in a sturdy shipping container to prevent possible damage in shipment.

All returned parts, including, but not limited to, radiators, alternators, transmission oil coolers, cylinder, and pumps, must be completely drained of all fluids. Failure to return parts free of fluids will result in your account being assessed the actual costs incurred by MCI to clean up any such fluid spill, subject to a minimum charge of \$25.00.

All returned parts must be identified by the MCI claim number assigned by the Warranty Department or the customer via CCS. All returns are to be accompanied with RGA paperwork.

WARRANTY REPLACEMENT PARTS (cont'd)

Shipping charges will be paid by MCI when returning a defective part covered by MCI's Limited Warranty. Parts are to be shipped freight collect only by MCI approved carriers*.

Parts being returned under warranty should be sent to:

U.S. Owned Vehicles

Motor Coach Industries, Inc.
7001 Universal Coach Drive
Dock 14
Louisville, KY 40258
ATTN: Warranty Department

In the United States:

a) **Shipments up to 150 lbs:** UPS Ground; Contact UPS and indicate UPS account # **6E8350** for return of parts to MCI.

b) **Shipments over 150 lbs:** Call MCI at 1-888-858-2747

Billing must read:

Third Party Freight Charges Bill To:

MCI

c/o Northern Continental Logistics

204 Pearl Street, Suite 301

New Albany, IN 47150

ATTN: MCI ACCOUNT REPRESENTATIVE

Canadian Owned Vehicles

Motor Coach Industries Limited
260 Toronto Street
Newcastle, Ontario L1B 1C2
ATTN.: Warranty Department

In Canada:

a) **Shipments up to 70 lbs:** Purolator, 1-888-744-7123;

Contact Purolator and indicate Purolator account #

010176055 for return of parts to MCI.

b) **Shipments over 70 lbs:** Call MCI at 1-888-858-2747

Billing must read:

Third Party Freight Charges Bill To:

Motor Coach Industries, Inc.

c/o Northern Continental Logistics

204 Pearl Street, Suite 301

New Albany, IN 47150

ATTN: MCI ACCOUNT REPRESENTATIVE

***Note: For further shipping instructions or assistance, please contact:
MCI Traffic Department at 1-888-858-2747**

WARRANTY CLAIMS

Warranty claim forms may be completed on our web site at; [http:// iwarranty.mcicoach.com/iwarranty/signon](http://iwarranty.mcicoach.com/iwarranty/signon). (click on Customer Care System) or may be found on page 13 of this warranty manual. Additional forms will be provided to Buyer by the Warranty Department upon request. When submitting a paper warranty claim form, the original should be copied and be retained by Buyer the copy should be mailed or faxed to the Warranty Department.

Motor Coach Industries, Inc.
7001 Universal Coach Drive
Louisville, KY 40258
ATTN: Warranty Department
TEL: 1-800-241-2947
FAX: 1-800-360-8886

The warranty claim should set forth the following information:

- Customer Care System, (CCS) Account Number
- Operator's or Buyer's Company Name and Address
- Coach VIN Number (last five digits of the Vehicle Identification Number only)
- Operator's Fleet Number
- Mileage at Failure
- Date of Warranty Claim
- Date of Failure
- CCS Claim Number
- Concise Description of the Failure (Cause, Complaint, and Corrective Action)
 - Complaint – What was original complaint and/or driver write-up
 - Cause – What is the alleged reason for failure and the name and title of the person MCI may contact for further information.
 - Corrective Action – Outline of procedures completed to repair the coach
- Material and Parts information
 - Reference quantities
 - MCI part numbers
 - Description of parts used for repairs
 - Cost of any parts purchased for repairs
- Labor hours for the removal and replacement of parts. Labor credit will be issued after reviewing and approving the labor claimed on the warranty claim form. The labor rate will be that as previously approved by MCI.
- Work performed by outside contractors. A copy of the sublet invoice and work order is to accompany the warranty claim.

WARRANTY CLAIM CREDITS

Credits will be posted to Buyer's MCI Service Parts account for all approved warranty claims. You can contact MCI's Accounting Department regarding status of credits on your service parts account.

PRODUCT IMPROVEMENT AND SERVICE INFORMATION

From time to time MCI releases Product Improvement and Service Information Bulletins. Copies of the bulletins will be available on MCI's web site at www.mcicoach.com. Click on Parts/Service/Support, Technical Support and Service Bulletins on the left side. MCI will also send bulletins to each affected Buyer at the last known address in MCI's records. To assist us in keeping our customer records current, please forward any change of address to MCI Fleet Support Technical Center, 7001 Universal Coach Drive, Louisville, KY 40258 or fax to 1-800-360-8886. Product Improvement Bulletins will advise Buyers of new improvements made to MCI coaches. Should Buyer wish to make such improvements to its coach(es), the bulletins set forth the part numbers and descriptions necessary to make the changes. Service Information Bulletins advise Buyers of maintenance information relating to servicing their coaches. Buyers will be financially responsible for parts and labor when work is performed with respect to Product Improvement Bulletins and Service Information Bulletins, unless otherwise specifically set forth in such bulletins.

SCHEDULED MAINTENANCE

Proper maintenance is important to the safe and reliable operation of all MCI coaches and necessary to maintain coverage under MCI's Limited Warranty. The service procedures recommended and described in the MCI Maintenance Manual are effective methods for performing service operations.

PARTS

Parts purchased from MCI Service Parts and used by Buyer on Coaches within the Coach Limited Warranty Term will be handled, in case of failure, by the appropriate MCI Warranty Department. Warranty coverage for parts purchased and installed on a Buyer's coach outside the terms of the Limited Warranty will be covered only by the part's warranty, if any, that may be provided in connection with the part's sale. Buyer should contact the appropriate Fleet Support parts center for warranty claim handling instructions.

FIELD CHANGE PROGRAM (FCP)

In the event that a Field Change Program, (FCP) is required, affected Buyers will be notified by letter. Following receipt of the letter, please follow the instructions provided in the letter. Every 30 days until closure of the FCP, those Buyers will be notified via fax or email of applicable FCPs that have not been completed per MCI's records. Standard Repair times used in FCPs are pre-determined by MCI Engineering and are subject to warranty terms and guidelines. You may also obtain a copy of instructions for FCPs on CCS. Once logged in, click on Field Change Program on the left side of the screen, enter the last 5 digits of your VIN in the box and click on the "GO" button. A list will appear of all open FCP's required for the coach. Clicking on the description of a FCP will bring up printable copy of the FCP instructions.

**** Please be sure to notify MCI's Warranty Department of your email address & fax number in order to receive notices ****



MOTOR COACH
INDUSTRIES

Authorization for Labor Credit

Please Note: This form is to be used only if you are the Coach owner and want to authorize a third party to receive warranty labor credits directly from MCI with respect to such Coach

1. Coach Owner Currently Registered with MCI:

Company Name: _____
MCI Customer Account #: _____
Customer Contact: _____ Phone: _____

Complete Coach VIN Number: _____
Model: _____
Original Date of Delivery: _____

2. Person Authorized To be Credited :

Company Name: _____
MCI Customer Acct# _____
Contact Name: _____ Phone: _____
Address: _____
City/State/Zip: _____
Phone: _____
Fax: _____

***Must be completed by Coach Owner currently registered with MCI**

Does Warranty Registration need to be changed from the current Coach Owner to the Coach Operator? Yes _____ No _____

I, _____ authorize Motor Coach Industries to accept warranty
(Please Print)
claims for the above referenced Coach submitted by _____
(Please Print name shown in Part 2)

and to credit its account for the labor portion of such claims approved by Motor Coach Industries. Owner acknowledges that it, and/or the company it has authorized herein remain responsible to return parts to MCI when requested to do so.

*Authorized By: _____ Date: _____
(Please Print name of person signing for Current Owner)

*Title: _____
(Please Print)

*Signature: _____

Please Fax completed and signed form to MCI's Warranty Department at 1-800-360-8886.
NOTE: Form must be received at MCI before claims can be submitted for processing.



MOTOR COACH
INDUSTRIES

Sale Notification

Please Note: Please complete and return this form to MCI's Warranty Department at 1-800-360-8886 if you are no longer the legal owner of Coach - (Submit one form per Coach)

Current Owner/Operator:

Company Name: _____

MCI Customer Account #: _____

Customer Contact: _____ Phone: _____

Complete Coach VIN Number: _____

Model: _____

Original Date Delivered: _____

Mileage at Time of Sale: _____

Sold To:

Company Name: _____

Contact Name: _____

Address: _____

City/State/Zip: _____

Phone: _____

Fax: _____

Date Sold : _____

Comments:

Authorized By Seller: _____ Date: _____
(Please Print)

Title: _____

Signature: _____



CCS CLAIM FORM

WARRANTY CLAIM NUMBERS

Original Claim _____

Based on Claim _____

MCI Fleet Support Fax: 1-800-360-8886

ALL CORRESPONDENCE MUST SHOW THE ABOVE MCI CCS NUMBER

U.S.A.	CANADA
Where MCI requires defective parts returned, ship to: MCI FLEET SUPPORT 7001 Universal Coach Drive Dock 14 Louisville, Kentucky 40258	Where MCI requires defective parts returned, ship to: MCI FLEET SUPPORT 260 Toronto Street Newcastle ON L1B 1C2

CCS Account Number : _____ Vehicle Id Number: _____

Company Name: _____ Mileage: _____

Street Address: _____ Fleet Number: _____

City, State, Zip Code: _____ Date: _____

Contact Name: _____ Date Failed: _____

Phone Number: _____ Repair Order #: _____

Fax Number : _____ E-Mail Address: _____

Yes, by giving MCI my email address, I am subscribing to FYI by MCI and agree to receive information from MCI and its affiliates by email.

MCI Causal Part # : _____

COMPLAINT : _____

CAUSE : _____

CORRECTIVE ACTION: _____

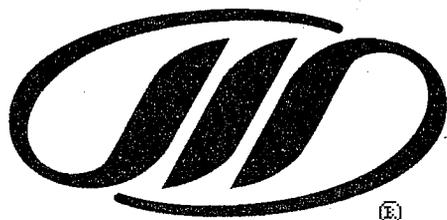
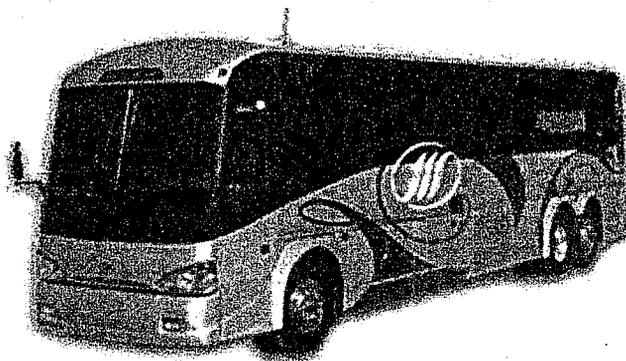
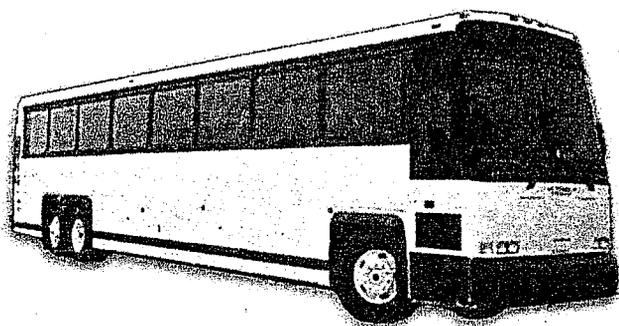
IF REPAIRS WERE SUBLET, A COPY OF THE INVOICE MUST BE SUBMITTED

Check to Ship	QTY	MCI PART #	PART DESCRIPTION	PART COST Blank if MCI Supplied	LABOR HOURS
<input type="checkbox"/>					
<input type="checkbox"/>					
<input type="checkbox"/>					
				Part Total	Labor Total

NOTE: ALL INFORMATION REQUESTED ABOVE MUST BE FILLED IN OR CLAIM CANNOT BE PROCESSED.

Claim Total

Signature: _____ Date Submitted: _____



MCI CUSTOMER SUPPORT:

TEL: 1-800-241-2947

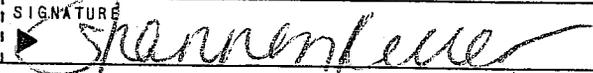
FAX: 1-800-360-8886

FEDERAL EXCISE TAX
EXEMPTION CERTIFICATE

NAME OF VENDOR MCI Motorcoach Industries, Inc.		
NAME OF AGENCY Dept. of General Services		
THIS ORDER - KIND <input type="checkbox"/> SUB-PURCHASE ORDER <input checked="" type="checkbox"/> PURCHASE ORDER	NUMBER 62168	DATE Sept. 19, 2008

THE UNDERSIGNED HEREBY CERTIFIES THAT HE IS AN OFFICER OR EMPLOYEE OF THE STATE OF CALIFORNIA AND THAT HE IS AUTHORIZED TO EXECUTE THIS CERTIFICATE AND THAT THE ARTICLE OR ARTICLES SPECIFIED IN THE ACCOMPANYING ORDER OR ON THE REVERSE SIDE HEREOF ARE PURCHASED FOR THE EXCLUSIVE USE OF THE GOVERNMENTAL UNIT NAMED ABOVE.

IT IS UNDERSTOOD THAT THE EXEMPTION FROM TAX IN THE CASE OF SALES OF ARTICLES UNDER THIS EXEMPTION CERTIFICATE TO THE STATE OR ANY POLITICAL SUBDIVISION THEREOF IS LIMITED TO THE SALE OF ARTICLES PURCHASED FOR THEIR EXCLUSIVE USE, AND IT IS AGREED THAT IF ARTICLES PURCHASED TAX-FREE UNDER THIS EXEMPTION CERTIFICATE ARE USED OTHERWISE OR ARE SOLD TO EMPLOYEES OR OTHERS, SUCH FACT MUST BE REPORTED TO THE MANUFACTURER OF THE ARTICLE OR ARTICLES COVERED BY THIS CERTIFICATE. IT IS ALSO UNDERSTOOD THAT THE FRAUDULENT USE OF THIS CERTIFICATE TO SECURE EXEMPTION WILL SUBJECT THE UNDERSIGNED AND ALL GUILTY PARTIES TO A FINE OF NOT MORE THAN \$10,000, OR TO IMPRISONMENT FOR NOT MORE THAN FIVE YEARS, OR BOTH, TOGETHER WITH COSTS OF PROSECUTION.

OFFICER OR EMPLOYEE - TITLE OR POSITION Shannon Keller, Procurement Official	SIGNATURE 
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STD. 802 (REV. 4-59)

STATE OF CALIFORNIA